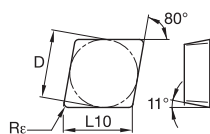
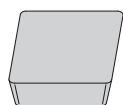
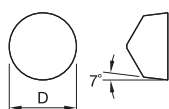
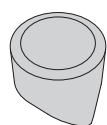


ISO soustružení



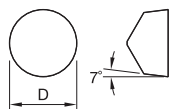
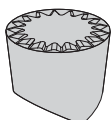
CPGN

ISO katalogové číslo	D	L10	Rε	KCP25B	KCK15B	KCK15	K313	K68	KCS10	KCU10	KC5010
CPGN120304	12,70	12,90	0,4	-	-	-	•	•	-	-	-
CPGN120308	12,70	12,90	0,8	-	-	-	•	•	-	-	-



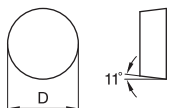
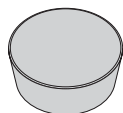
RCGV

ISO katalogové číslo	D	L10	Rε	KCP25B	KCK15B	KCK15	K313	K68	KCS10	KCU10	KC5010
RCGV060400	6,35	—	—	-	-	-	-	-	-	•	•
RCGV090700	9,53	—	—	-	-	-	-	-	-	•	•
RCGV120700	12,70	—	—	-	-	-	•	-	-	•	•



RCGV-MP

ISO katalogové číslo	D	L10	Rε	KCP25B	KCK15B	KCK15	K313	K68	KCS10	KCU10	KC5010
RCGX060400MP	6,35	—	—	-	-	-	-	-	•	-	-
RCGX120700MP	12,70	—	—	-	-	-	-	-	•	-	-

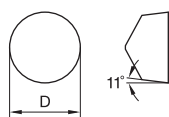


RPGN

ISO katalogové číslo	D	L10	Rε	KCP25B	KCK15B	KCK15	K313	K68	KCS10	KCU10	KC5010
RPGN120300	12,70	—	—	-	-	-	•	-	-	-	-

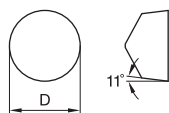
• první volba
○ alternativní volba

P	•	○	○	•	•	•	•	•	•	•	•
M	•	•	•	•	•	•	•	•	•	•	•
K	○	•	•	•	•	•	•	•	•	•	•
N	•	•	•	•	•	•	•	•	•	•	•
S	•	•	•	•	•	•	•	•	•	•	•
H	•	•	•	•	•	•	•	•	•	•	•



- první volba
- alternativní volba

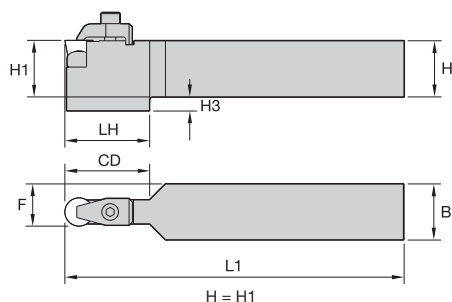
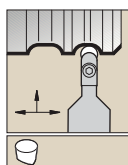
P									
M									
K									
N									
S									
H									



- první volba
- alternativní volba

[illegible]

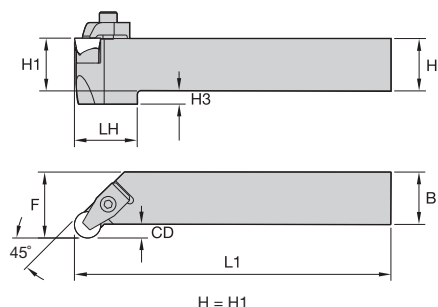
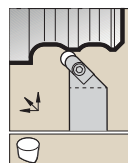
ISO soustružení



CRDP

Objednací číslo	Katalogové číslo	H	B	F	L1	LH	H3	CD	velikost břitové destičky	ocelová podložka břitové destičky	upínka	upínací šroub	šes-tihránný klíč
3642247	CRDPN2525M06V	25	25	12,5	151	—	—	19,0	RPGX060400E	NST1	CM214	MS1321	2.5 mm
3642249	CRDPN3232P09V	32	32	16,0	171	—	—	29,0	RPGX090700E	NST2	CM219	CS412	3.5 mm
3642248	CRDPN2525M09V	25	25	12,5	151	—	—	29,0	RPGX090700E	NST2	CM219	CS412	3.5 mm
3642251	CRDPN3232P12V	32	32	16,0	171	—	—	38,0	RPGX120700E	NST3	CM216	CS412	3.5 mm
3642252	CRDPN3232P15V	32	32	16,0	171	38,1	6,4	38,0	RPGX151000	NST4	CM217	MS1294	6 mm

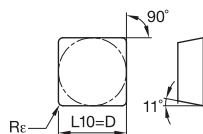
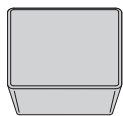
POZNÁMKA: Držáky nástrojů CRDP mohou být použity s břitovými destičkami RPGX a RCGX.



CRGP

Objednací číslo	Katalogové číslo	H	B	F	L1	CD	velikost břitové destičky	ocelová podložka břitové destičky	upínka	upínací šroub	šes-tihránný klíč
pravostranné											
3642276	CRGPR2525M06V	25	25	32,0	151	7,0	RPGX060400E	NST1	CM214	MS1321	2.5 mm
3642280	CRGPR3232P09V	32	32	40,0	171	8,0	RPGX090700E	NST2	CM219	CS412	3.5 mm
levostranné											
3642277	CRGPL2525M06V	25	25	32,0	151	7,0	RPGX060400E	NST1	CM214	MS1321	2.5 mm
3642281	CRGPL3232P09V	32	32	40,0	171	8,0	RPGX090700E	NST2	CM219	CS412	3.5 mm

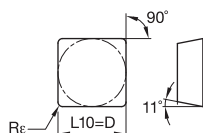
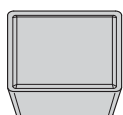
POZNÁMKA: Držáky nástrojů CRGP mohou být použity s břitovými destičkami RPGX a RCGX.



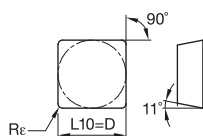
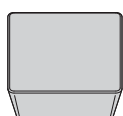
- první volba
 ○ alternativní volba

SPGN

ISO katalogové číslo	D	L10	Rε	KCP25B	KCK15B	KCK15	K313	K68	KCS10	KCU10	KC5010
SPGN090304	9,53	9,53	0,4	●	○	○	○	○	○	○	○
SPGN090308	9,53	9,53	0,8	●	○	○	○	○	○	○	○
SPGN120304	12,70	12,70	0,4	●	○	○	○	○	○	○	○
SPGN120308	12,70	12,70	0,8	●	○	○	○	○	○	○	○
SPGN120312	12,70	12,70	1,2	●	○	○	○	○	○	○	○
SPGN120412	12,70	12,70	1,2	●	○	○	○	○	○	○	○
SPGN120316	12,70	12,70	1,6	●	○	○	○	○	○	○	○
SPGN190408	19,05	19,05	0,8	●	○	○	○	○	○	○	○
SPGN190412	19,05	19,05	1,2	●	○	○	○	○	○	○	○


SPGR-K

ISO katalogové číslo	D	L10	Rε	KCP25B	KCK15B	KCK15	K313	K68	KCS10	KCU10	KC5010
SPGR090308K	9,53	9,53	0,8	●	○	○	○	○	○	○	○
SPGR120308K	12,70	12,70	0,8	●	○	○	○	○	○	○	○

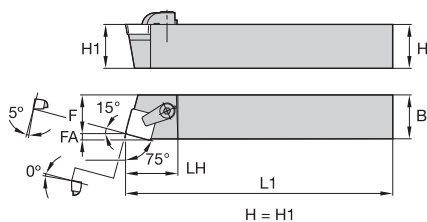
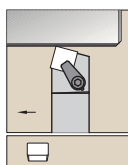

SPUN

ISO katalogové číslo	D	L10	Rε	KCP25B	KCK15B	KCK15	K313	K68	KCS10	KCU10	KC5010
SPUN120304	12,70	12,70	0,4	●	○	○	○	○	○	○	○
SPUN120308	12,70	12,70	0,8	●	○	○	○	○	○	○	○
SPUN120312	12,70	12,70	1,2	●	○	○	○	○	○	○	○

P	●	○	○	○	○	○	○	○	○	○	○
M	●	○	○	○	○	○	○	○	○	○	○
K	●	○	○	○	○	○	○	○	○	○	○
N	●	○	○	○	○	○	○	○	○	○	○
S	●	○	○	○	○	○	○	○	○	○	○
H	●	○	○	○	○	○	○	○	○	○	○

ISO soustružení

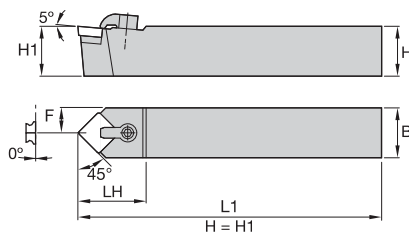
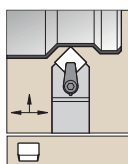
ISO soustružení



CSBP 75°



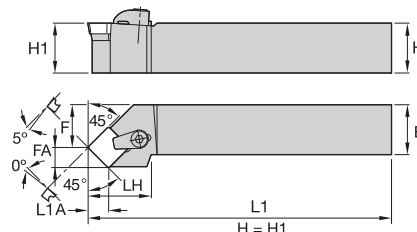
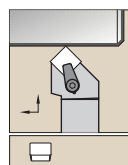
Objednací číslo	Katalogové číslo	H	B	F	L1	LH	FA	velikost břitové destičky	podložka	šroub podložky	šes-tihranný klíč	upínka	upínací šroub	šes-tihranný klíč
pravostranné														
1097750	CSBPR2020K12	20	20	17,0	125	30,0	3,1	SP..120308	SM840	MS111	2 mm	CKM10	STCM8	4 mm



CSDP 45°



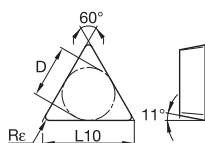
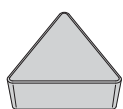
Objednací číslo	Katalogové číslo	H	B	F	L1	LH	velikost břitové destičky	podložka	šroub podložky	šes-tihranný klíč	upínka	upínací šroub	šes-tihranný klíč
1097754	CSDPN2020K12	20	20	10,0	125	32,0	SP..120308	SM840	MS111	2 mm	CKM10	STCM8	4 mm
1097755	CSDPN2525M12	25	25	12,5	150	32,0	SP..120308	SM840	MS111	2 mm	CKM9	STCM4	4 mm



CSSP 45°



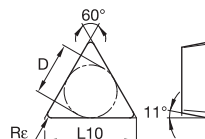
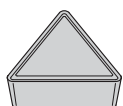
Objednací číslo	Katalogové číslo	H	B	F	L1	LH	FA	L1A	velikost břitové destičky	podložka	šroub podložky	šes-tihranný klíč	upínka	upínací šroub	šes-tihranný klíč
pravostranné															
1244605	CSSPR2020K12	20	20	25,0	125	32,0	8,7	8,3	SP..120308	SM840	MS111	2 mm	CKM10	STCM8	4 mm
1244606	CSSPR2525M12	25	25	32,0	150	32,0	8,7	8,3	SP..120308	SM840	MS111	2 mm	CKM9	STCM4	4 mm
levostranné															
1244604	CSSPL2525M12	25	25	32,0	150	32,0	8,7	8,3	SP..120308	SM840	MS111	2 mm	CKM9	STCM4	4 mm



- první volba
- alternativní volba

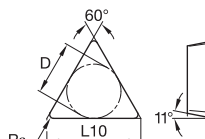
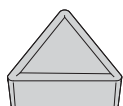
TPGN/TPG

ISO katalogové číslo	D	L10	Rε	KCP25B	KCK15B	KCK15	K313	K68	KCS10	KCU10	KC5010
TPGN110304	6,35	11,00	0,4	—	—	—	—	—	—	—	—
TPGN110308	6,35	11,00	0,8	—	—	—	—	—	—	—	—
TPGN160302	9,53	16,50	0,2	—	—	—	—	—	—	—	—
TPGN160304	9,53	16,50	0,4	—	—	—	—	—	—	—	—
TPGN160308	9,53	16,50	0,8	—	—	—	—	—	—	—	—
TPGN160312	9,53	16,50	1,2	—	—	—	—	—	—	—	—
TPGN160316	9,53	16,50	1,6	—	—	—	—	—	—	—	—
TPGN220404	12,70	22,00	0,4	—	—	—	—	—	—	—	—
TPGN220408	12,70	22,00	0,8	—	—	—	—	—	—	—	—
TPGN220412	12,70	22,00	1,2	—	—	—	—	—	—	—	—
TPGN220416	12,70	22,00	1,6	—	—	—	—	—	—	—	—



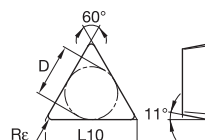
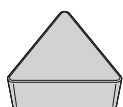
TPGR-K

ISO katalogové číslo	D	L10	Rε	KCP25B	KCK15B	KCK15	K313	K68	KCS10	KCU10	KC5010
TPGR110304K	6,35	11,00	0,4	—	—	—	—	—	—	—	—
TPGR110308K	6,35	11,00	0,8	—	—	—	—	—	—	—	—
TPGR160304K	9,53	16,50	0,4	—	—	—	—	—	—	—	—
TPGR160308K	9,53	16,50	0,8	—	—	—	—	—	—	—	—
TPGR220404K	12,70	22,00	0,4	—	—	—	—	—	—	—	—
TPGR220408K	12,70	22,00	0,8	—	—	—	—	—	—	—	—



TPMR

ISO katalogové číslo	D	L10	Rε	KCP25B	KCK15B	KCK15	K313	K68	KCS10	KCU10	KC5010
TPMR110304	6,35	11,00	0,4	—	—	—	—	—	—	—	—
TPMR110308	6,35	11,00	0,8	—	—	—	—	—	—	—	—
TPMR160304	9,53	16,50	0,4	—	—	—	—	—	—	—	—
TPMR160308	9,53	16,50	0,8	—	—	—	—	—	—	—	—
TPMR220408	12,70	22,00	0,8	—	—	—	—	—	—	—	—



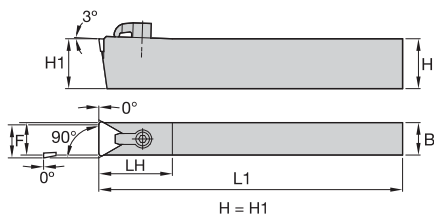
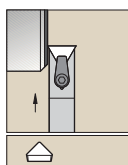
TPUN

ISO katalogové číslo	D	L10	Rε	KCP25B	KCK15B	KCK15	K313	K68	KCS10	KCU10	KC5010
TPUN110304	6,35	11,00	0,4	—	—	—	—	—	—	—	—
TPUN110308	6,35	11,00	0,8	—	—	—	—	—	—	—	—
TPUN160304	9,53	16,50	0,4	—	—	—	—	—	—	—	—
TPUN160308	9,53	16,50	0,8	—	—	—	—	—	—	—	—
TPUN220408	12,70	22,00	0,8	—	—	—	—	—	—	—	—
TPUN220412	12,70	22,00	1,2	—	—	—	—	—	—	—	—

P	●	○	○	●	●	●	●	●	●	●	●
M	●	●	●	●	●	●	●	●	●	●	●
K	●	●	●	●	●	●	●	●	●	●	●
N	●	●	●	●	●	●	●	●	●	●	●
S	●	●	●	●	●	●	●	●	●	●	●
H	●	●	●	●	●	●	●	●	●	●	●

ISO soustružení

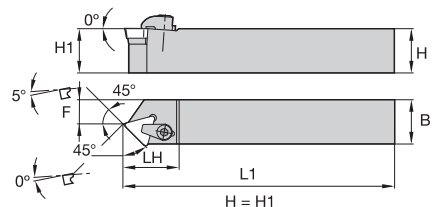
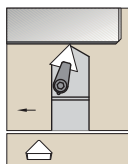
ISO soustružení



CTCPN 90°



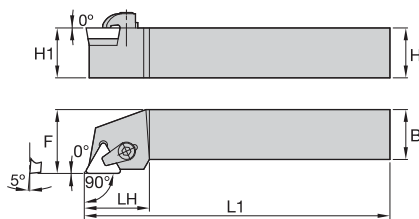
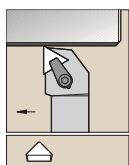
Objednáací číslo	Katalogové číslo	H	B	F	L1	LH	velikost břitové destičky	podložka	šroub podložky	šes-tihranný klíč	upínka	upínací šroub	šes-tihranný klíč
1097775	CTCPN2510M11	25	10	10,0	150	26,0	TP..110304	SM819	MS960	—	CKM7	STCM5	2.5 mm
1097776	CTCPN2514M16	25	14	14,4	150	28,0	TP..160308	SM841	MS111	2 mm	CKM13	STCM4	4 mm
1097781	CTCPN2518M22	25	18	19,2	150	41,0	TP..220408	SM837	MS125	2.5 mm	CKM13	STCM4	4 mm
1097778	CTCPN2520M22	25	20	20,2	150	41,0	TP..220408	SM837	MS125	2.5 mm	CKM13	STCM4	4 mm



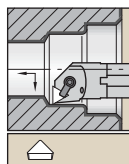
CTDPR 45°



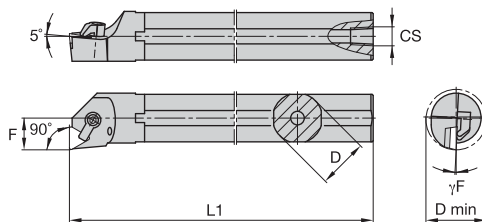
Objednáací číslo	Katalogové číslo	H	B	F	L1	LH	velikost břitové destičky	podložka	šroub podložky	upínka	upínací šroub	šes-tihranný klíč
pravostranné 1244613	CTDPR1212F11	12	12	6,0	80	22,0	TP..110304	SM819	MS960	CKM19	STCM9	2.5 mm


CTGP 90°


Objednací číslo	Katalogové číslo	H	B	F	L1	LH	velikost břitové destičky	podložka	šroub podložky	šes-tihranný klíč	upínka	upínací šroub	šes-tihranný klíč
pravostranné													
1097762	CTGPR1212F11	12	12	16,0	80	20,0	TP..110304	SM819	MS960	—	CKM19	STCM9	2.5 mm
1097763	CTGPR1616H11	16	16	20,0	100	20,0	TP..110304	SM819	MS960	—	CKM19	STCM9	2.5 mm
1244595	CTGPR2020K11	20	20	25,0	125	20,0	TP..110304	SM819	MS960	—	CKM19	STCM9	2.5 mm
1097764	CTGPR2020K16	20	20	25,0	125	26,0	TP..160308	SM841	MS111	2 mm	CKM10	STCM8	4 mm
1097765	CTGPR2525M16	25	25	32,0	150	26,0	TP..160308	SM841	MS111	2 mm	CKM9	STCM4	4 mm
levostranné													
1097916	CTGPL1212F11	12	12	16,0	80	20,0	TP..110304	SM819	MS960	—	CKM19	STCM9	2.5 mm
1097918	CTGPL2020K16	20	20	25,0	125	26,0	TP..160308	SM841	MS111	2 mm	CKM10	STCM8	4 mm
1097919	CTGPL2525M16	25	25	32,0	150	26,0	TP..160308	SM841	MS111	2 mm	CKM9	STCM4	4 mm



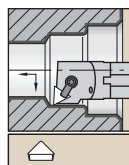
Ocelová stopka s vnitřním rozvodem chladicí kapaliny.



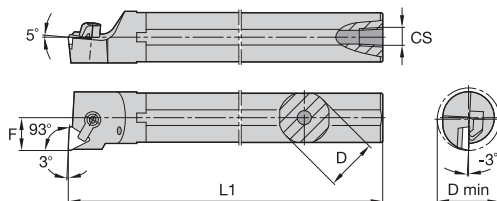
■ **A-CTFP 90°**



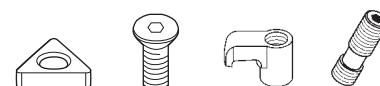
Objednací číslo	Katalogové číslo	D	D min	F	L1	CS	γF°	velikost břitové destičky	podložka	šroub podložky	šes-tihranný klíč	upínka	upínací šroub	šes-tihranný klíč
pravostranné														
1886492	A16RCTFPR11	16	20,0	11,0	200	1/8-27 NPT	-4.0	TP..110304	—	—	—	CKM19	STCM9	2.5 mm
1098051	A20QCTFPR11	20	25,0	13,0	180	1/8-27 NPT	0.0	TP..110304	SM815	MS961	—	CKM19	STCM9	2.5 mm
1098053	A25RCTFPR16	25	32,0	17,0	200	1/4-18 NPT	-3.0	TP..160308	SM841	MS110	2 mm	CKM10	STCM8	4 mm
1098055	A32SCTFPR16	32	40,0	22,0	250	1/4-18 NPT	-3.0	TP..160308	SM841	MS110	2 mm	CKM10	STCM8	4 mm
1886494	A40VCTFPR16	40	48,0	27,0	400	1/4-18 NPT	-3.0	TP..160308	SM841	MS110	2 mm	CKM10	STCM8	4 mm
levostranné														
1098054	A25RCTFPL16	25	32,0	17,0	200	1/4-18 NPT	-3.0	TP..160308	SM841	MS110	2 mm	CKM10	STCM8	4 mm
1098056	A32SCTFPL16	32	40,0	22,0	250	1/4-18 NPT	-3.0	TP..160308	SM841	MS110	2 mm	CKM10	STCM8	4 mm



Ocelová stopka s vnitřním rozvodem chladicí kapaliny.

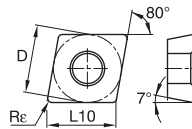
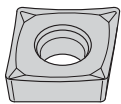


■ **A-CTUP 93°**



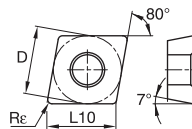
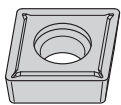
Objednací číslo	Katalogové číslo	D	D min	F	L1	CS	velikost břitové destičky	podložka	šroub podložky	upínka	upínací šroub	šes-tihranný klíč
pravostranné												
1098057	A16MCTUPR11	16	20,0	11,0	150	1/8-27 NPT	TP..110304	SM815	MS961	CKM19	STCM9	2.5 mm
levostranné												
1098058	A16MCTUPL11	16	20,0	11,0	150	1/8-27 NPT	TP..110304	SM815	MS961	CKM19	STCM9	2.5 mm

● první volba
○ alternativní volba



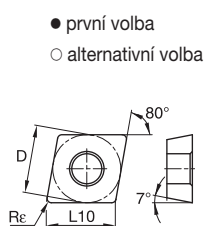
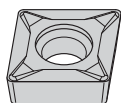
CCGT-HP

ISO katalogové číslo	D	L10	Rε	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35	KU10	K313	K68	KCS10	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KTP10
CCGT060202HP	6,35	6,45	0,2	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	●	-	-	●	●	●	●	●	-	-
CCGT060204HP	6,35	6,45	0,4	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	●	-	-	●	●	●	●	●	-	-
CCGT060208HP	6,35	6,45	0,8	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	●	●	●	●	●	-	-
CCGT09T302HP	9,53	9,67	0,2	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	●	-	-	●	●	●	●	●	-	-
CCGT09T304HP	9,53	9,67	0,4	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	●	-	-	●	●	●	●	●	-	-
CCGT09T308HP	9,53	9,67	0,8	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	●	●	●	●	●	-	-
CCGT120402HP	12,70	12,90	0,2	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	●	●	●	●	●	-	-
CCGT120404HP	12,70	12,90	0,4	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	●	●	●	●	●	-	-
CCGT120408HP	12,70	12,90	0,8	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	●	●	●	●	●	-	-



CCGT-LF

ISO katalogové číslo	D	L10	Rε	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35	KU10	K313	K68	KCS10	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KTP10
CCGT0602X0LF	6,35	6,45	0,0	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
CCGT060201LF	6,35	6,45	0,1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	●	-	-	-	-	-	-
CCGT060202LF	6,35	6,45	0,2	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	●	-	-	-	-	-	-
CCGT060204LF	6,35	6,45	0,4	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	●	-	-	-	-	-	-
CCGT060208LF	6,35	6,45	0,8	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	●	-	-	-	-	-	-
CCGT09T3X0LF	9,53	9,67	0,0	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
CCGT09T301LF	9,53	9,67	0,1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	●	-	-	-	-	-	-
CCGT09T302LF	9,53	9,67	0,2	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	●	-	-	-	-	-	-
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CCGT09T308LF	9,53	9,67	0,8	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	●	-	-	-	-	-	-



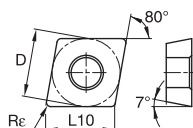
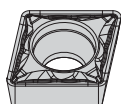
● první volba

○ alternativní volba

■ CCMT-11

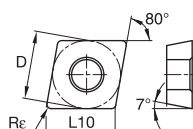
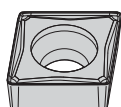
ISO katalogové číslo	D	L10	Rε	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35	KU10	K313	K68	KCS10	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KTP10
CCMT06020411	6,35	6,45	0,4	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
CCMT09T30411	9,53	9,67	0,4	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
CCMT09T30811	9,53	9,67	0,8	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-

Břitové destičky s upínáním typu S.



■ CCMT-FP

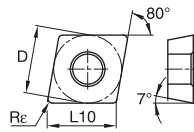
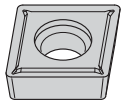
ISO katalogové číslo	D	L10	Rε	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35	KU10	K313	K68	KCS10	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KTP10
CCMT060202FP	6,35	6,45	0,2	-	-	●	-	●	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
CCMT060204FP	6,35	6,45	0,4	●	●	●	●	●	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
CCMT060208FP	6,35	6,45	0,8	-	-	-	●	●	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
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CCMT09T304FP	9,53	9,67	0,4	●	●	-	●	●	-	-	-	-	-	-	-	-	●	●	●	●	-	-	-	-	-	-	-	-	-	-	-	-
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■ CCMT-FW

ISO katalogové číslo	D	L10	Rε	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35	KU10	K313	K68	KCS10	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KTP10
CCMT060202FW	6,35	6,45	0,2	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
CCMT060204FW	6,35	6,45	0,4	-	-	-	-	●	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
CCMT060208FW	6,35	6,45	0,8	-	-	-	●	●	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
CCMT09T304FW	9,53	9,67	0,4	-	-	-	●	●	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
CCMT09T308FW	9,53	9,67	0,8	-	-	-	●	●	-	-	-	-	-	-	-	-	●	●	-	-	-	-	-	-	-	-	-	-	-	-	-	-

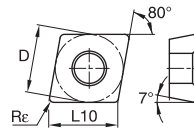
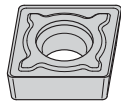
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M	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
K	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○
N	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
S	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
H	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●



● první volba
○ alternativní volba

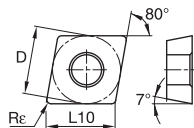
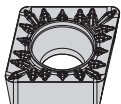
CCMT-LF

ISO katalogové číslo	D	L10	Rε	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35	KU10	K313	K68	KCS10	KCU10	KCU25	KCU5010	KC5025	KC5410	KT315	KTP10
CCMT060202LF	6,35	6,45	0,2	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
CCMT060204LF	6,35	6,45	0,4	-	-	●	●	●	●	-	-	●	●	●	●	●	●	●	●	●	●	-	-	-	-	-	-	●	●	-	●	-
CCMT060208LF	6,35	6,45	0,8	-	●	●	●	●	●	-	-	●	●	●	●	-	●	-	-	●	-	-	-	-	-	-	-	●	●	-	●	-
CCMT09T302LF	9,53	9,67	0,2	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
CCMT09T304LF	9,53	9,67	0,4	-	-	●	●	●	●	-	-	-	●	●	●	●	●	●	●	●	●	-	-	-	-	-	-	●	●	-	●	-
CCMT09T308LF	9,53	9,67	0,8	-	●	●	●	●	●	-	-	●	●	●	●	●	●	●	●	●	●	-	-	-	-	-	-	●	●	-	●	-
CCMT120404LF	12,70	12,90	0,4	-	-	●	●	●	●	-	-	-	●	●	●	●	●	●	●	●	●	-	-	-	-	-	-	●	●	-	●	-
CCMT120408LF	12,70	12,90	0,8	-	●	●	●	●	●	-	-	-	●	●	●	●	●	●	●	●	●	-	-	-	-	-	-	●	●	-	●	-
CCMT120412LF	12,70	12,90	1,2	-	-	●	●	●	●	-	-	-	●	●	●	●	●	●	●	●	●	-	-	-	-	-	-	●	●	-	●	-



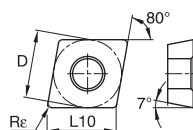
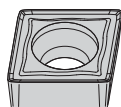
CCMT-MF

ISO katalogové číslo	D	L10	R _ε	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35	KU10	K313	K68	KCS10	KCU10	KCU25	KCU5010	KC5025	KC5410	KT315	KTP10
CCMT060204MF	6,35	6,45	0,4	—	—	●	—	●	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	
CCMT09T304MF	9,53	9,67	0,4	—	●	—	●	●	●	—	—	—	●	●	●	—	●	—	—	●	—	—	—	—	—	—	—	—	—	—	—	
CCMT09T308MF	9,53	9,67	0,8	—	●	—	●	●	●	—	—	—	●	●	●	—	●	—	—	●	—	—	—	—	—	—	—	—	—	●	—	
CCMT09T312MF	9,53	9,67	1,2	—	—	—	●	●	—	—	—	—	—	●	●	—	—	—	●	—	—	—	—	—	—	—	—	—	—	—	—	
CCMT120408MF	12,70	12,90	0,8	—	—	●	●	●	●	—	—	—	—	●	●	—	●	—	—	●	—	—	—	—	—	—	—	—	—	—	—	
CCMT120412MF	12,70	12,90	1,2	—	—	—	●	●	—	—	—	—	—	—	●	—	—	—	—	—	—	—	—	—	—	—	—	—	●	—	—	



CCMT-MP

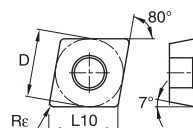
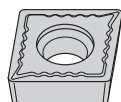
ISO katalogové číslo	D	L10	Rε	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35	KU10	K313	K68	KCS10	KCU10	KCU25	KCU5010	KC5025	KC5410	KT315	KTP10
CCMT060204MP	6,35	6,45	0,4	-	-	-	●	-	-	-	-	-	-	-	-	-	●	-	●	-	-	-	-	-	-	-	-	-	-	-	-	-
CCMT09T304MP	9,53	9,67	0,4	-	-	-	●	-	-	-	-	-	-	-	●	-	●	-	●	●	-	-	-	-	-	-	-	-	-	-	-	-
CCMT09T308MP	9,53	9,67	0,8	-	-	-	●	-	-	-	-	-	-	-	●	●	●	-	●	●	-	-	-	-	-	-	-	-	-	-	-	-
CCMT09T312MP	9,53	9,67	1,2	-	-	-	●	-	-	-	-	-	-	-	-	-	-	-	●	●	-	-	-	-	-	-	-	-	-	-	-	-
CCMT120408MP	12,70	12,90	0,8	-	-	-	●	●	-	-	-	-	-	-	●	●	-	-	●	●	-	-	-	-	-	-	-	-	-	-	-	-
CCMT120412MP	12,70	12,90	1,2	-	-	-	●	●	-	-	-	-	-	-	●	●	-	-	●	●	-	-	-	-	-	-	-	-	-	-	-	-



- první volba
- alternativní volba

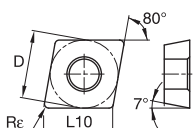
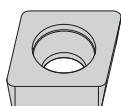
■ CCMT-MW

ISO katalogové číslo	D	L10	R _z
CCMT09T304MW	9,53	9,67	0,4
CCMT09T308MW	9,53	9,67	0,8
CCMT120404MW	12,70	12,90	0,4
CCMT120408MW	12,70	12,90	0,8



■ CCMT-UF

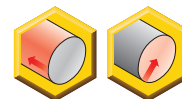
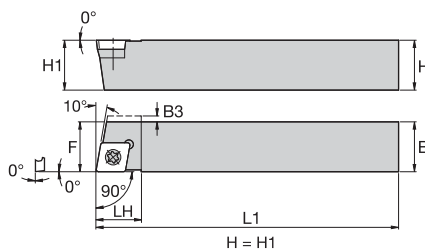
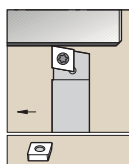
ISO katalogové číslo	D	L10	R _e
CCMT060204UF	6,35	6,45	0,4
CCMT09T302UF	9,53	9,67	0,2
CCMT09T304UF	9,53	9,67	0,4
CCMT09T308UF	9,53	9,67	0,8



CCMW

ISO katalogové číslo	D	L10	R _z
CCMW060204	6,35	6,45	0,4
CCMW09T308	9,53	9,67	0,8
CCMW120408	12,70	12,90	0,8
CCMW120412	12,70	12,90	1,2

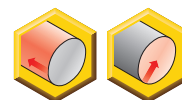
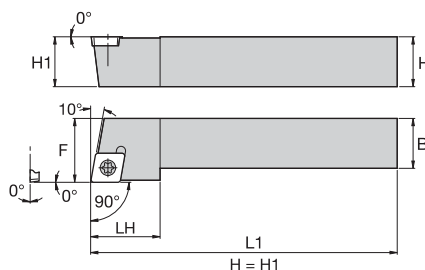
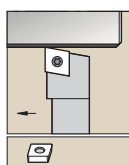
[illegible]



SCAC 90°



Objednáací číslo	Katalogové číslo	H	B	F	L1	LH	velikost břitové destičky	podložka	šroub podložky	šes-tihranný klíč	šroub břitové destičky	šes-tihranný klíč
pravostranné												
1097708	SCACR1010M06Q	10	10	10,0	150	11,0	CC..060204	—	—	—	MS1153	T7
1097710	SCACR1212M06Q	12	12	12,0	150	11,0	CC..060204	—	—	—	MS1153	T7
1097714	SCACR1616K09Q	16	16	16,0	125	16,0	CC..09T308	SKCP343	SRS3	3.5 mm	MS1156	T15

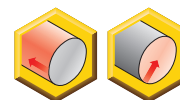
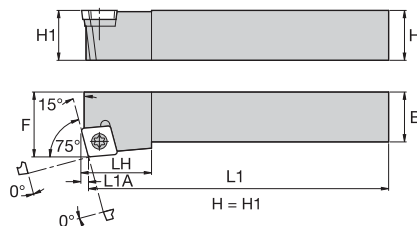
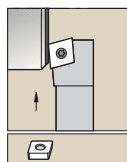


SCGC 90°

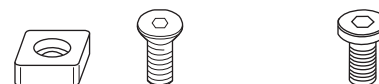


Objednáací číslo	Katalogové číslo	H	B	F	L1	LH	velikost břitové destičky	šroub břitové destičky	Torx
pravostranné									
1097824	SCGCR1010M06	10	10	12,0	150	11,0	CC..060204	MS1153	T7
1097825	SCGCR1212N09	12	12	16,0	160	16,0	CC..09T308	MS1155	T15
levostranné									
1097970	SCGCL1212N09	12	12	16,0	160	16,0	CC..09T308	MS1155	T15

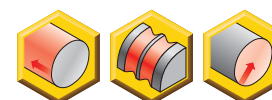
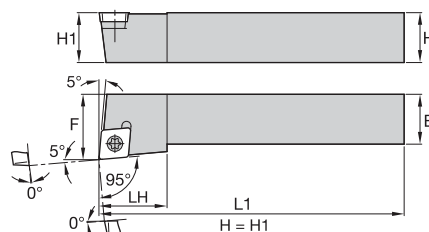
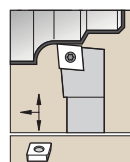
ISO soustružení



■ SCKC 75°



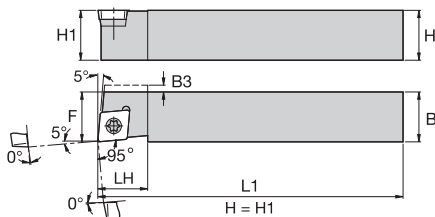
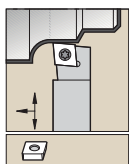
Objednací číslo	Katalogové číslo	H	B	F	L1	LH	L1A	velikost břitové destičky	podložka	šroub podložky	šestihranný klíč	šroub břitové destičky	Torx
pravostranné													
1097840	SCKCR2020K09	20	20	25,0	125	16,0	2,3	CC..09T308	SKCP343	SRS3	3.5 mm	MS1156	T15



■ SCLC 95°



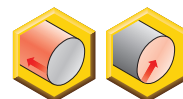
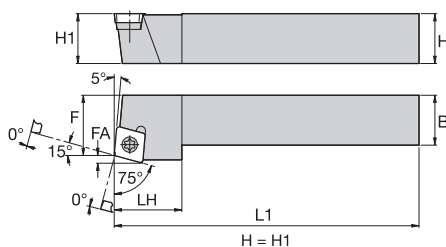
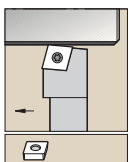
Objednací číslo	Katalogové číslo	H	B	F	L1	LH	velikost břitové destičky	podložka	šroub podložky	šestihranný klíč	šroub břitové destičky	Torx
pravostranné												
1097814	SCLCR0808L06	8	8	10,0	140	12,0	CC..060204	—	—	—	MS1153	T7
1097816	SCLCR1010M06	10	10	12,0	150	12,0	CC..060204	—	—	—	MS1153	T7
1097818	SCLCR1212N09	12	12	16,0	160	16,0	CC..09T308	—	—	—	MS1155	T15
1097819	SCLCR1616H09	16	16	20,0	100	15,8	CC..09T308	SKCP343	SRS3	3.5 mm	MS1156	T15
1097821	SCLCR2020K09	20	20	25,0	125	15,8	CC..09T308	SKCP343	SRS3	3.5 mm	MS1156	T15
1097820	SCLCR2020K12	20	20	25,0	125	19,8	CC..120408	SKCP453	SRS4	4 mm	MS1158	T15
1244995	SCLCR2525M09	25	25	32,0	150	15,8	CC..09T308	SKCP343	SRS3	3.5 mm	MS1156	T15
1097822	SCLCR2525M12	25	25	32,0	150	20,0	CC..120408	SKCP453	SRS4	4 mm	MS1158	T15
levostranné												
1097959	SCLCL0808L06	8	8	10,0	140	12,0	CC..060204	—	—	—	MS1153	T7
1097961	SCLCL1010M06	10	10	12,0	150	12,0	CC..060204	—	—	—	MS1153	T7
1097963	SCLCL1212N09	12	12	16,0	160	16,0	CC..09T308	—	—	—	MS1155	T15
1097964	SCLCL1616H09	16	16	20,0	100	15,8	CC..09T308	SKCP343	SRS3	3.5 mm	MS1156	T15
1097966	SCLCL2020K09	20	20	25,0	125	15,8	CC..09T308	SKCP343	SRS3	3.5 mm	MS1156	T15
1097965	SCLCL2020K12	20	20	25,0	125	19,8	CC..120408	SKCP453	SRS4	4 mm	MS1158	T15
1318353	SCLCL2525M09	25	25	32,0	150	15,8	CC..09T308	SKCP343	SRS3	3.5 mm	MS1156	T15
1097967	SCLCL2525M12	25	25	32,0	150	20,0	CC..120408	SKCP453	SRS4	4 mm	MS1158	T15



■ SCLC-F 95°



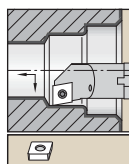
Objednáací číslo	Katalogové číslo	H	B	F	L1	LH	B3	velikost břitové destičky	podložka	šroub podložky	šestihranný klíč	šroub břitové destičky	Torx
pravostranné													
1772152	SCLCRF0808M06Q	8	8	8,0	150	12,0	1,5	CC..060204	—	—	—	MS1153	T7
1097812	SCLCRF1010M06Q	10	10	10,0	150	11,0	—	CC..060204	—	—	—	MS1153	T7
1097813	SCLCRF1212M06Q	12	12	12,0	150	11,0	—	CC..060204	—	—	—	MS1153	T7
1097817	SCLCRF1616K09Q	16	16	16,0	125	16,0	—	CC..09T308	SKCP343	SRS3	3.5 mm	MS1156	T15



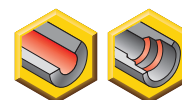
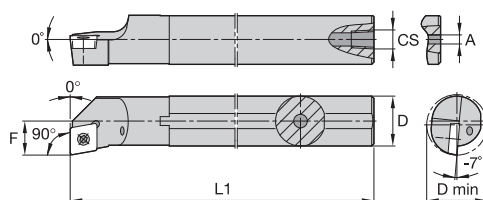
■ SCRC 75°



Objednáací číslo	Katalogové číslo	H	B	F	L1	LH	FA	velikost břitové destičky	podložka	šroub podložky	šestihranný klíč	šroub břitové destičky	Torx
pravostranné													
1097828	SCRCR1212N09	12	12	13,0	160	14,0	2,3	CC..09T308	—	—	—	MS1155	T15
1097829	SCRCR1616H09	16	16	17,0	100	14,0	2,3	CC..09T308	SKCP343	SRS3	3.5 mm	MS1156	T15



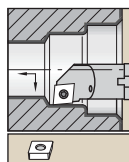
Ocelová stopka s vnitřním rozvodem chlazení.



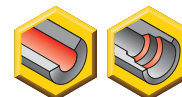
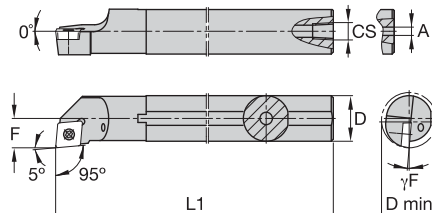
■ A-SCFC 90°



Objednáací číslo	Katalogové číslo	D	D min	F	L1	CS	velikost břitové destičky	šroub břitové destičky	Torx
pravostranné									
1098266	A25TSCFCR12	25	32,0	17,0	300	1/4-18 NPT	CC..120408	MS1157	T15
levostranné									
1098270	A25TSCFCL12	25	32,0	17,0	300	1/4-18 NPT	CC..120408	MS1157	T15



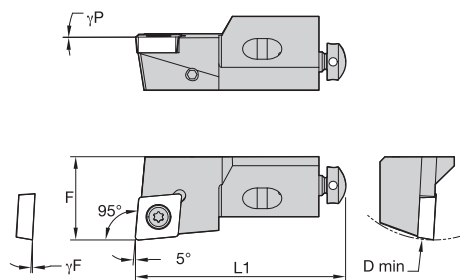
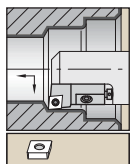
Ocelová stopka s průchozím vedením chladicí kapaliny.



■ A-SCLC 95°



Objednáací číslo	Katalogové číslo	D	D min	F	L1	A	CS	γF°	velikost břitové destičky	podložka	šroub podložky	šes-tihranný klíč	šroub břitové destičky	Torx
pravostranné														
1098159	A08JSCLCR06	8	11,0	6,0	110	2,4	—	-8.0	CC..060204	—	—	—	MS1939	T7
1098168	A10KSCLCR06	10	13,0	7,0	125	3,2	—	-7.0	CC..060204	—	—	—	MS1153	T7
1098178	A12MSCLCR06	12	16,0	9,0	150	4,0	1/16-27 NPT	-6.0	CC..060204	—	—	—	MS1153	T7
1098225	A16RSCLCR09	16	20,0	11,0	200	4,0	1/8-27 NPT	-7.0	CC..09T308	—	—	—	MS1155	T15
1098239	A20SSCLCR09	20	25,0	13,0	250	4,0	1/8-27 NPT	-5.0	CC..09T308	—	—	—	MS1155	T15
1098268	A25TSCLCR12	25	32,0	17,0	300	6,4	1/4-18 NPT	-7.0	CC..120408	—	—	—	MS1157	T15
1098280	A32TSCLCR12	32	40,0	22,0	300	6,4	1/4-18 NPT	-7.0	CC..120408	SKCP453	SRS4	4 mm	MS1158	T15
levostranné														
1098163	A08JSCLCL06	8	11,0	6,0	110	2,4	—	-8.0	CC..060204	—	—	—	MS1939	T7
1098173	A10KSCLCL06	10	13,0	7,0	125	3,2	—	-7.0	CC..060204	—	—	—	MS1153	T7
1098183	A12MSCLCL06	12	16,0	9,0	150	4,0	1/16-27 NPT	-6.0	CC..060204	—	—	—	MS1153	T7
1098231	A16RSCLCL09	16	20,0	11,0	200	4,0	1/8-27 NPT	-7.0	CC..09T308	—	—	—	MS1155	T15
1098244	A20SSCLCL09	20	25,0	13,0	250	4,0	1/8-27 NPT	-5.0	CC..09T308	—	—	—	MS1155	T15
1098272	A25TSCLCL12	25	32,0	17,0	300	6,4	1/4-18 NPT	-7.0	CC..120408	—	—	—	MS1157	T15
1098282	A32TSCLCL12	32	40,0	22,0	300	6,4	1/4-18 NPT	-7.0	CC..120408	SKCP453	SRS4	4 mm	MS1158	T15



■ SCLC 95°

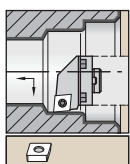
Objednací číslo	Katalogové číslo	D min	F	L1	γF°	γP°	velikost břitové destičky
pravostranné							
1098544	SCLCR12CA12	50	20,0	55	-3.0	0.0	CC..120408/CC..432
1098545	SCLCR16CA12	60	25,0	63	-3.0	0.0	CC..120408/CC..432
levostranné							
1098732	SCLCL12CA12	50	20,0	55	-3.0	0.0	CC..120408/CC..432

■ Náhradní díly

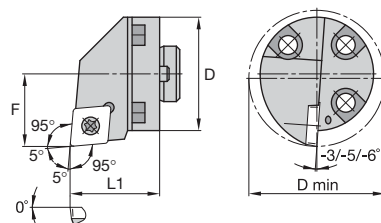


D min	šroub břitové destičky	Torx	radiální nastavovací šroub	šes-tihránný klíč	axiální nastavovací šroub	upínací šroub	šes-tihránný klíč	podložka
50	MS1157	T15	KUAM23	2.5 mm	KUAM31	191.406	4 mm	CSWM 060 050
60	MS1157	T15	KUAM25	2.5 mm	KUAM32	191.407	5 mm	CSWM 080 050

Vyvrtávací hlavy s upínáním šroubem



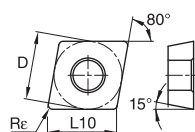
S vnitřním chlazením.



■ H-SCLC 95°



Objednací číslo	Katalogové číslo	D	D min	F	L1	velikost břitové destičky	šroub břitové destičky	Torx
pravostranné								
1772253	H32SCLCR09	32	40,0	21,9	25	CC..09T308	MS1155	T15
3612090	H40SCLCR12	40	50,0	27,0	41	CC..120408	MS1158	T15

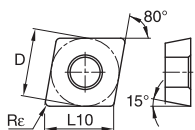


- první volba

☐ alternativní volba

CDHB

ISO katalogové číslo	D	L10	R _E
CDHBS4T0S0	3,97	4,03	0,1
CDHBS4T0X0	3,97	4,03	0,1
CDHBS4T002	3,97	4,03	0,2
CDHBS4T004	3,97	4,03	0,4

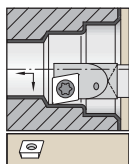


CDHH

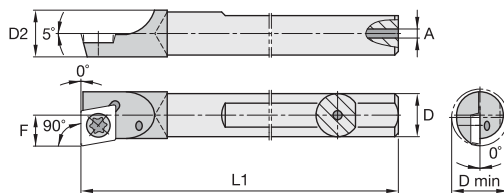
ISO katalogové číslo	D	L10	R _e
CDHHS4T002L	3,97	4,03	0,2
CDHHS4T002R	3,97	4,03	0,2
CDHHS4T004L	3,97	4,03	0,4
CDHHS4T004R	3,97	4,03	0,4

[illegible]

POZNÁMKA: Pravostranné břitové destičky jsou určeny pro levostranné vyvrtávací tyče.
Levostranné břitové destičky jsou určeny pro pravostranné vyvrtávací tyče.



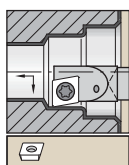
Karbidová stopka s
vnitřním rozvodem
chlazení.



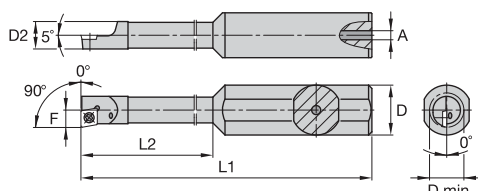
E-SCFD 90°



Objednáací číslo	Katalogové číslo	D	D min	F	L1	A	velikost břitové destičky	šroub břitové destičky	Torx
pravostranné									
1930354	E05HSCFDRS4	5	5,9	3,2	101	1,0	CD..S4T002	CC11	T6
1930360	E06HSCFDRS4	6	7,1	3,7	100	1,2	CD..S4T002	CC11	T6



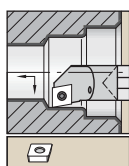
Osazená ocelová
stopka s vnitřním
rozvodem chlazení.



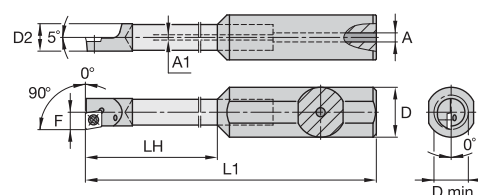
A-SCFD 90° • Stupňovitě



Objednáací číslo	Katalogové číslo	D	D min	D2	F	L1	L2	A	velikost břitové destičky	šroub břitové destičky	Torx
pravostranné											
1930376	A0510ESCFDRS412	10	5,9	5,2	3,1	70	12,7	1,0	CD..S4T002	CC11	T6
1930380	A0510ESCFDRS425	10	5,9	5,2	3,1	70	25,4	1,0	CD..S4T002	CC11	T6
1930404	A0612ESCFDRS431	12	7,4	6,6	3,9	70	31,8	1,0	CD..S4T002	CC11	T6



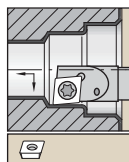
Osazená karbidová
stopka s vnitřním
rozvodem chlazení.



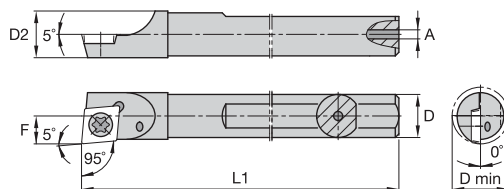
E-SCFD 90° • Stupňovitě



Objednáací číslo	Katalogové číslo	D	D min	D2	F	L1	LH	A	A1	velikost břitové destičky	šroub břitové destičky	Torx
pravostranné												
1930408	E0512XSCFDRS425	12	5,9	5,0	3,2	64	10,0	1,0	1,2	CD..S4T002	CC11	T6
1930412	E0512XSCFDRS450	12	5,9	5,0	3,2	89	10,0	3,2	1,2	CD..S4T002	CC11	T6
1930436	E0616XSCFDRS463	16	7,4	6,3	3,9	127	12,3	3,2	1,2	CD..S4T002	CC11	T6



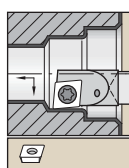
Ocelová stopka s vnitřním rozvodem chlazení.



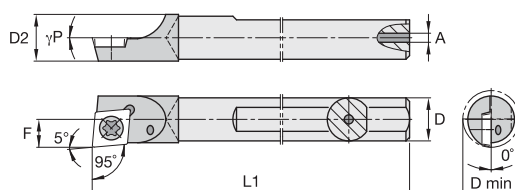
A-SCLD 95°



Objednací číslo	Katalogové číslo	D	D min	D2	F	L1	A	velikost břitové destičky	šroub břitové destičky	Torx
pravostranné										
1288877	A04XSCLDRS4	4	4,6	4,2	2,4	65	1,0	CD..S4T002	CC09	T6
1930298	A05XSCLDRS4	5	5,8	5,2	3,0	64	1,0	CD..S4T002	CC09	T6
1288893	A06XSCLDRS4	6	7,1	6,2	3,7	64	1,0	CD..S4T002	CC11	T6
1288906	A08XSCLDRS4	8	9,0	8,2	4,7	76	1,5	CD..S4T002	CC11	T6
levostranné										
1288876	A04XSCLDLS4	4	4,6	4,2	2,4	65	1,0	CD..S4T002	CC09	T6
1930297	A05XSCLDLS4	5	5,8	5,2	3,0	64	1,0	CD..S4T002	CC09	T6
1288892	A06XSCLDLS4	6	7,1	6,2	3,7	64	1,0	CD..S4T002	CC11	T6
1288905	A08XSCLDLS4	8	9,0	8,2	4,7	76	1,5	CD..S4T002	CC11	T6



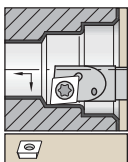
Karbidová stopka s vnitřním rozvodem chlazení.



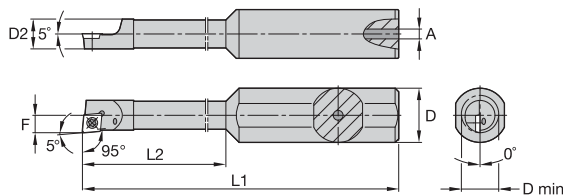
E-SCLD 95°



Objednací číslo	Katalogové číslo	D	D min	D2	F	L1	A	γP°	velikost břitové destičky	šroub břitové destičky	Torx
pravostranné											
1930300	E04HSCLDRS4	4	4,6	4,2	2,4	100	1,0	0.0	CD..S4T002	CC09	T6
1270967	E04MSCLDRS4	4	4,6	4,2	2,4	152	1,0	0.0	CD..S4T002	CC09	T6
1930356	E05HSCLDRS4	5	5,9	—	3,0	101	1,0	5.0	CD..S4T002	CC09	T6
1930358	E05MSCLDRS4	5	5,9	—	3,0	152	1,0	5.0	CD..S4T002	CC09	T6
1930362	E06HSCLDRS4	6	7,1	—	3,7	100	1,2	5.0	CD..S4T002	CC11	T6
1270978	E06MSCLDRS4	6	6,9	—	3,7	152	1,2	5.0	CD..S4T002	CC09	T6
1270988	E08MSCLDRS4	8	9,1	—	4,7	150	2,4	5.0	CD..120605	CC11	T6
levostranné											
1930299	E04HSCLDLS4	4	4,6	4,2	2,4	100	1,0	0.0	CD..S4T002	CC09	T6
1270966	E04MSCLDLS4	4	4,6	4,2	2,4	152	1,0	0.0	CD..S4T002	CC09	T6
1930355	E05HSCLDLS4	5	5,9	—	3,0	101	1,0	5.0	CD..S4T002	CC11	T6
1930357	E05MSCLDLS4	5	5,9	—	3,0	152	1,0	5.0	CD..S4T002	CC09	T6
1930361	E06HSCLDLS4	6	7,1	—	3,7	100	1,2	5.0	CD..S4T002	CC11	T6
1270977	E06MSCLDLS4	6	7,1	—	3,7	152	1,2	5.0	CD..S4T002	CC11	T6
1270987	E08MSCLDLS4	8	9,0	—	4,7	152	2,4	5.0	CD..S4T002	CC11	T6



Ocelová stopka s hrdlem a s vnitřním rozvodem chlazení.

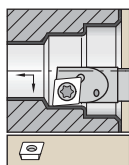


ISO soustružení

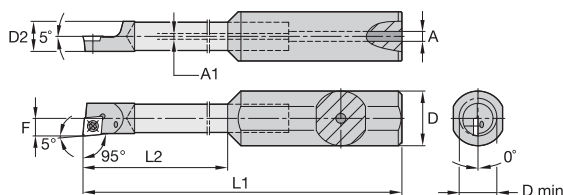
■ A-SCLD 95° • Stupňovitě



Objednáací číslo	Katalogové číslo	D	D min	F	L1	L2	A	velikost břitové destičky	šroub břitové destičky	Torx
pravostranné										
1930372	A0410ESCLDRS412	10	5,2	2,6	70	12,7	1,0	CD..S4T002	CC09	T6
1930374	A0410ESCLDRS425	10	5,2	2,6	70	25,4	1,0	CD..S4T002	CC09	T6
1289129	A0412ESCLDRS412	12	5,2	2,6	70	12,7	1,0	CD..S4T002	CC09	T6
1289130	A0412ESCLDRS425	12	5,2	2,6	70	25,4	1,0	CD..S4T002	CC09	T6
1930378	A0510ESCLDRS412	10	5,8	3,0	70	12,3	1,0	CD..S4T002	CC11	T6
1930382	A0510ESCLDRS425	10	5,8	3,0	70	25,0	1,0	CD..S4T002	CC09	T6
1098071	A0510GSCLDRS4	10	6,0	3,2	90	25,0	3,2	CD..S4T002	MS1454	T5
1098073	A0610HSCLDRS4	10	7,6	3,8	100	32,0	3,2	CD..S4T002	MS1454	T5
1930402	A0612ESCLDRS419	12	7,2	3,7	70	19,1	1,0	CD..S4T002	CC11	T6



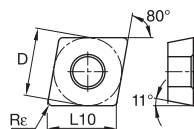
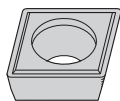
Karbidová stopka s hrdlem a s vnitřním rozvodem chlazení.



■ E-SCLD 95° • Stupňovitě



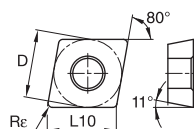
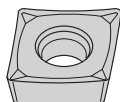
Objednací číslo	Katalogové číslo								velikost břitové destičky	šroub břitové destičky	Torx
		D	D min	D2	F	L1	L2	A			
pravostranné											
1930406	E0412DSCLDRS422	12	5,3	5,0	2,6	60	22,2	3,2	CD..S4T002	CC09	T6
1262129	E0412XSCLDRS447	12	5,3	5,0	2,6	86	47,6	3,2	CD..S4T002	CC09	T6
1262131	E0416KSCLDRS447	16	5,3	5,0	2,6	111	47,6	3,2	CD..S4T002	CC09	T6
1930410	E0512XSCLDRS425	12	5,9	—	3,0	64	25,4	1,0	CD..S4T002	CC11	T6
1930418	E0612ESCLDRS431	12	7,2	—	3,7	70	31,8	3,2	CD..S4T002	CC11	T6
1262178	E0612HSCLDRS463	12	7,2	—	3,7	102	63,5	3,2	CD..S4T002	CC11	T6
1930434	E0616HSCLDRS431	16	7,2	—	3,7	95	31,8	3,2	CD..S4T002	CC11	T6
1262175	E0616XSCLDRS463	16	7,2	—	3,7	127	63,5	3,2	CD..120605	CC11	T6



- první volba
○ alternativní volba

■ CPGH (T)

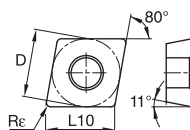
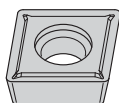
ISO katalogové číslo	D	L10	Rε	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35	KU10	K313	K68	KCS10	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KTP10
CPGT060202K	6,35	6,45	0,2	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
CPGT060204K	6,35	6,45	0,4	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
CPGH09T301	9,53	9,67	0,1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
CPGH09T302	9,53	9,67	0,2	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
CPGH09T304	9,53	9,67	0,4	-	-	●	-	●	-	-	-	-	-	-	-	-	●	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
CPGH09T308	9,53	9,67	0,8	-	-	●	-	●	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	



■ CPGT-HP

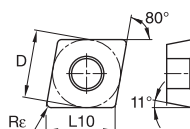
ISO katalogové číslo	D	L10	Rε	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35	KU10	K313	K68	KCS10	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KTP10
CPGT060202HP	6,35	6,45	0,2	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
CPGT060204HP	6,35	6,45	0,4	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
CPGT060208HP	6,35	6,45	0,8	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
CPGT09T302HP	9,53	9,67	0,2	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
CPGT09T304HP	9,53	9,67	0,4	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
CPGT09T308HP	9,53	9,67	0,8	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	

● první volba
○ alternativní volba



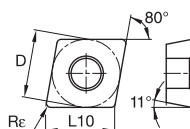
■ CPGT-LF

ISO katalogové číslo	D	L10	Rε	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35	KU10	K313	K68	KCS10	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KTP10
CPGT060201LF	6,35	6,45	0,1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
CPGT060202LF	6,35	6,45	0,2	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
CPGT060204LF	6,35	6,45	0,4	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
CPGT060208LF	6,35	6,45	0,8	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
CPGT09T302LF	9,53	9,67	0,2	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
CPGT09T304LF	9,53	9,67	0,4	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
CPGT09T308LF	9,53	9,67	0,8	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	



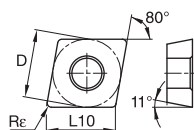
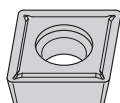
■ CPMT-FP

ISO katalogové číslo	D	L10	Rε	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35	KU10	K313	K68	KCS10	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KTP10
CPMT050202FP	5,56	5,65	0,2	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
CPMT050204FP	5,56	5,65	0,4	-	-	-	-	●	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	●	●	-	-	-	-	-
CPMT060202FP	6,35	6,45	0,2	-	-	●	-	●	-	-	-	-	-	-	-	-	-	-	-	●	-	-	-	-	-	●	●	-	-	-	-	-
CPMT060204FP	6,35	6,45	0,4	-	-	●	●	●	-	-	-	-	-	-	-	●	-	-	-	●	-	-	-	-	-	●	●	-	-	-	-	-
CPMT060208FP	6,35	6,45	0,8	-	-	-	-	●	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
CPMT09T302FP	9,53	9,67	0,2	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
CPMT09T304FP	9,53	9,67	0,4	-	-	●	●	-	-	-	-	-	-	-	-	-	●	-	-	●	-	-	-	-	-	●	●	-	-	-	-	-
CPMT09T308FP	9,53	9,67	0,8	-	-	●	●	-	-	-	-	-	-	-	-	-	-	-	-	●	-	-	-	-	-	●	●	-	-	-	-	-



■ CPMT-FW

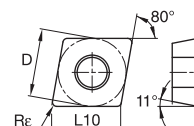
ISO katalogové číslo	D	L10	Rε	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35	KU10	K313	K68	KCS10	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KTP10
CPMT060202FW	6,35	6,45	0,2	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—
CPMT060204FW	6,35	6,45	0,4	—	—	—	—	—	—	—	—	—	—	—	—	●	—	—	—	—	—	—	—	—	—	●	—	●	—	—	—	—
CPMT060208FW	6,35	6,45	0,8	—	—	—	—	●	—	—	—	—	—	—	—	●	—	—	—	—	—	—	—	—	—	●	—	●	—	—	—	—
CPMT09T304FW	9,53	9,67	0,4	—	—	—	—	●	—	—	—	—	—	—	●	—	—	—	—	—	—	—	—	—	—	—	—	●	—	—	—	—
CPMT09T308FW	9,53	9,67	0,8	—	—	—	—	●	—	—	—	—	—	—	●	—	—	—	—	—	—	—	—	—	—	●	—	●	—	—	—	—



- první volba
- alternativní volba

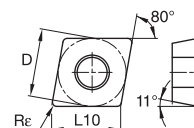
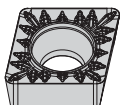
■ CPMT-LF

ISO katalogové číslo	D	L10	Re
CPMT050202LF	5,56	5,65	0,2
CPMT050204LF	5,56	5,65	0,4
CPMT060202LF	6,35	6,45	0,2
CPMT060204LF	6,35	6,45	0,4
CPMT060208LF	6,35	6,45	0,8
CPMT09T302LF	9,53	9,67	0,2
CPMT09T304LF	9,53	9,67	0,4
CPMT09T308LF	9,53	9,67	0,8



■ CPMT-MF

ISO katalogové číslo	D	L10	R
CPMT060208MF	6,35	6,45	0,8
CPMT09T308MF	9,53	9,67	0,8
CPMT09T312MF	9,53	9,67	1,2

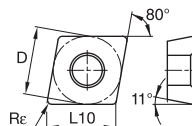
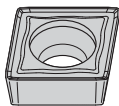


■ CPMT-MP

ISO katalogové číslo	D	L10	R _{0.05}
CPMT060208MP	6,35	6,45	0,8
CPMT09T308MP	9.53	9.67	0.8

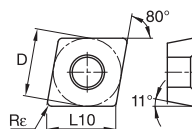
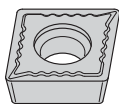
[illegible]

● první volba
○ alternativní volba



CPMT-MW

ISO katalogové číslo	D	L10	Rε	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35	KU10	K313	K68	KCS10	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KTP10
CPMT09T304MW	9,53	9,67	0,4	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	●	-	-	-	-	-	-
CPMT09T308MW	9,53	9,67	0,8	-	-	-	-	●	-	-	-	-	-	-	●	●	-	-	-	-	-	-	-	-	-	-	-	●	-	-	-	-

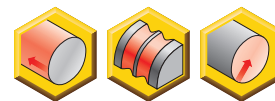
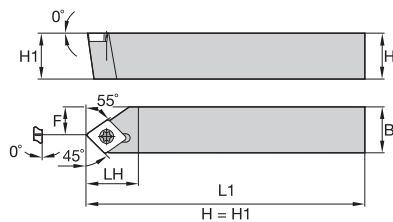
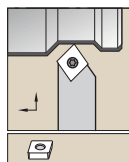


CPMT-UF

ISO katalogové číslo	D	L10	Rε	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35	KU10	K313	K68	KCS10	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KTP10
CPMT060204UF	6,35	6,45	0,4	-	●	-	●	●	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
CPMT09T304UF	9,53	9,67	0,4	-	-	-	●	●	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	●	-	-	-	-	-

ISO soustružení

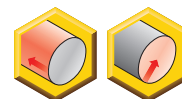
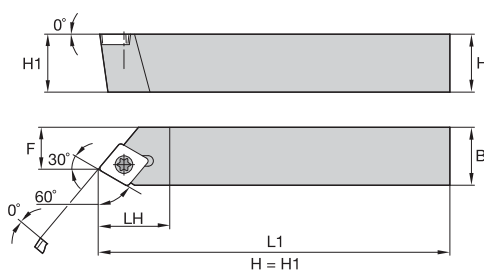
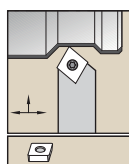
ISO soustružení



SCDP 45°



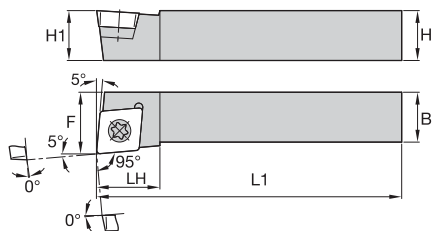
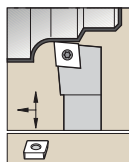
Objednací číslo	Katalogové číslo	H	B	F	L1	LH	velikost břitové destičky	šroub břitové destičky	Torx
pravostranné									
1244893	SCDPR1212H06	12	12	7,0	100	14,0	CP..060203	MS1153	T7



SCEP 60°



Objednací číslo	Katalogové číslo	H	B	F	L1	LH	velikost břitové destičky	šroub břitové destičky	Torx
pravostranné									
1244896	SCEPR1010H06	10	10	6,5	100	12,0	CP..060203R.	MS1153	T7
1250901	SCEPR1212H06	12	12	8,5	100	12,0	CP..060203R.	MS1153	T7

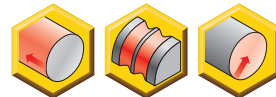
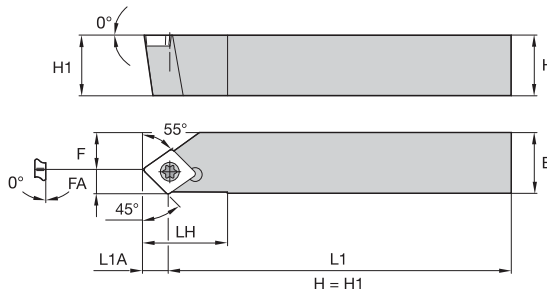
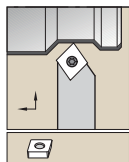


ISO soustružení

■ SCLP 95°



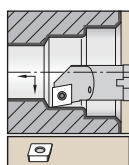
Objednáací číslo	Katalogové číslo	H	B	F	L1	LH	velikost břitové destičky	šroub břitové destičky	Torx
pravostranné 1192469	SCLPR1212M06	12	12	13,0	150	11,4	CP..060203	MS1153	T7
levostranné 1244913	SCLPL1212M06	12	12	13,0	150	11,4	CP..060203	MS1153	T7



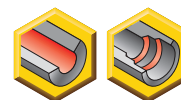
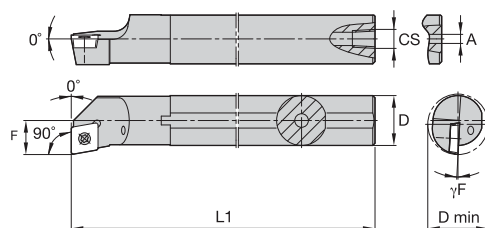
■ SCSP 45°



Objednáací číslo	Katalogové číslo	H	B	F	L1	LH	FA	L1A	velikost břitové destičky	šroub břitové destičky	Torx
pravostranné 1244917	SCSPR1010H06	10	10	6,0	100	14,0	4,2	4,2	CP..060203	MS1153	T7



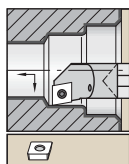
Ocelová stopka s vnitřním rozvodem chlazení.



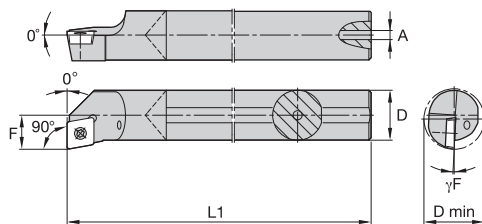
■ A-SCFP 90°



Objednací číslo	Katalogové číslo	D	D min	F	L1	A	CS	γF°	velikost břitové destičky	šroub břitové destičky	Torx
pravostranné											
1098157	A08JSCFPR06	8	11,0	6,0	110	2,4	—	-8.0	CP..060204	MS1153	T7
1098165	A10KSCFPR06	10	13,0	7,0	125	3,2	—	-6.0	CP..060204	MS1153	T7
1098175	A12MSCFPR06	12	16,0	9,0	150	4,0	1/16-27 NPT	-4.0	CP..060204	MS1153	T7
1886498	A16RSCFPR06	16	20,0	11,0	200	—	1/8-27 NPT	-5.0	CP..060203	MS1153	T7
1098221	A16RSCFPR09	16	20,0	11,0	200	4,0	1/8-27 NPT	-4.0	CP..09T308	MS1155	T15
1098235	A20SSCFPR09	20	25,0	13,0	250	4,0	1/8-27 NPT	-2.0	CP..09T308	MS1155	T15
levostranné											
1098161	A08JSCFPL06	8	11,0	6,0	110	2,4	—	-8.0	CP..060204	MS1153	T7
1098170	A10KSCFPL06	10	13,0	7,0	125	3,2	—	-6.0	CP..060204	MS1153	T7
1098180	A12MSCFPL06	12	16,0	9,0	150	4,0	1/16-27 NPT	-4.0	CP..060204	MS1153	T7
1098227	A16RSCFPL09	16	20,0	11,0	200	4,0	1/8-27 NPT	-4.0	CP..09T308	MS1155	T15
1098241	A20SSCFPL09	20	25,0	13,0	250	4,0	1/8-27 NPT	-2.0	CP..09T308	MS1155	T15



Karbidová stopka s vnitřním rozvodem chlazení.

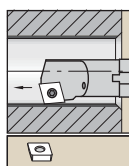


ISO soustružení

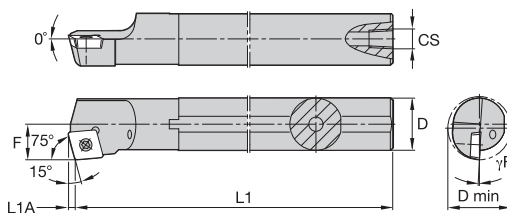
■ E-SCFP 90°



Objednáací číslo	Katalogové číslo	D	D min	F	L1	A	γF°	velikost břitové destičky	šroub břitové destičky	Torx
pravostranné										
1152852	E08KSCFPR06A	8	11,0	6,0	125	2,4	-8.0	CP..060204	MS1939	T7
1152854	E10MSCFPR06A	10	13,0	7,0	150	3,2	-4.0	CP..060204	MS1939	T7
1152888	E12QSCFPR06	12	16,0	9,0	180	4,8	-3.0	CP..060204	MS1153	T7
levostranné										
1152853	E08KSCFPL06A	8	11,0	6,0	125	2,4	-8.0	CP..060204	MS1939	T7



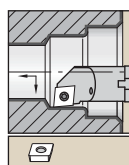
Ocelová stopka s vnitřním rozvodem chlazení.



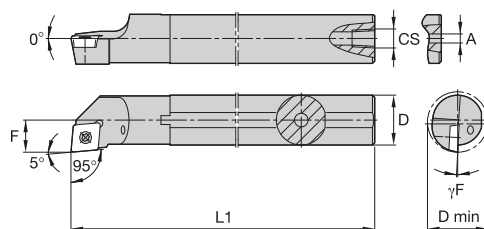
■ A-SCKP 75°



Objednáací číslo	Katalogové číslo	D	D min	F	L1	L1A	CS	γF°	velikost břitové destičky	šroub břitové destičky	Torx
pravostranné											
1098236	A20SSCKPR09	20	25,0	13,0	250	2,3	1/8-27 NPT	-3.0	CP..09T308	MS1155	T15



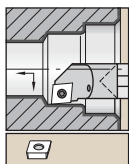
Ocelová stopka s vnitřním rozvodem chlazení.



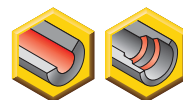
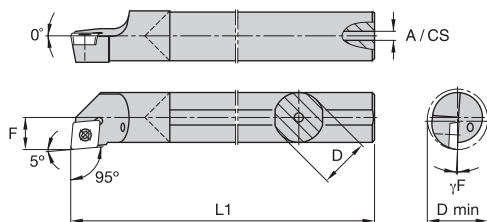
A-SCLP 95°



Objednací číslo	Katalogové číslo	D	D min	F	L1	A	CS	γF°	velikost břitové destičky	šroub břitové destičky	Torx
pravostranné											
1098156	A08JSCLPR06	.315	.433	.236	4.33	.09	—	-6.0	CP..060204	MS1939	T7
1098164	A10KSCLPR06	.390	.512	.276	4.92	.13	—	-4.0	CP..060204	MS1939	T7
1098174	A12MSCLPR06	.472	.630	.354	5.91	.16	1/16-27 NPT	-3.0	CP..060204	MS1153	T7
1886502	A16RSCLPR06	.630	.787	.433	7.87	—	1/8-27 NPT	-5.0	CP..060203	MS1153	T7
1098220	A16RSCLPR09	.630	.787	.433	7.87	.16	1/8-27 NPT	-4.0	CP..09T308	MS1155	T15
1098234	A20SSCLPR09	.787	.984	.512	9.84	.16	1/8-27 NPT	-2.0	CP..09T308	MS1155	T15
1886504	A20SSCLPR06	.787	.984	.512	9.84	—	1/8-27 NPT	-3.0	CP..060203	MS1153	T7
levostranné											
1098160	A08JSLPL06	.315	.433	.236	4.33	.09	—	-6.0	CP..060204	MS1939	T7
1098169	A10KSCLPL06	.390	.512	.276	4.92	.13	—	-4.0	CP..060204	MS1939	T7
1098179	A12MSCLPL06	.472	.630	.354	5.91	.16	1/16-27 NPT	-3.0	CP..060204	MS1153	T7
1886501	A16RSCLPL06	.630	.787	.433	7.87	—	1/8-27 NPT	-5.0	CP..060203	MS1153	T7
1098226	A16RSCLPL09	.630	.787	.433	7.87	.16	1/8-27 NPT	-4.0	CP..09T308	MS1155	T15
1098240	A20SSCLPL09	.787	.984	.512	9.84	.16	1/8-27 NPT	-2.0	CP..09T308	MS1155	T15



Karbidová stopka s vnitřním rozvodem chlazení.

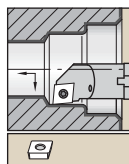


ISO soustružení

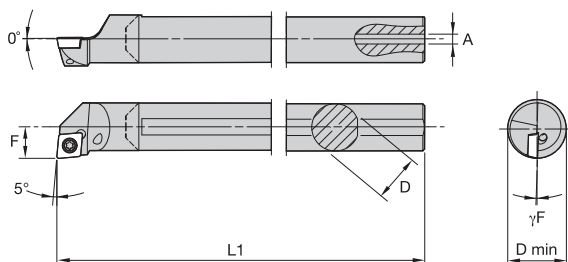
■ E-SCLP 95°



Objednací číslo	Katalogové číslo	D	D min	F	L1	A	γF°	velikost břitové destičky	šroub břitové destičky	Torx
pravostranné										
1152856	E08KSCLPR06A	8	11,0	6,0	122	2,4	-6.0	CP..060204	MS1939	T7
1152858	E10MSCLPR06A	10	13,0	7,0	150	3,2	-4.0	CP..060204	MS1939	T7
1152889	E12QSCLPR06	12	16,0	9,0	180	4,8	-3.0	CP..060204	MS1153	T7
1152897	E16RSCLPR09	16	20,0	11,0	200	5,5	-4.0	CP..09T308	MS1155	T15
1152902	E20SSCLPR09	20	25,0	13,0	250	7,1	-2.0	CP..09T308	MS1155	T15
levostranné										
1152857	E08KSCLPL06A	8	11,0	6,0	122	2,4	-6.0	CP..060204	MS1939	T7
1152859	E10MSCLPL06A	10	13,0	7,0	150	3,2	-4.0	CP..060204	MS1939	T7
1152891	E12QSCLPL06	12	16,0	9,0	180	4,8	-3.0	CP..060204	MS1153	T7
1152899	E16RSCLPL09	16	20,0	11,0	200	5,5	-4.0	CP..09T308	MS1155	T15
1152905	E20SSCLPL09	20	25,0	13,0	250	7,1	-2.0	CP..09T308	MS1155	T15



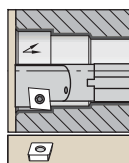
Těžká kovová ty s vnitřním rozvodem chlazení.



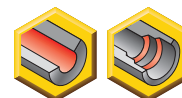
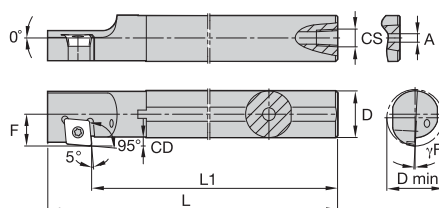
■ L-SCLP 95°



Objednáací číslo	Katalogové číslo	D	D min	F	L1	A	γF°	velikost břitové destičky	šroub břitové destičky	Torx
pravostranné										
3331115	L08KSCLPR06	8	11,0	6,0	123	2,4	-6,0	CP..060204..	MS1939	T7
3331107	L10MSCLPR06	10	13,0	7,0	149	3,2	-4,0	CP..060204..	MS1939	T7
3331110	L12QSCLPR06	12	16,0	9,0	181	4,0	-3,0	CP..060204..	MS1153	T7
3331108	L16RSCLPR09	16	20,0	11,0	203	4,0	-4,0	CP..09T308..	MS1155	T15
3331106	L20SSCLPR09	20	25,0	13,0	251	4,0	-2,0	CP..09T308..	MS1155	T15
levostranné										
3331112	L12QSCLPL06	12	16,0	9,0	181	4,0	-3,0	CP..060204..	MS1153	T7
3331114	L16RSCLPL09	16	20,0	11,0	203	4,0	-4,0	CP..09T308..	MS1155	T15
3331109	L20SSCLPL09	20	25,0	13,0	251	4,0	-2,0	CP..09T308..	MS1155	T15



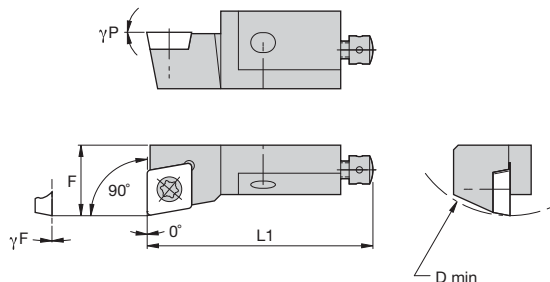
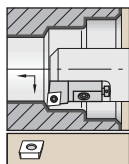
Ocelová stopka s vnitřním rozvodem chlazení.



■ A-SCXP 95°



Objednáací číslo	Katalogové číslo	D	D min	F	L1	L	A	CS	γF°	velikost břitové destičky	šroub břitové destičky	Torx
pravostranné												
1098167	A10KSCXPR06	10	13,0	7,0	125	136,0	3,2	—	-4,0	CP..060204	MS1153	T7
1098177	A12MSCXPR06	12	16,0	9,0	150	161,0	4,0	1/16-27 NPT	-3,0	CP..060204	MS1153	T7
1098223	A16RSCXPR09	16	20,0	11,0	200	218,0	4,0	1/8-27 NPT	-4,0	CP..09T308	MS1155	T15



■ SCFP 90°

Objednací číslo	Katalogové číslo	D min	F	L1	γF°	γP°	velikost břitové destičky
pravostranné							
1098551	SCFPR06CA05	20	8,0	25	0.0	0.0	CP..050204/CP..18151
1082671	SCFPR08CA06	25	10,0	32	0.0	0.0	CP..060204/CP..2151
1797235	SCFPR10CA09	40	14,0	50	0.0	0.0	CP..09T308/CP..3252
levostranné							
1098766	SCFPL08CA06	25	10,0	32	0.0	0.0	CP..060204/CP..2151

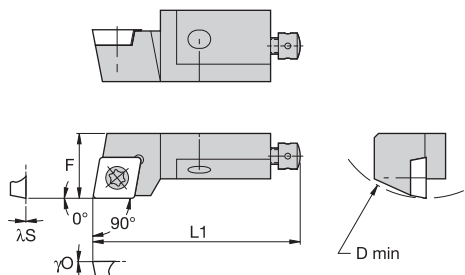
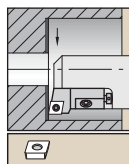
POZNÁMKA: ANSI/ISO kompatibilní s břitovými destičkami se zahlučeným otvorem 60°.
U tohoto nástroje je také možné použít břitové destičky CPGM/CPGT/CPGW-21.5_.

■ Náhradní díly



D min	šroub břitové destičky	Torx	radiální nastavovací šroub	šestihranný klíč	axiální nastavovací šroub	upínací šroub	šestihranný klíč	podložka
20	MS1933	T7	KUAM34	1.5 mm	KUAM35	MS2173	2 mm	CSWM 035 040
25	MS1153	T7	KUAM34	1.5 mm	KUAM20	MS2175	2.5 mm	CSWM 040 050
40	MS1155	T15	KUAM28	2 mm	KUAM30	191.405	4 mm	CSWM 060 050

ISO soustružení



■ SCGP 90°

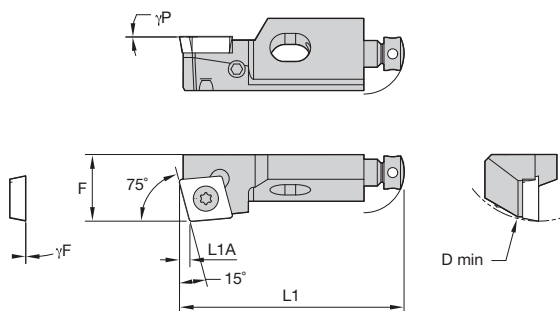
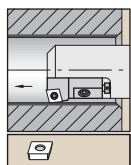
Objednáací číslo	Katalogové číslo	D min	F	L1	λS°	γO°	velikost břitové destičky
pravostranné 1098554	SCGPR08CA06	25	10,0	32	0.0	0.0	CP..060204/CP..2151

POZNÁMKA: ANSI/ISO kompatibilní s břitovými destičkami se zahlbubeným otvorem 60°.
U tohoto nástroje je také možné použít břitové destičky CPGM/CPGT/CPGW-21.5_.

■ Náhradní díly



D min	šroub břitové destičky	Torx	radiální nastavovací šroub	šestihranný klíč	axiální nastavovací šroub	upínací šroub	šestihranný klíč	podložka
25	MS1153	T7	KUAM34	1.5 mm	KUAM20	MS2175	2.5 mm	CSWM 040 050



■ SCKP 75°

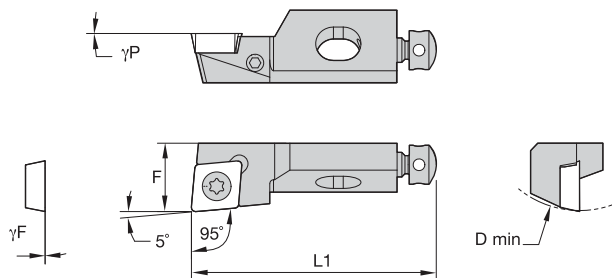
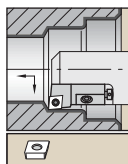
Objednací číslo	Katalogové číslo	D min	F	L1	L1A	γF°	γP°	velikost břitové destičky
pravostranné								
1098552	SCKPR08CA06	25	10,0	32	1,6	0.0	0.0	CP..060204/CP..2151
levostranné								
1098763	SCKPL08CA06	25	10,0	32	1,6	0.0	0.0	CP..060204/CP..2151

POZNÁMKA: ANSI/ISO kompatibilní s břitovými destičkami se zahloubeným otvorem 60°.
U tohoto nástroje je také možné použít břitové destičky CPGM/CPGT/CPGW-21.5_.

■ Náhradní díly



D min	šroub břitové destičky	Torx	radiální nastavovací šroub	šestihranný klíč	axiální nastavovací šroub	upínací šroub	šestihranný klíč	podložka
25	MS1153	T7	KUAM34	1.5 mm	KUAM20	MS2175	2.5 mm	CSWM 040 050



SCLP 95°

Objednáací číslo	Katalogové číslo	D min	F	L1	γF°	γP°	velikost břitové destičky
pravostranné							
1098541	SCLPR06CA05	20	8,0	25	0.0	0.0	CP..050204/CP..18151
1098542	SCLPR08CA06	25	10,0	32	0.0	0.0	CP..060204/CP..2151
1098543	SCLPR10CA09	40	14,0	50	0.0	0.0	CP..09T308/CP..3252
levostranné							
1098730	SCLPL08CA06	25	10,0	32	0.0	0.0	CP..060204/CP..2151
1098731	SCLPL10CA09	40	14,0	50	0.0	0.0	CP..09T308/CP..3252

POZNÁMKA: ANSI/ISO kompatibilní s břitovými destičkami se zahluobeným otvorem 60°.

U tohoto nástroje je také možné použít břitové destičky CPGM/CPGT/CPGW-21.5_.

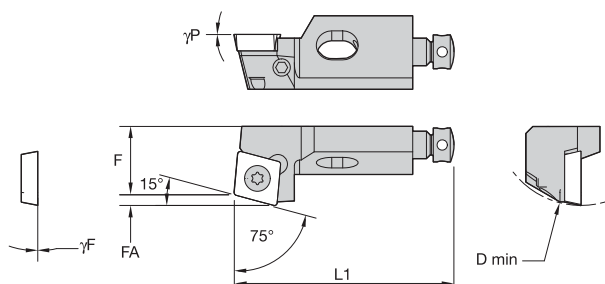
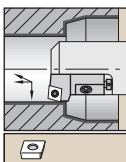
ANSI/ISO kompatibilní s břitovými destičkami se zahluobeným otvorem 60° (tj. CPMT/CPGT/CPGW-32.5_).

Do tohoto nástroje nelze použít břitové destičky se zahluobeným otvorem 90° (tj., CPGM/CPGB-32.5_).

Náhradní díly



D min	šroub břitové destičky	Torx	radiální nastavovací šroub	šestihranný klíč	axiální nastavovací šroub	upínací šroub	šestihranný klíč	podložka
20	MS1933	T7	KUAM34	1.5 mm	KUAM35	MS2173	2 mm	CSWM 035 040
25	MS1153	T7	KUAM34	1.5 mm	KUAM20	MS2175	2.5 mm	CSWM 040 050
40	MS1155	T15	KUAM28	2 mm	KUAM30	191.405	4 mm	CSWM 060 050



■ SCRP 75°

Objednáací číslo	Katalogové číslo	D min	F	L1	FA	γF°	γP°	velikost břitové destičky
pravostranné 1098555	SCRPR08CA06	25	10,0	32	1,5	0.0	0.0	CP..060204/CP..2151

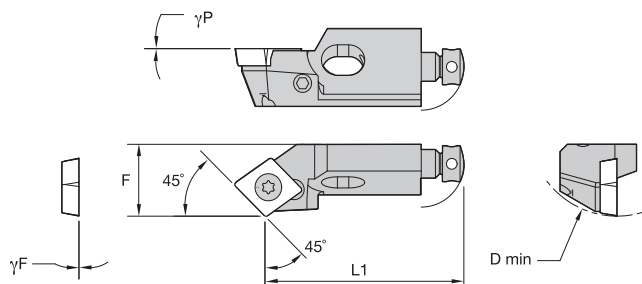
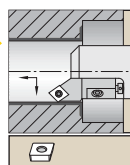
POZNÁMKA: ANSI/ISO kompatibilní s břitovými destičkami se zahluobeným otvorem 60°.
U tohoto nástroje je také možné použít břitové destičky CPGM/CPGT/CPGW-21.5_.

■ Náhradní díly



D min	šroub břitové destičky	Torx	radiální nastavovací šroub	šestihranný klíč	axiální nastavovací šroub	upínací šroub	šestihranný klíč	podložka
25	MS1153	T7	KUAM34	1.5 mm	KUAM20	MS2175	2.5 mm	CSWM 040 050

ISO soustružení



SCSP 45°

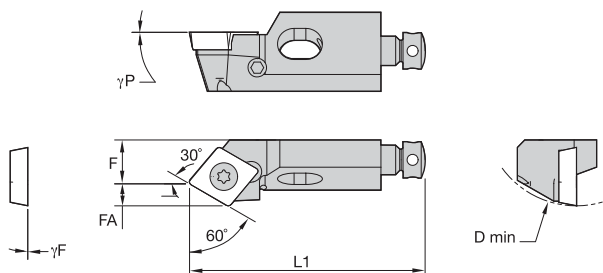
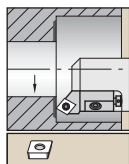
Objednací číslo	Katalogové číslo	D min	F	L1	γF°	γP°	velikost břitové destičky
pravostranné							
1098328	SCSPR06CA05	20	8,0	21	0.0	0.0	CP..050204/CP..18151
1086536	SCSPR08CA06	25	10,0	28	0.0	0.0	CP..060204/CP..2151
levostranné							
1098548	SCSPL06CA05	20	8,0	21	0.0	0.0	CP..050204/CP..18151
1098549	SCSPL08CA06	25	10,0	28	0.0	0.0	CP..060204/CP..2151

POZNÁMKA: ANSI/ISO kompatibilní s břitovými destičkami se zahloubeným otvorem 60°.
U tohoto nástroje je také možné použít břitové destičky CPGM/CPGT/CPGW-21.5_.

Náhradní díly



D min	šroub břitové destičky	Torx	radiální nastavovací šroub	šestihranný klíč	axiální nastavovací šroub	upínací šroub	šestihranný klíč	podložka
20	MS1933	T7	—	—	KUAM35	MS2173	2 mm	CSWM 035 040
25	MS1153	T7	KUAM34	1.5 mm	KUAM20	MS2175	2.5 mm	CSWM 040 050



■ SCTP 60°

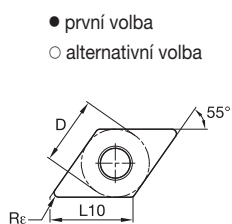
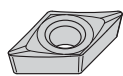
Objednací číslo	Katalogové číslo	D min	F	L1	FA	γF°	γP°	velikost břitové destičky
pravostranné								
1098556	SCTPR06CA05	20	5,5	25	2,6	0.0	0.0	CP..050204/CP..18151
1098557	SCTPR08CA06	25	6,0	32	3,0	0.0	0.0	CP..060204/CP..2151
levostranné								
1098736	SCTPL08CA06	25	6,0	32	3,0	0.0	0.0	CP..060204/CP..2151

POZNÁMKA: ANSI/ISO kompatibilní s břitovými destičkami se zahluobeným otvorem 60°.
U tohoto nástroje je také možné použít břitové destičky CPGM/CPGT/CPGW-21.5_.

■ Náhradní díly

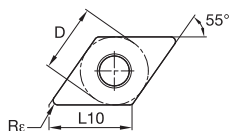
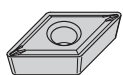


D min	šroub břitové destičky	Torx	radiální nastavovací šroub	šestihranný klíč	axiální nastavovací šroub	upínací šroub	šestihranný klíč	podložka
20	MS1933	T7	—	—	KUAM35	MS2173	2 mm	CSWM 035 040
25	MS1153	T7	KUAM34	1.5 mm	KUAM20	MS2175	2.5 mm	CSWM 040 050



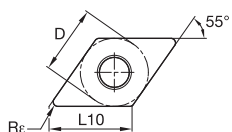
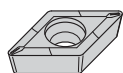
■ DCGT-HP

ISO katalogové číslo	D	L10	Rε	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35	KU10	K313	K68	KCS10	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KTP10
DCGT070202HP	6,35	7,75	0,2	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	●	-	-	-	●	●	●	●	●	-
DCGT070204HP	6,35	7,75	0,4	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	●	-	-	-	●	●	●	●	●	-
DCGT070208HP	6,35	7,75	0,8	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	●	●	●	●	●	-
DCGT11T302HP	9,53	11,63	0,2	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	●	-	-	-	●	●	●	●	●	-
DCGT11T304HP	9,53	11,63	0,4	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	●	-	-	-	●	●	●	●	●	-
DCGT11T308HP	9,53	11,63	0,8	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	●	-	-	-	●	●	●	●	●	-



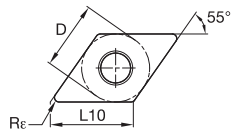
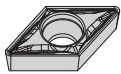
■ DCGT-LF

ISO katalogové číslo	D	L10	Rε	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35	KU10	K313	K68	KCS10	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KTP10
DCGT0702X0LF	6,35	7,75	0,0	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
DCGT070201LF	6,35	7,75	0,1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	●	-	-	●	●	-	-
DCGT11T3X0LF	9,53	11,63	0,0	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	●	●	-	-
DCGT11T301LF	9,53	11,63	0,1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	●	-	-	●	●	-	-
DCGT150408LF	12,70	15,50	0,8	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	●	-	-	●	●	-	-



■ DCMT-11

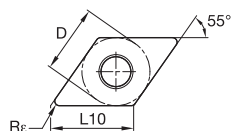
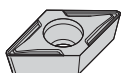
ISO katalogové číslo	D	L10	R _e	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35	KU10	K313	K68	KCS10	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KTP10
DCMT07020211	6,35	7,75	0,2	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	●	-
DCMT07020411	6,35	7,75	0,4	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	●	-
DCMT11T30411	9,53	11,63	0,4	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	●	●	-
DCMT11T30811	9,53	11,63	0,8	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	●	●	-



● první volba
○ alternativní volba

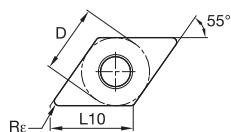
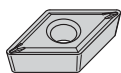
DCMT-FP

ISO katalogové číslo	D	L10	Rε	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35	KU10	K313	K68	KCS10	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KTP10
DCMT070202FP	6,35	7,75	0,2	-	-	-	●	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	●
DCMT070204FP	6,35	7,75	0,4	-	-	●	-	-	-	-	-	-	-	-	-	-	-	●	-	●	-	-	-	-	-	-	●	-	-	-	-	-
DCMT070208FP	6,35	7,75	0,8	●	-	-	●	●	-	-	-	-	-	-	-	-	-	-	●	●	-	-	-	-	-	-	-	-	-	-	-	-
DCMT11T302FP	9,53	11,63	0,2	-	●	-	●	-	-	-	-	-	-	-	-	-	-	-	●	●	-	-	-	-	-	-	-	-	-	-	-	●
DCMT11T304FP	9,53	11,63	0,4	●	●	-	●	●	-	-	-	-	-	-	-	-	-	●	●	●	-	-	-	-	-	-	●	-	-	-	-	●
DCMT11T308FP	9,53	11,63	0,8	●	●	●	-	●	-	-	-	-	-	-	●	-	-	●	●	●	-	-	-	-	-	-	●	-	-	-	-	●
DCMT11T312FP	9,53	11,63	1,2	-	-	●	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
DCMT150404FP	12,70	15,50	0,4	-	-	●	-	-	-	-	-	-	-	-	-	-	-	-	-	●	-	-	-	-	-	-	-	-	-	-	-	-
DCMT150408FP	12,70	15,50	0,8	●	-	-	-	●	-	-	-	-	-	-	-	-	-	-	-	●	-	-	-	-	-	-	-	-	-	-	-	-



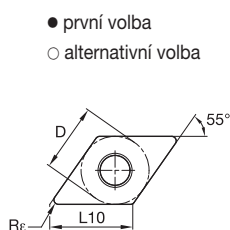
DCMT-FW

ISO katalogové číslo	D	L10	Rε	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35	KU10	K313	K68	KCS10	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KTP10
DCMT11T304FW	9,53	11,63	0,2	-	-	-	-	●	-	-	-	-	-	-	-	●	-	-	-	-	-	-	-	-	-	-	●	-	-	-	-	-
DCMT11T308FW	9,53	11,63	0,8	-	-	-	-	●	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	●	-	-	-	-	-	-



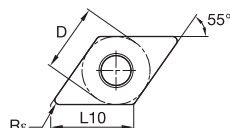
DCMT-LF

ISO katalogové číslo	D	L10	Rε	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35	KU10	K313	K68	KCS10	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KTP10
DCMT070202LF	6,35	7,75	0,2	-	-	●	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
DCMT070204LF	6,35	7,75	0,4	-	●	-	●	●	●	-	-	-	●	-	-	●	●	●	●	●	●	-	-	-	-	-	-	-	-	-	-	-
DCMT11T302LF	9,53	11,63	0,2	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
DCMT11T304LF	9,53	11,63	0,4	●	●	-	●	●	●	-	-	●	-	-	●	-	●	●	●	●	●	-	-	-	-	-	-	-	-	-	-	-
DCMT11T308LF	9,53	11,63	0,8	-	●	●	●	●	-	-	-	●	●	-	●	●	●	●	●	●	●	-	-	-	-	-	●	-	-	-	-	-
DCMT11T312LF	9,53	11,63	1,2	-	●	●	-	●	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
DCMT150404LF	12,70	15,50	0,4	-	-	●	●	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
DCMT150408LF	12,70	15,50	0,8	-	●	●	●	●	-	-	-	-	-	-	●	-	●	●	●	●	●	-	-	-	-	-	-	-	-	-	-	-

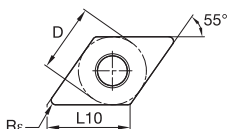


- první volba

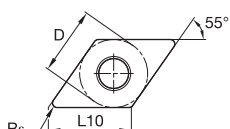
☐ alternativní volba

[illegible]

ISO katalogové číslo	D	L10	R _e	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35	KU10	K313	K68	KCS10	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KTP10
DCMT11T304MP	9,53	11,63	0,4	-	-	●	-	●	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	●	-	-	-	-	-	-
DCMT11T308MP	9,53	11,63	0,8	-	-	●	-	●	-	-	-	-	-	-	●	●	-	●	●	●	-	-	-	-	-	●	-	-	-	-	-	-
DCMT11T312MP	9,53	11,63	1,2	-	-	-	-	●	-	-	-	-	-	-	●	-	-	-	-	-	-	-	-	-	-	●	-	-	-	-	-	-

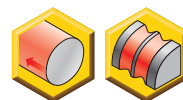
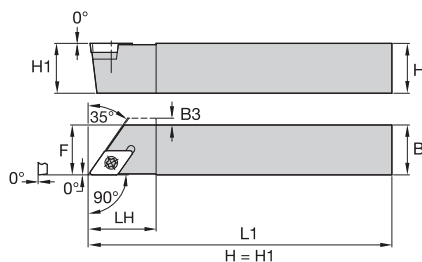
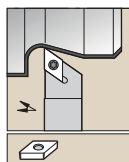


ISO katalogové číslo	D	L10	R _e	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30	KCP40	KCP05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35	KU10	K313	K68	KCS10	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KTP10
DCMT11T304MW	9,53	11,63	0,4	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
DCMT11T308MW	9,53	11,63	0,8	-	-	-	-	●	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	●	-	-	-	-	-	-	-



ISO katalogové číslo	D	L10	Rε	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35	KU10	K313	K68	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KTP10
DCMT070204UF	6,35	7,75	0,4	●	—	—	—	●	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	●	—	—	—	—
DCMT11T302UF	9,53	11,63	0,2	●	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	●	—	—	—	—
DCMT11T304UF	9,53	11,63	0,4	—	●	—	—	●	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	●	—	—	—	—
DCMT11T308UF	9,53	11,63	0,8	●	—	—	—	●	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	●	—	—	—	—

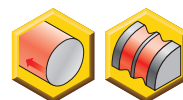
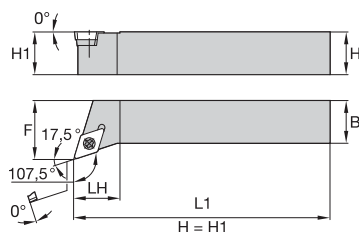
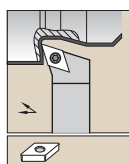
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ISO soustružení

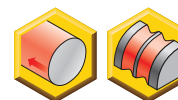
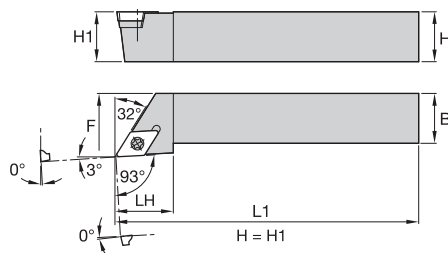
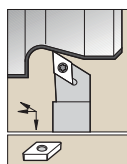
SDAC 90°

Objednací číslo	Katalogové číslo	H	B	F	L1	LH	B3	velikost břitové destičky	podložka	šroub podložky	šestihranný klíč	šroub břitové destičky	Torx
pravostranné													
1772159	SDACR1212M11Q	12	12	12,0	150	22,0	1,5	DC..11T308	—	—	—	MS1155	T15
1097720	SDACR1616K11Q	16	16	16,0	125	22,0	—	DC..11T308	SKDP343	SRS3	3.5 mm	MS1156	T15
levostranné													
1772160	SDACL1212M11Q	12	12	12,0	150	22,0	1,5	DC..11T308	—	—	—	MS1155	T15

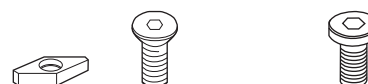


SDHC 107,5°

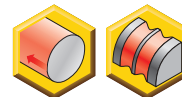
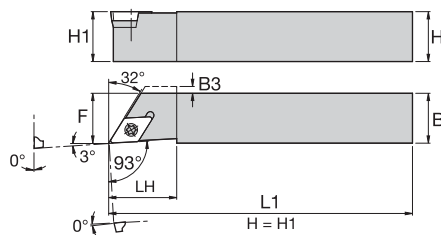
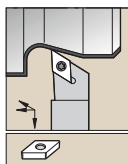
Objednací číslo	Katalogové číslo	H	B	F	L1	LH	velikost břitové destičky	podložka	šroub podložky	šestihranný klíč	šroub břitové destičky	Torx
pravostranné												
1097841	SDHCR1616H11	16	16	20,0	100	20,0	DC..11T308	SKDP343	SRS3	3.5 mm	MS1156	T15
1097989	SDHCR2020K11	20	20	25,0	125	20,0	DC..11T308	SKDP343	SRS3	3.5 mm	MS1156	T15
1130381	SDHCR2525M11	25	25	32,0	150	20,0	DC..11T308	SKDP343	SRS3	3.5 mm	MS1156	T15
1097843	SDHCR2525M15	25	25	32,0	150	25,0	DC..150408	SKDP453	SRS4	4 mm	MS1158	T15
levostranné												
1097986	SDHCL1616H11	16	16	20,0	100	20,0	DC..11T308	SKDP343	SRS3	3.5 mm	MS1156	T15
1097930	SDHCL2020K11	20	20	25,0	125	20,0	DC..11T308	SKDP343	SRS3	3.5 mm	MS1156	T15
1124630	SDHCL2525M11	25	25	32,0	150	20,0	DC..11T308	SKDP343	SRS3	3.5 mm	MS1156	T15
1097988	SDHCL2525M15	25	25	32,0	150	25,0	DC..150408	SKDP453	SRS4	4 mm	MS1158	T15



SDJC 93°



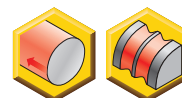
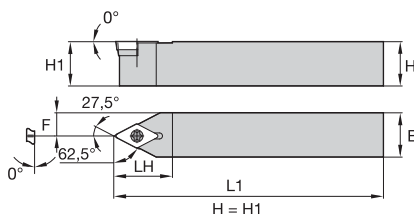
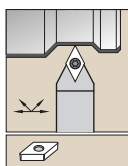
Objednací číslo	Katalogové číslo	H	B	F	L1	LH	velikost břitové destičky	podložka	šroub podložky	šestihranný klíč	šroub břitové destičky	Torx
pravostranné												
1097847	SDJCR0808L07	8	8	10,0	140	16,0	DC..070204	—	—	—	MS1153	T7
1097848	SDJCR1010M07	10	10	12,0	150	16,0	DC..070204	—	—	—	MS1153	T7
1097849	SDJCR1212N07	12	12	16,0	160	16,0	DC..070204	—	—	—	MS1153	T7
1097850	SDJCR1212N11	12	12	16,0	160	22,0	DC..11T308	—	—	—	MS1155	T15
1244972	SDJCR1616H07	16	16	20,0	100	16,0	DC..070204	—	—	—	MS1153	T7
1097851	SDJCR1616H11	16	16	20,0	100	22,0	DC..11T308	SKDP343	SRS3	3.5 mm	MS1156	T15
1244974	SDJCR2020K07	20	20	25,0	125	16,0	DC..070204	—	—	—	MS1153	T7
1097853	SDJCR2020K11	20	20	25,0	125	22,0	DC..11T308	SKDP343	SRS3	3.5 mm	MS1156	T15
1097852	SDJCR2020K15	20	20	25,0	125	32,0	DC..150408	SKDP453	SRS4	4 mm	MS1158	T15
1097854	SDJCR2525M11	25	25	32,0	150	22,0	DC..11T308	SKDP343	SRS3	3.5 mm	MS1156	T15
1097855	SDJCR2525M15	25	25	32,0	150	32,0	DC..150408	SKDP453	SRS4	4 mm	MS1158	T15
levostranné												
1097997	SDJCL0808L07	8	8	10,0	140	16,0	DC..070204	—	—	—	MS1153	T7
1097998	SDJCL1010M07	10	10	12,0	150	16,0	DC..070204	—	—	—	MS1153	T7
1097999	SDJCL1212N07	12	12	16,0	160	16,0	DC..070204	—	—	—	MS1153	T7
1098000	SDJCL1212N11	12	12	16,0	160	22,0	DC..11T308	—	—	—	MS1155	T15
1244966	SDJCL1616H07	16	16	20,0	100	16,0	DC..070204	—	—	—	MS1153	T7
1098001	SDJCL1616H11	16	16	20,0	100	22,0	DC..11T308	SKDP343	SRS3	3.5 mm	MS1156	T15
1244968	SDJCL2020K07	20	20	25,0	125	16,0	DC..070204	—	—	—	MS1153	T7
1098003	SDJCL2020K11	20	20	25,0	125	22,0	DC..11T308	SKDP343	SRS3	3.5 mm	MS1156	T15
1192473	SDJCL2525M11	25	25	32,0	150	22,0	DC..11T308	SKDP343	SRS3	3.5 mm	MS1156	T15
1098004	SDJCL2525M15	25	25	32,0	150	32,0	DC..150408	SKDP453	SRS4	4 mm	MS1158	T15



ISO soustružení

SDJC-F 93°

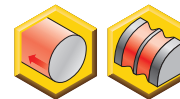
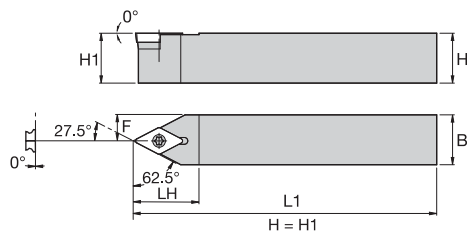
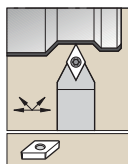
Objednací číslo	Katalogové číslo	H	B	F	L1	LH	B3	velikost břitové destičky	podložka	šroub podložky	šestihranný klíč	šroub břitové destičky	Torx
pravostranné													
1772157	SDJCRF0808M07Q	8	8	8,0	150	16,0	1,5	DC..070204	—	—	—	MS1153	T7
1097844	SDJCRF1010M07Q	10	10	10,0	150	16,0	—	DC..070204	—	—	—	MS1153	T7
1097845	SDJCRF1212M07Q	12	12	12,0	150	16,0	—	DC..070204	—	—	—	MS1153	T7
1097846	SDJCRF1616K11Q	16	16	16,0	125	22,0	—	DC..11T308	SKDP343	SRS3	3.5 mm	MS1156	T15
levostranné													
1097996	SDJCLF1616K11Q	16	16	16,0	125	22,0	—	DC..11T308	SKDP343	SRS3	3.5 mm	MS1156	T15



SDNC 62,5°

Objednací číslo	Katalogové číslo	H	B	F	L1	LH	velikost břitové destičky	podložka	šroub podložky	šestihranný klíč	šroub břitové destičky	Torx
levostranné												
1097856	SDNCN0808L07	8	8	4,0	140	16,0	DC..070204	—	—	—	MS1153	T7
1097857	SDNCN1010M07	10	10	5,0	150	16,0	DC..070204	—	—	—	MS1153	T7
1097858	SDNCN1212N07	12	12	6,0	160	16,0	DC..070204	—	—	—	MS1153	T7
1097859	SDNCN1616H11	16	16	8,0	100	22,0	DC..11T308	SKDP343	SRS3	3.5 mm	MS1156	T15
1097861	SDNCN2020K11	20	20	10,0	125	22,0	DC..11T308	SKDP343	SRS3	3.5 mm	MS1156	T15
1097860	SDNCN2020K15	20	20	10,0	125	28,0	DC..150408	SKDP453	SRS4	4 mm	MS1158	T15
1097862	SDNCN2525M15	25	25	12,5	150	28,0	DC..150408	SKDP453	SRS4	4 mm	MS1158	T15

ISO soustružení

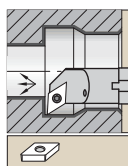


SDPC 62,5°

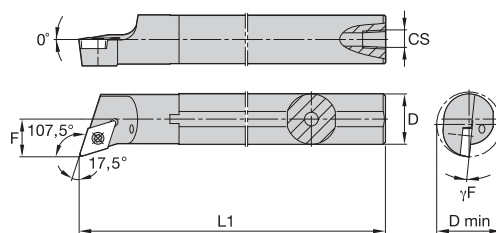


Objednací číslo	Katalogové číslo	H	B	F	L1	LH	velikost břitové destičky	šroub břitové destičky	Torx
1772173	SDPCN1212M11Q	12	12	6,0	150	22,0	DC..11T308	MS1155	T15

Vyvrtávací tyče s upínáním šroubem



Ocelová stopka s vnitřním rozvodem chlazení.



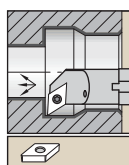
A-SDQC 107,5°



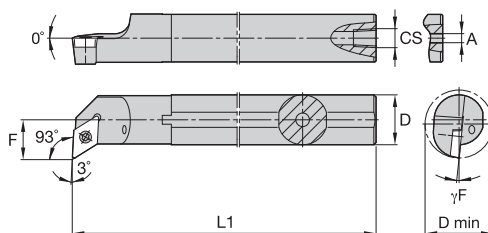
Objednací číslo	Katalogové číslo	D	D min	F	L1	CS	γF°	velikost břitové destičky	šroub břitové destičky	Torx
pravostranné										
1098188	A12MSDQCR07	12	16,0	9,0	150	1/16-27 NPT	-6.0	DC..070204	MS1153	T7
1098198	A16RSDQCR07	16	20,0	11,0	200	1/8-27 NPT	-5.0	DC..070204	MS1153	T7
1098147	A20SSDQCR11	20	25,0	13,0	250	1/8-27 NPT	-5.0	DC..11T308	MS1155	T15
1098260	A25TSDQCR11	25	32,0	17,0	300	1/4-18 NPT	-4.0	DC..11T308	MS1155	T15
levostranné										
1098193	A12MSDQCL07	12	16,0	9,0	150	1/16-27 NPT	-6.0	DC..070204	MS1153	T7
1098203	A16RSDQCL07	16	20,0	11,0	200	1/8-27 NPT	-5.0	DC..070204	MS1153	T7
1098149	A20SSDQCL11	20	25,0	13,0	250	1/8-27 NPT	-5.0	DC..11T308	MS1155	T15
1098264	A25TSDQCL11	25	32,0	17,0	300	1/4-18 NPT	-4.0	DC..11T308	MS1155	T15



ISO soustružení



Ocelová stopka s vnitřním rozvodem chlazení.

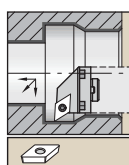


■ A-SDUC 93°

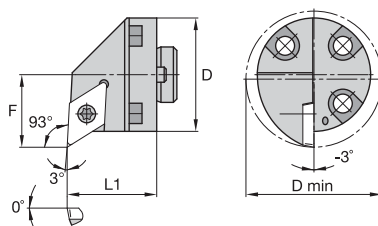


Objednáací číslo	Katalogové číslo	D	D min	F	L1	A	CS	γF°	velikost břitové destičky	podložka	šroub podložky	šes-tihranný klíč	šroub břitové destičky	Torx
pravostranné														
1886506	A10KSDUCR07	10	13,0	7,0	125	3,2	—	-7.0	DC..070204	—	—	—	MS1153	T7
1098187	A12MSDUCR07	12	16,0	9,0	150	—	1/16-27 NPT	-4.0	DC..070204	—	—	—	MS1153	T7
1098197	A16RSDUCR07	16	20,0	11,0	200	—	1/8-27 NPT	-4.0	DC..070204	—	—	—	MS1153	T7
1886508	A16RSDUCR11	16	20,0	11,0	200	—	1/8-27 NPT	-6.0	DC..11T308	—	—	—	MS1155	T15
1098146	A20SSDUCR11	20	25,0	13,0	250	—	1/8-27 NPT	-5.0	DC..11T308	—	—	—	MS1155	T15
1098259	A25TSDUCR11	25	32,0	17,0	300	—	1/4-18 NPT	-4.0	DC..11T308	—	—	—	MS1155	T15
1098283	A32TSDUCR15	32	40,0	22,0	300	—	1/4-18 NPT	-7.0	DC..150408	SKDP453	SRS4	4 mm	MS1158	T15
levostranné														
1886505	A10KSDUCL07	10	13,0	7,0	125	3,2	—	-7.0	DC..070204	—	—	—	MS1153	T7
1098192	A12MSDUCL07	12	16,0	9,0	150	—	1/16-27 NPT	-4.0	DC..070204	—	—	—	MS1153	T7
1098202	A16RSDUCL07	16	20,0	11,0	200	—	1/8-27 NPT	-4.0	DC..070204	—	—	—	MS1153	T7
1886507	A16RSDUCL11	16	20,0	11,0	200	—	1/8-27 NPT	-6.0	DC..11T308	—	—	—	MS1155	T15
1098148	A20SSDUCL11	20	25,0	13,0	250	—	1/8-27 NPT	-5.0	DC..11T308	—	—	—	MS1155	T15
1098263	A25TSDUCL11	25	32,0	17,0	300	—	1/4-18 NPT	-4.0	DC..11T308	—	—	—	MS1155	T15
1098284	A32TSDUCL15	32	40,0	22,0	300	—	1/4-18 NPT	-7.0	DC..150408	SKDP453	SRS4	4 mm	MS1158	T15

Vyvrťovací hlavy s upínáním šroubem



S vnitřním chlazením.

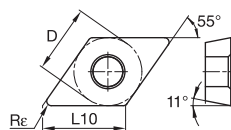


■ H-SDUC 93°

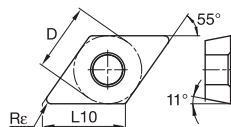
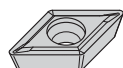


Objednáací číslo	Katalogové číslo	D	D min	F	L1	velikost břitové destičky	šroub břitové destičky	Torx
pravostranné								
1772255	H25SDUCR11	25	32,0	17,0	20	DC..11T308	MS1155	T15
1772257	H32SDUCR11	32	40,0	22,0	25	DC..11T308	MS1155	T15
3612136	H40SDUCR11	40	50,0	27,0	41	DC..11T308	MS1156	T15
3612138	H50SDUCR11	50	63,0	35,0	41	DC..11T308	MS1156	T15
levostranné								
1772256	H25SDUCL11	25	32,0	17,0	20	DC..11T308	MS1155	T15
1772258	H32SDUCL11	32	40,0	22,0	25	DC..11T308	MS1155	T15
3612139	H50SDUCL11	50	63,0	35,0	41	DC..11T308	MS1156	T15

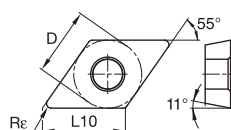
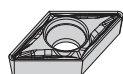
- první volba
- alternativní volba



ISO katalogové číslo	D	L10	R _e
DPGT070202HP	6,35	7,75	0,2
DPGT070204HP	6,35	7,75	0,4
DPGT070208HP	6,35	7,75	0,8
DPGT11T304HP	9,53	11,63	0,4
DPGT11T308HP	9,53	11,63	0,8



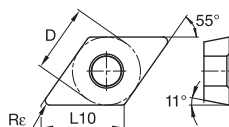
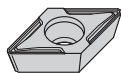
ISO katalogové číslo	D	L10	Re
DPGT070201LF	6,35	7,75	0,1
DPGT070202LF	6,35	7,75	0,2
DPGT070204LF	6,35	7,75	0,4
DPGT11T301LF	9,53	11,63	0,1
DPGT11T302LF	9,53	11,63	0,2
DPGT11T304LF	9,53	11,63	0,4
DPGT11T308LF	9,53	11,63	0,8



ISO katalogové číslo	D	L10	R
DPMT070202FP	6,35	7,75	0,2
DPMT070204FP	6,35	7,75	0,4
DPMT070208FP	6,35	7,75	0,8
DPMT11T304FP	9,53	11,63	0,4
DPMT11T308FP	9,53	11,63	0,8

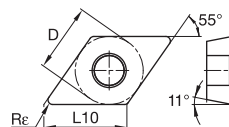
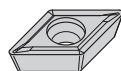
[illegible]

● první volba
○ alternativní volba



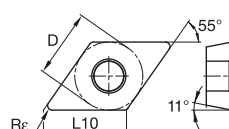
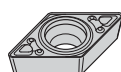
DPMT-FW

ISO katalogové číslo	D	L10	R _ε	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35	KU10	K313	K68	KCS10	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KTP10
DPMT070204FW	6,35	7,75	0,4	-	-	-	-	●	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
DPMT070208FW	6,35	7,75	0,8	-	-	-	-	-	-	-	-	-	-	-	●	-	-	-	-	-	-	-	-	-	●	-	-	-	-	-	-	



DPMT-LF

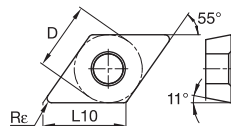
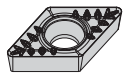
ISO katalogové číslo	D	L10	Rε	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35	KU10	K313	K68	KCS10	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KTP10
DPMT070202LF	6,35	7,75	0,2	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
DPMT070204LF	6,35	7,75	0,4	-	●	●	●	●	-	-	-	●	-	-	-	●	-	-	-	●	-	-	-	-	-	-	-	●	●	-	-	-
DPMT11T302LF	9,53	11,63	0,2	-	-	●	●	●	-	-	-	●	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	●	●	-	-	-
DPMT11T304LF	9,53	11,63	0,4	-	●	●	●	●	-	-	-	●	-	-	-	●	-	-	-	●	-	-	-	-	-	-	-	●	●	-	-	-
DPMT11T308LF	9,53	11,63	0,8	-	●	●	●	●	-	-	-	-	-	-	-	●	-	-	-	●	-	-	-	-	-	-	-	●	●	-	-	-



DPMT-MF

ISO katalogové číslo	D	L10	Rε	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35	KU10	K313	K68	KCS10	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KTP10
DPMT11T308MF	9,53	11,63	0,8	-	-	-	-	●	-	-	-	-	-	-	-	-	-	-	-	●	-	-	-	-	-	-	-	-	-	-	-	-

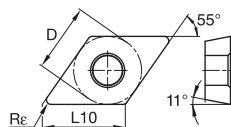
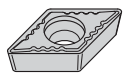
ISO soustružení



- první volba
- alternativní volba

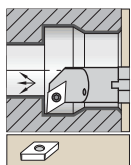
■ DPMT-MP

ISO katalogové číslo	D	L10	Rε	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35	KU10	K313	k68	KCU10	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KTP10
DPMT11T308MP	9.53	11.63	0.8	—	—	—	—	●	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	●	—	—	—	—	—	—	—

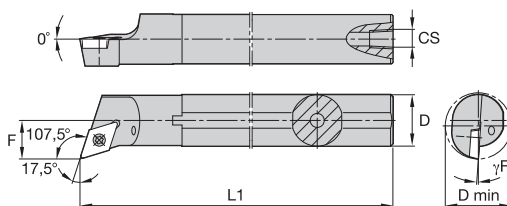


■ DPMT-UF

[illegible]



Ocelová stopka s
vnitřním rozvodem
chlazení.

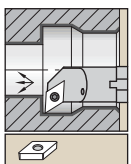


ISO soustružení

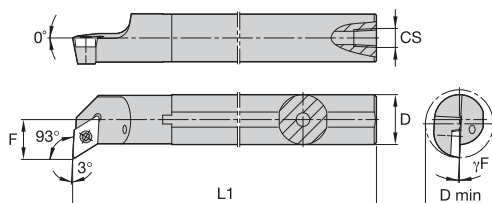
■ A-SDQP 107,5°



Objednáací číslo	Katalogové číslo	D	D min	F	L1	CS	γF°	velikost břitové destičky	šroub břitové destičky	Torx
pravostranné										
1098186	A12MSDQPR07	12	16,0	9,0	150	1/16-27 NPT	-2,0	DP..070204	MS1153	T7
1098196	A16RSDQPR07	16	20,0	11,0	200	1/8-27 NPT	0,0	DP..070204	MS1153	T7
1098247	A20SSDQPR11	20	25,0	13,0	250	1/8-27 NPT	-2,0	DP..11T308	MS1155	T15
1098258	A25TSDQPR11	25	32,0	17,0	300	1/4-18 NPT	0,0	DP..11T308	MS1155	T15
levostranné										
1098191	A12MSDQPL07	12	16,0	9,0	150	1/16-27 NPT	-2,0	DP..070204	MS1153	T7
1098201	A16RSDQPL07	16	20,0	11,0	200	1/8-27 NPT	0,0	DP..070204	MS1153	T7
1098252	A20SSDQPL11	20	25,0	13,0	250	1/8-27 NPT	-2,0	DP..11T308	MS1155	T15
1098262	A25TSDQPL11	25	32,0	17,0	300	1/4-18 NPT	0,0	DP..11T308	MS1155	T15



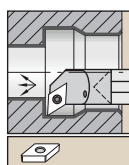
Ocelová stopka s
vnitřním rozvodem
chlazení.



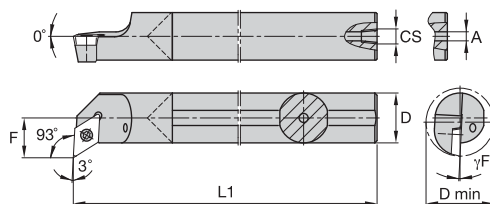
■ A-SDUP 93°



Objednáací číslo	Katalogové číslo	D	D min	F	L1	CS	γF°	velikost břitové destičky	šroub břitové destičky	Torx
pravostranné										
1098184	A12MSDUPR07	12	16,0	9,0	150	1/16-27 NPT	-2,0	DP..070204	MS1153	T7
1098194	A16RSDUPR07	16	20,0	11,0	200	1/8-27 NPT	0,0	DP..070204	MS1153	T7
1098245	A20SSDUPR11	20	25,0	13,0	250	1/8-27 NPT	-2,0	DP..11T308	MS1155	T15
1098257	A25TSDUPR11	25	32,0	17,0	300	1/4-18 NPT	0,0	DP..11T308	MS1155	T15
levostranné										
1098189	A12MSDUPL07	12	16,0	9,0	150	1/16-27 NPT	-2,0	DP..070204	MS1153	T7
1098199	A16RSDUPL07	16	20,0	11,0	200	1/8-27 NPT	0,0	DP..070204	MS1153	T7
1098250	A20SSDUPL11	20	25,0	13,0	250	1/8-27 NPT	-2,0	DP..11T308	MS1155	T15



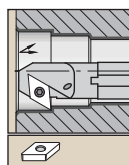
Karbidová stopka s vnitřním rozvodem chlazení.



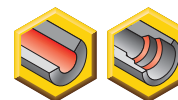
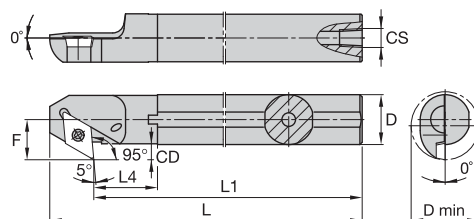
■ E-SDUP 93°



Objednáací číslo	Katalogové číslo	D	D min	F	L1	A	γF°	velikost břitové destičky	šroub břitové destičky	Torx
pravostranné										
1152892	E12QSDUPR07	12	16,0	9,0	180	4,8	-2,0	DP..070204	MS1153	T7
1152894	E16RSDUPR07	16	20,0	11,0	200	5,5	0,0	DP..070204	MS1153	T7
1152906	E20SSDUPR11	20	25,0	13,0	250	7,1	-2,0	DP..11T308	MS1155	T15
levostranné										
1152893	E12QSDUPL07	12	16,0	9,0	180	4,8	-2,0	DP..070204	MS1153	T7
1152895	E16RSDUPL07	16	20,0	11,0	200	5,5	0,0	DP..070204	MS1153	T7
1152907	E20SSDUPL11	20	25,0	13,0	250	7,1	-2,0	DP..11T308	MS1155	T15



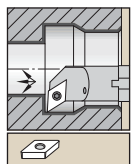
Karbidová stopka s vnitřním rozvodem chlazení.



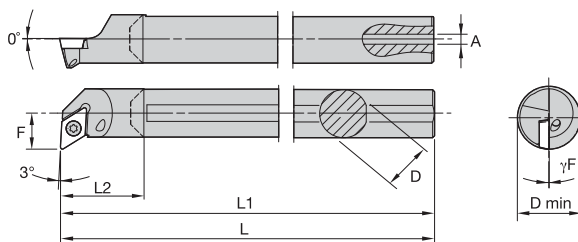
■ A-SDXP 95°



Objednáací číslo	Katalogové číslo	D	D min	F	L1	L	L4	CD	CS	velikost břitové destičky	šroub břitové destičky	Torx
pravostranné												
1098185	A12MSDXPR07	12	16,0	9,0	150	162,0	—	3,09	1/16-27 NPT	DP..070204	MS1153	T7
1098195	A16RSDXPR07	16	20,0	11,0	200	212,0	—	3,20	1/8-27 NPT	DP..070204	MS1153	T7
1098246	A20SSDXPR11	20	25,0	13,0	250	270,0	48,44	4,31	1/8-27 NPT	DP..11T308	MS1155	T15
levostranné												
1098190	A12MSDXPL07	12	16,0	9,0	150	162,0	—	3,09	1/16-27 NPT	DP..070204	MS1153	T7
1098200	A16RSDXPL07	16	20,0	11,0	200	212,0	—	3,20	1/8-27 NPT	DP..070204	MS1153	T7
1098251	A20SSDXPL11	20	25,0	13,0	250	270,0	48,44	4,31	1/8-27 NPT	DP..11T308	MS1155	T15



Těžká kovová tyč s vnitřním rozvodem chlazení.

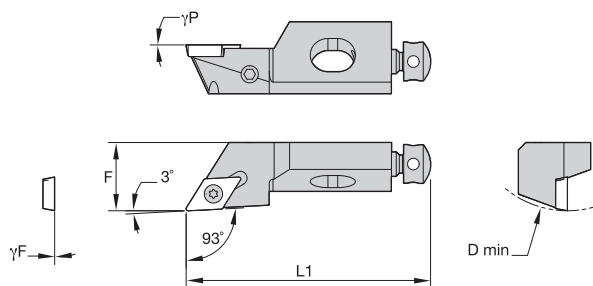
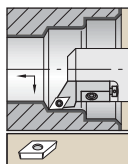


ISO soustružení

■ L-SDUP 93°



Objednací číslo	Katalogové číslo	D	D min	F	L1	L	L2	A	γF°	velikost břitové destičky	šroub břitové destičky	Torx
pravostranné												
3331116	L12QSDUPR07	12	16,0	9,0	181	181,2	22,4	4,0	-2,0	DP..070204..	MS1153	T7
3331117	L20SSDUPR11	20	25,0	13,0	251	251,5	33,6	4,0	-2,0	DP..11T308..	MS1155	T15
levostranné												
3331121	L12QSDUPL07	12	16,0	9,0	181	181,2	22,4	4,0	-2,0	DP..070204..	MS1153	T7



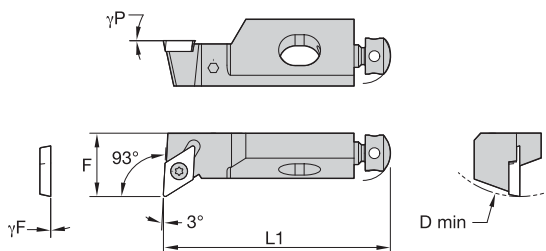
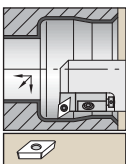
■ SDJP 93°

Objednací číslo	Katalogové číslo	D min	F	L1	γF°	γP°	velikost břitové destičky
pravostranné							
1098757	SDJPR10CA07	40	14,0	50	0.0	0.0	DP..070204/DP..2151
levostranné							
1098758	SDJPL10CA07	40	14,0	50	0.0	0.0	DP..070204/DP..2151

■ Náhradní díly



D min	šroub břitové destičky	Torx	radiální nastavovací šroub	šestihranný klíč	axiální nastavovací šroub	upínací šroub	šestihranný klíč	podložka
40	MS1153	T7	KUAM28	2 mm	KUAM30	191.405	4 mm	CSWM 060 050



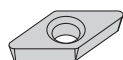
■ SDUP 93°

Objednací číslo	Katalogové číslo	D min	F	L1	γF°	γP°	velikost břitové destičky
pravostranné 1098728	SDUPR10CA07	40	14,0	50	0.0	0.0	DP..070204/DP..2151

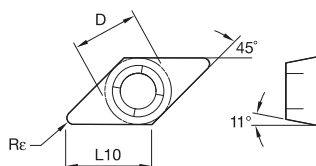
■ Náhradní díly



D min	šroub břitové destičky	Torx	radiální nastavovací šroub	šestihranný klíč	axiální nastavovací šroub	upínací šroub	šestihranný klíč	podložka
40	MS1153	T7	KUAM28	2 mm	KUAM30	191.405	4 mm	CSWM 060 050

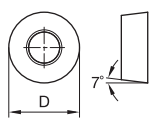
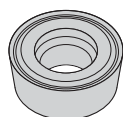


- první volba
○ alternativní volba



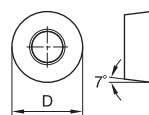
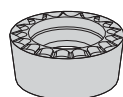
■ GPCD

ISO katalogové číslo	D	L10	Rε	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35	KU10	K313	K68	KCS10	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KTP10
GPCD050102	3,97	5,61	0,2	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	●	-	●	-	-	-
GPCD050104	3,97	5,61	0,4	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	●	-	●	-	-	-



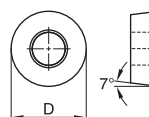
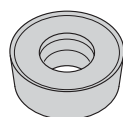
■ RCGH

ISO katalogové číslo	D	L10	Rε	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35	KU10	K313	K68	KCS10	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KTP10
RCGH120400	12,70	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	●	-	●	-	-	-	-



■ RCGH-MP

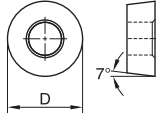
ISO katalogové číslo	D	L10	Rε	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35	KU10	K313	K68	KCS10	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KTP10
RCGH120400MP	12,70	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	●	-	-	-	-	-	-	-



■ RCGT-HP

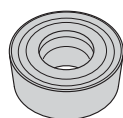
ISO katalogové číslo	D	L10	Rε	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35	KU10	K313	K68	KCS10	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KTP10
RCGT0803M0HP	8,00	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	●	●	●	●	●	●	-	-
RCGT10T3M0HP	10,00	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	●	●	●	●	●	●	-	-
RCGT1204M0HP	12,00	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	●	●	●	●	●	●	-	-

- první volba

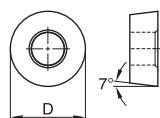


ISO katalogové číslo	D	L10	R _z
RCMH190600K	19,05	—	—

H	S	N	K	M	P
Grey	Orange	Green	Red	Yellow	Blue
KCP05	I	I	I	I	I
KCP10B	I	I	I	I	I
KCP10	I	I	I	I	I
KCP25B	I	I	I	I	I
KCP25	I	I	I	I	I
KCP30	I	I	I	I	I
KCP40	I	I	I	I	I
KCK05B	I	I	I	I	I
KCK05	I	I	I	I	I
KCK15B	I	I	I	I	I
KCK15	I	I	I	I	I
KCK20B	I	I	I	I	I
KCK20	I	I	I	I	I
KCM15B	I	I	I	I	I
KCM15	I	I	I	I	I
KCM25B	I	I	I	I	I
KCM25	I	I	I	I	I
KCM35	I	I	I	I	I
KU10	I	I	I	I	I
K313	I	I	I	I	I
K68	I	I	I	I	I
KCS10	I	I	I	I	I
KCU10	I	I	I	I	I
KCU25	I	I	I	I	I
KC5010	I	I	I	I	I
KC5025	I	I	I	I	I
KC5410	I	I	I	I	I
KT315	I	I	I	I	I
KTP10	I	I	I	I	I

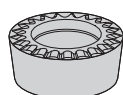


■ RCMT

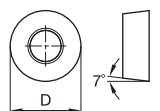


- první volba
○ alternativní volba

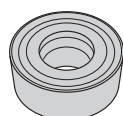
ISO katalogové číslo	D	L10	R _ε	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35	KU10	K313	K68	KCS10	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KTP10
RCMT0602M0	6,00	—	—	—	—	—	—	●	●	—	—	—	—	—	—	—	—	—	—	●	—	—	—	—	—	—	—	—	—	—	—	—
RCMT060200	6,35	—	—	—	—	—	—	●	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—
RCMT0803M0	8,00	—	—	—	—	—	—	●	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—
RCMT09T300	9,53	—	—	—	—	—	—	●	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—
RCMT10T3M0	10,00	—	—	—	—	—	—	●	●	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—
RCMT1204M0	12,00	—	—	—	—	—	—	—	●	—	—	—	—	●	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—
RCMT120400	12,70	—	—	—	—	●	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—
RCMT1605M0	16,00	—	—	—	—	—	—	●	—	—	—	—	—	—	—	●	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—
RCMT2006M0	20,00	—	—	—	—	—	—	●	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—



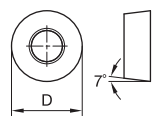
■ RCMT-MP



ISO katalogové číslo	D	L10	Rε	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35	KU10	K313	K68	KCS10	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KTP10
RCMT0803M0MP	8,00	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	●	—	—	—	—	—	—	—
RCMT10T3M0MP	10,00	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	●	—	—	—	—	—	—	—	—
RCMT1204M0MP	12,00	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	●	—	—	—	—	—	—	—	—
RCMT120400MP	12,70	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	●	—	—	—	—	—	—	—	—
RCMT1606M0MP	16,00	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	●	—	—	—	—	—	—	—	—

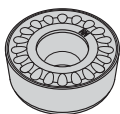


■ RCMT-M0

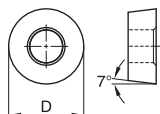


ISO katalogové číslo	D	L10	Rε	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35	KU10	K313	K68	KCS10	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KTP10
RCMT1204M0	12.00	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	●	—	—	—	—	—	—	—	—	—	—	—	—	—

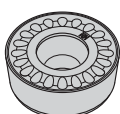
● první volba
○ alternativní volba



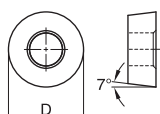
■ RCMT-RH



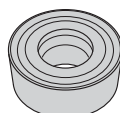
ISO katalogové číslo	D	L10	R _ε	P	M	K	N	S	H	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35	KU10	K313	K68	KCS10	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KTP10
RCMT2006M0RH	20,00	—	—	—	—	—	—	—	—	—	—	●	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—



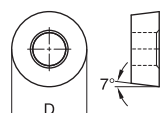
■ RCMX-RH



ISO katalogové číslo	D	L10	R _ε	P	M	K	N	S	H	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35	KU10	K313	K68	KCS10	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KTP10
RCMX2507M0RH	25,00	—	—	—	—	—	—	—	—	—	—	●	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—
RCMX3209M0RH	32,00	—	—	—	—	—	—	—	—	—	—	—	●	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—

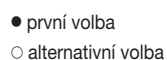


■ RCMT-RM

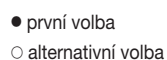


ISO katalogové číslo	D	L10	R _ε	P	M	K	N	S	H	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35	KU10	K313	K68	KCS10	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KTP10
RCMT2006M0RM	20,00	—	—	—	—	—	—	—	—	—	—	—	—	●	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—

ISO soustružení

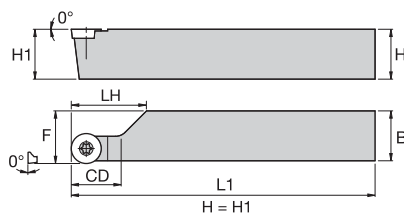
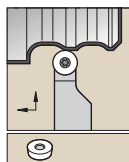


ISO katalogové číslo	D	L10	R _ε
RCMT1204M0RP	12,00	—	—
RCMT1606M0RP	16,00	—	—
RCMT2006M0RP	20,00	—	—



ISO katalogové číslo	D	L10	R€
RCMX1003M0RP	10,00	—	—
RCMX2507M0RP	25,00	—	—

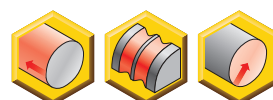
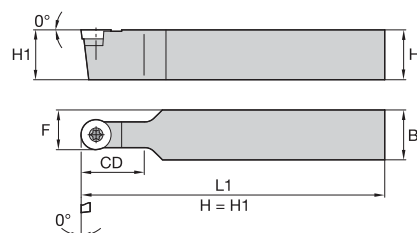
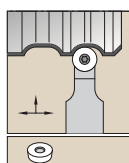
[illegible]



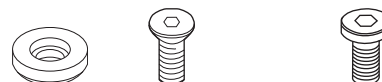
SRAC



Objednáací číslo	Katalogové číslo	H	B	F	L1	LH	CD	velikost břitové destičky	šroub břitové destičky	Torx
pravostranné										
1097887	SRACR1212N08	12	12	13,0	160	31,0	12,0	RC..0803M0	MS1154	T9
1097888	SRACR1616Q08	16	16	17,0	180	35,0	16,0	RC..0803M0	MS1154	T9

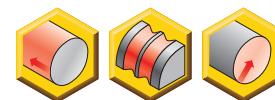
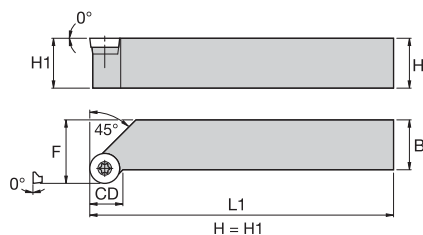
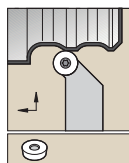


SRDC

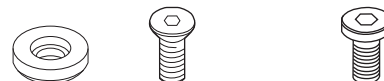


Objednáací číslo	Katalogové číslo	H	B	F	L1	CD	velikost břitové destičky	podložka	šroub podložky	šestihranný klíč	šroub břitové destičky	Torx
1097892	SRDCN1212N06	12	12	9,0	160	12,0	RC..0602M0	—	—	—	MS1153	T7
1097891	SRDCN1212N08	12	12	10,0	160	12,0	RC..0803M0	—	—	—	MS1154	T9
1097899	SRDCN1616H06	16	16	11,0	100	16,0	RC..0602M0	—	—	—	MS1153	T7
1097897	SRDCN1616H08	16	16	12,0	100	16,0	RC..0803M0	—	—	—	MS1154	T9
1097898	SRDCN1616H10	16	16	13,0	100	16,0	RC..10T3M0	SKRN100300	SRS3	3.5 mm	MS1156	T15
1097893	SRDCN1616Q08	16	16	12,0	180	16,0	RC..0803M0	—	—	—	MS1154	T9
1097900	SRDCN2020K08	20	20	14,0	125	20,0	RC..0803M0	—	—	—	MS1154	T9
1097901	SRDCN2020K10	20	20	15,0	125	20,0	RC..10T3M0	SKRN100300	SRS3	3.5 mm	MS1156	T15
1097894	SRDCN2020K12	20	20	16,0	125	20,0	RC..1204M0	SKRN1203M0	SRS3	3.5 mm	MS1156	T15
1097903	SRDCN2525M08	25	25	16,5	150	25,0	RC..0803M0	—	—	—	MS1154	T9
1097902	SRDCN2525M10	25	25	17,5	150	25,0	RC..10T3M0	SKRN100300	SRS3	3.5 mm	MS1156	T15
1097895	SRDCN2525M12	25	25	18,5	150	25,0	RC..1204M0	SKRN1203M0	SRS3	3.5 mm	MS1156	T15
1097896	SRDCN2525M16	25	25	20,5	150	25,0	RC..1605M0	SKRN160400	SRS5	4 mm	MS1160	T15

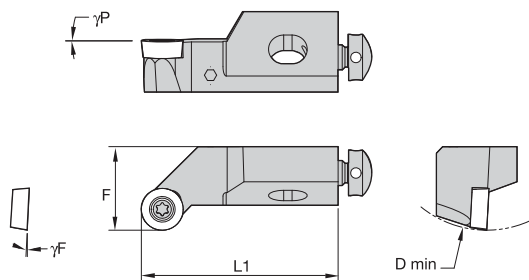
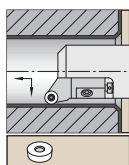
ISO soustružení



SRGC



Objednáací číslo	Katalogové číslo	H	B	F	L1	CD	velikost břitové destičky	podložka	šroub podložky	šestihranný klíč	šroub břitové destičky	Torx
pravostranné												
1097792	SRGCR1616H06	16	16	20,0	100	7,0	RC..0602M0	—	—	—	MS1153	T7
1097791	SRGCR1616H10	16	16	20,0	100	7,9	RC..10T3M0	SKRN100300	SRS3	3.5 mm	MS1156	T15
1097793	SRGCR2020K08	20	20	25,0	125	9,0	RC..0803M0	—	—	—	MS1154	T9
1097794	SRGCR2020K10	20	20	25,0	125	9,3	RC..10T3M0	SKRN100300	SRS3	3.5 mm	MS1156	T15
1097796	SRGCR2525M08	25	25	32,0	150	11,8	RC..0803M0	—	—	—	MS1154	T9
1097795	SRGCR2525M10	25	25	32,0	150	12,1	RC..10T3M0	SKRN100300	SRS3	3.5 mm	MS1156	T15
1097788	SRGCR2525M12	25	25	32,0	150	12,7	RC..1204M0	SKRN1203M0	SRS3	3.5 mm	MS1156	T15
levostranné												
1097937	SRGCL1616H06	16	16	20,0	100	7,0	RC..0602M0	—	—	—	MS1153	T7
1097936	SRGCL1616H10	16	16	20,0	100	7,9	RC..10T3M0	SKRN100300	SRS3	3.5 mm	MS1156	T15
1097938	SRGCL2020K08	20	20	25,0	125	9,0	RC..0803M0	—	—	—	MS1154	T9
1097941	SRGCL2525M08	25	25	32,0	150	11,8	RC..0803M0	—	—	—	MS1154	T9
1097940	SRGCL2525M10	25	25	32,0	150	12,1	RC..10T3M0	SKRN100300	SRS3	3.5 mm	MS1156	T15
1097933	SRGCL2525M12	25	25	32,0	150	12,7	RC..1204M0	SKRN1203M0	SRS3	3.5 mm	MS1156	T15



SRGC

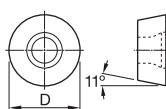
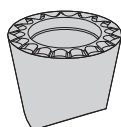
Objednací číslo	Katalogové číslo	D min	F	L1	γF°	γP°	velikost břitové destičky
pravostranné							
1098711	SRGCR08CA06	25	10,0	32	-4.0	0.0	RC..0602M0/RC..215
1098713	SRGCR12CA10	50	20,0	55	-3.0	0.0	RC..10T3M0/RC..10T3M0

Náhradní díly



D min	šroub břitové destičky	Torx	radiální nastavovací šroub	šestihranný klíč	axiální nastavovací šroub	upínací šroub	upínací šroub	šestihranný klíč	podložka
25	MS1153	T7	KUAM34	1.5 mm	KUAM20	MS2175	—	2.5 mm	CSWM 040 050
50	MS1155	T15	KUAM23	2.5 mm	KUAM31	—	191.406	4 mm	CSWM 060 050

ISO karbidové břitové destičky

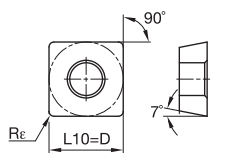


● první volba
○ alternativní volba

RPGT-MP

ISO katalogové číslo	D	L10	Rε	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35	KU10	K313	K68	KCS10	KCU10	KCU25	KCU501	KC5025	KC5410	KT315	KTP10
RPGT060400MP	6.35	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	●	—	—	—	—	—	—	—

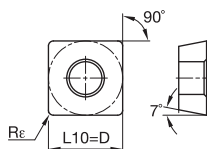
POZNÁMKA: Držáky pro tvar dna do V naleznete na straně B370.



☐ alternativní volba

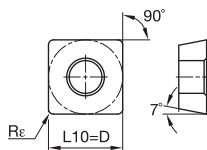
■ SCMT-11

ISO katalogové číslo	D	L10	R
SCMT09T30411	9,53	9,53	0,4
SCMT09T30811	9,53	9,53	0,8
SCMT12040411	12,70	12,70	0,4
SCMT12040811	12,70	12,70	0,8



■ SCMT-FP

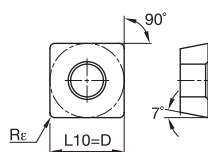
ISO katalogové číslo	D	L10	R
SCMT09T304FP	9,53	9,53	0,4
SCMT09T308FP	9,53	9,53	0,8
SCMT120404FP	12,70	12,70	0,4
SCMT120408FP	12,70	12,70	0,8
SCMT120412FP	12,70	12,70	1,2



■ SCMT-LF

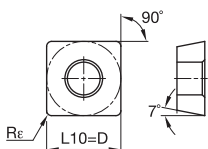
ISO katalogové číslo	D	L10	R
SCMT09T304LF	9,53	9,53	0,4
SCMT09T308LF	9,53	9,53	0,8
SCMT120404LF	12,70	12,70	0,4
SCMT120408LF	12,70	12,70	0,8
SCMT120412LF	12,70	12,70	1,2

[illegible]

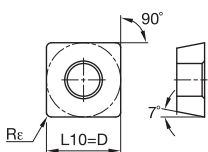


- první volba
- alternativní volba

ISO katalogové číslo	D	L10	R _z
SCMT09T312MF	9,53	9,52	1,2
SCMT09T308MF	9,53	9,53	0,8
SCMT120408MF	12,70	12,70	0,8
SCMT120412MF	12,70	12,70	1,2



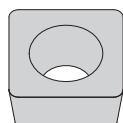
ISO katalogové číslo	D	L10	R8
SCMT09T304MP	9,53	9,53	0,4
SCMT09T308MP	9,53	9,53	0,8
SCMT120404MP	12,70	12,70	0,4
SCMT120408MP	12,70	12,70	0,8
SCMT120412MP	12,70	12,70	1,2



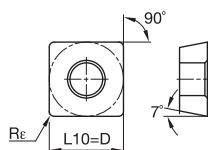
ISO katalogové číslo	D	L10	Re
SCMT09T308UF	9,53	9,53	0,8

[illegible]

ISO soustružení



- první volba
○ alternativní volba



SCMW

ISO katalogové číslo	D	L10	Rε	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35	KU10	KU13	K68	KCS10	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KTP10
SCMW09T304	9,53	9,53	0,4	-	-	-	-	-	-	-	-	-	-	-	-	●	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
SCMW09T308	9,53	9,53	0,8	-	-	-	-	-	-	-	-	-	-	-	●	●	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
SCMW120408	12,70	12,70	0,8	-	-	-	-	-	-	-	-	-	-	-	●	●	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
SCMW120412	12,70	12,70	1,2	-	-	-	-	-	-	-	-	-	-	-	●	●	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-

Aplikace pro mobilní telefony

Kennametal aplikace pro mobilní telefony umožňují snadný přístup ke kalkulatorům a k informacím o produktech na obou platformách mobilních zařízení iPhone® i Android™. Zde uvádíme několik klíčových funkcí...

Jsou zde aplikace například pro:

RYCHLOSTI & POSUVY

Zobrazte si informace o posuvech a řezných rychlostech v oblasti kovoobrábění.

DOSTUPNOST PRODUKTŮ

Zkontrolujte globální dostupnost produktů. Po zadání přihlašovacích údajů do Kennametal Konnect uvidíte i dostupná množství.

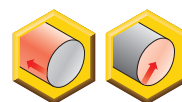
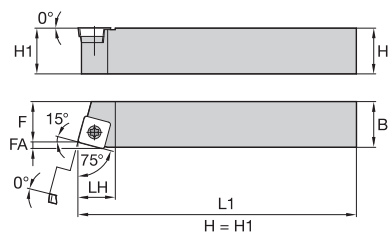
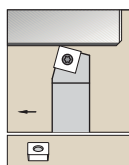
KALKULÁTORY

Využijte naše kalkulatory obrábění pro aplikace vrtání a frézování.

➔ **Naskenováním čárového kódu můžete získat řezné podmínky pro nejvyšší produktivitu, životnost, nejlepší cyklový čas a kontrolu třísky.**

POZNÁMKA: Tyto aplikace jsou aktuálně dostupné pouze v Anglické verzi. Do budoucna je v plánu přeložení těchto aplikací do dalších jazykových verzí.

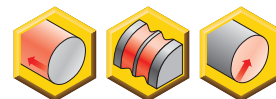
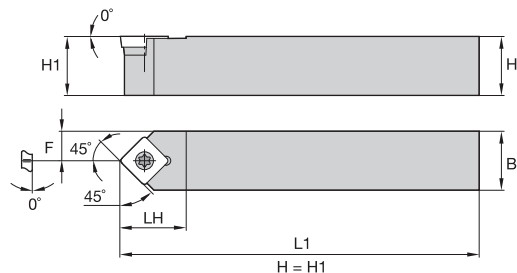
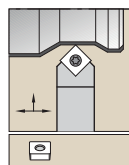




ISO soustružení

■ SSBC 75°

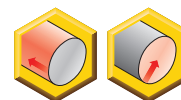
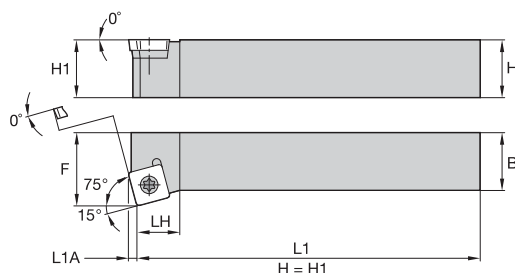
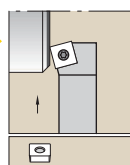
Objednací číslo	Katalogové číslo	H	B	F	L1	LH	FA	velikost břitové destičky	podložka	šroub podložky	šestihranný klíč	šroub břitové destičky	Torx
pravostranné													
1097863	SSBCR1212N09	12	12	11,0	160	16,0	2,2	SC..09T308	—	—	—	MS1155	T15
1097867	SSBCR2525M12	25	25	22,0	150	21,0	3,1	SC..120408	SKSP453	SRS4	4 mm	MS1158	T15
levostranné													
1098009	SSBCL1616H09	16	16	13,0	100	16,0	2,2	SC..09T308	SKSP343	SRS3	3.5 mm	MS1156	T15



■ SSDC 45°

Objednací číslo	Katalogové číslo	H	B	F	L1	LH	velikost břitové destičky	podložka	šroub podložky	šestihranný klíč	šroub břitové destičky	Torx
1098005	SSDCN1212N09	12	12	6,0	160	18,0	SC..09T308	—	—	—	MS1155	T15
1098006	SSDCN1616H09	16	16	8,0	100	18,0	SC..09T308	SKSP343	SRS3	3.5 mm	MS1156	T15
1098007	SSDCN2020K09	20	20	10,0	125	18,0	SC..09T308	SKSP343	SRS3	3.5 mm	MS1156	T15

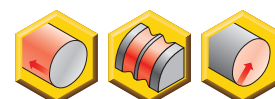
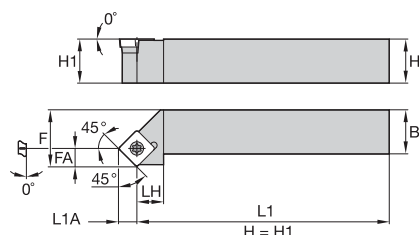
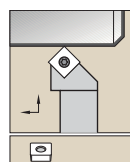
ISO soustružení



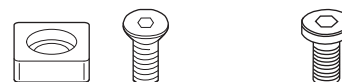
SSKC 75°



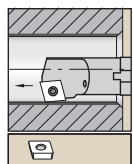
Objednáací číslo	Katalogové číslo	H	B	F	L1	LH	L1A	velikost břitové destičky	podložka	šroub podložky	šestihránný klíč	šroub břitové destičky	Torx
pravostranné													
1097882	SSKCR1616H09	16	16	20,0	100	16,0	2,2	SC..09T308	SKSP343	SRS3	3.5 mm	MS1156	T15
levostranné													
1098027	SSKCL2020K12	20	20	25,0	125	22,0	3,1	SC..120408	SKSP453	SRS4	4 mm	MS1158	T15



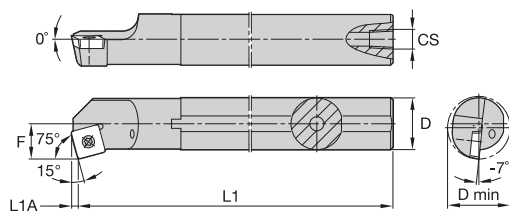
SSSC 45°



Objednáací číslo	Katalogové číslo	H	B	F	L1	LH	FA	L1A	velikost břitové destičky	podložka	šroub podložky	šestihránný klíč	šroub břitové destičky	Torx
pravostranné														
1097808	SSSCR1212N09	12	12	16,0	160	18,0	5,8	6,1	SC..09T308	—	—	—	MS1155	T15
1097809	SSSCR1616H09	16	16	20,0	100	18,0	6,1	6,1	SC..09T308	SKSP343	SRS3	3.5 mm	MS1156	T15
1097811	SSSCR1616H12	16	16	20,0	100	25,0	8,3	8,3	SC..120408	SKSP453	SRS4	4 mm	MS1158	T15
1097810	SSSCR2020K12	20	20	25,0	125	25,0	8,1	8,3	SC..120408	SKSP453	SRS4	4 mm	MS1158	T15
1244982	SSSCR2525M12	25	25	32,0	150	25,0	8,1	8,3	SC..120408	SKSP453	SRS4	4 mm	MS1158	T15
levostranné														
1097953	SSSCL1212N09	12	12	16,0	160	18,0	5,8	6,1	SC..09T308	—	—	—	MS1155	T15
1097954	SSSCL1616H09	16	16	20,0	100	18,0	5,8	6,1	SC..09T308	SKSP343	SRS3	3.5 mm	MS1156	T15
1097956	SSSCL1616H12	16	16	20,0	100	25,0	8,1	8,3	SC..120408	SKSP453	SRS4	4 mm	MS1158	T15
1097955	SSSCL2020K12	20	20	25,0	125	25,0	8,1	8,3	SC..120408	SKSP453	SRS4	4 mm	MS1158	T15
1514473	SSSCL2525M12	25	25	32,0	150	25,0	8,1	8,3	SC..120408	SKSP453	SRS4	4 mm	MS1158	T15



Ocelová stopka s
vnitřním rozvodem
chlazení.



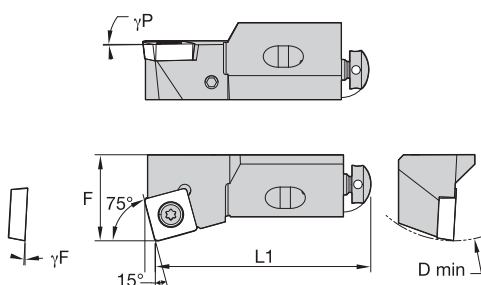
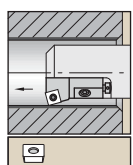
ISO soustružení

A-SSKC 75°



Objednáací číslo	Katalogové číslo	D	D min	F	L1	L1A	CS	velikost břitové destičky	šroub břitové destičky	Torx
pravostranné 1886510	A16RSSKCR09	16	20,0	11,0	200	2,2	1/8-27 NPT	SC..09T308	MS1155	T15

Šroubem upínané kazety



SSKC 75°

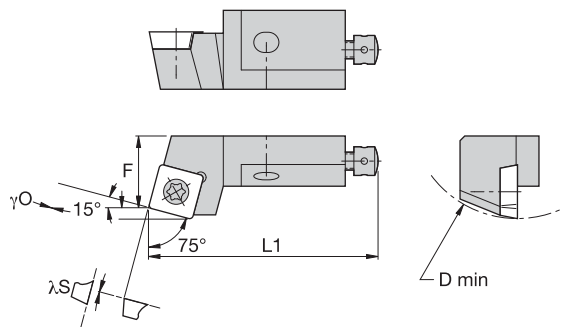
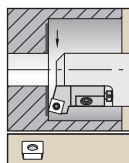
Objednáací číslo	Katalogové číslo	D min	F	L1	γF°	γP°	velikost břitové destičky
pravostranné 1098719	SSKCR12CA12	50	20,0	55	-3.0	0.0	SC..120408/SC..432
1098720	SSKCR16CA12	60	25,0	63	-3.0	0.0	SC..120408/SC..432
levostranné 1098721	SSKCL12CA12	50	20,0	55	-3.0	0.0	SC..120408/SC..432

Náhradní díly



D min	šroub břitové destičky	Torx	radiální nastavovací šroub	šestihranný klíč	axiální nastavovací šroub	upínací šroub	šestihranný klíč	podložka
50	MS1157	T15	KUAM23	2.5 mm	KUAM31	191.406	4 mm	CSWM 060 050
60	MS1157	T15	KUAM25	2.5 mm	KUAM32	191.407	5 mm	CSWM 080 050

ISO soustružení



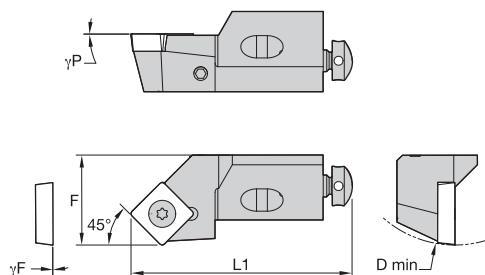
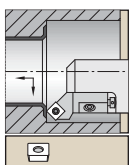
■ SSRC 75°

Objednací číslo	Katalogové číslo	D min	F	L1	λS°	γO°	velikost břitové destičky
pravostranné 1098723	SSRCR12CA12	50	20,0	55	-3.0	0.0	SC..120408/SC..432
levostranné 1098725	SSRCL12CA12	50	20,0	55	-3.0	0.0	SC..120408/SC..432

■ Náhradní díly



D min	šroub břitové destičky	Torx	radiální nastavovací šroub	šestihranný klíč	axiální nastavovací šroub	upínací šroub	šestihranný klíč	podložka
50	MS1157	T15	KUAM23	2.5 mm	KUAM31	191.406	4 mm	CSWM 060 050



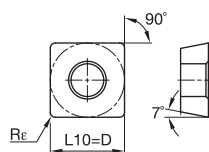
SSSC 45°

Objednáací číslo	Katalogové číslo	D min	F	L1	γF°	γP°	velikost břitové destičky
pravostranné							
1098737	SSSCR12CA12	50	20,0	47	-3.0	0.0	SC..120408/SC..432
levostranné							
1098739	SSSCL12CA12	50	20,0	47	-3.0	0.0	SC..120408/SC..432

Náhradní díly

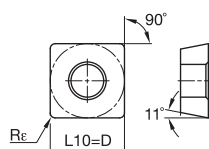


D min	šroub břitové destičky	Torx	radiální nastavovací šroub	šestihranný klíč	axiální nastavovací šroub	upínací šroub	šestihranný klíč	podložka
50	MS1157	T15	KUAM23	2.5 mm	KUAM31	191.406	4 mm	CSWM 060 050

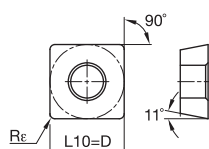


- první volba
- alternativní volba

ISO katalogové číslo	D	L10	R _E	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35	KU10	K313	K68	KCS10	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KTP10
SPGT09T304LF	9,53	9,53	0,4	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	
SPGT09T308LF	9,53	9,53	0,8	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	●	●	●	●	●	●	—	—

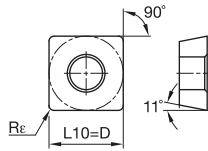


ISO katalogové číslo	D	L10	Rε	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35	KU10	K313	K68	KCS10	KCU10	KCU25	KCS010	KCS025	KCS410	K315	KCP10
SPMT09T304FP	9,53	9,53	0,4	-	-	-	-	●	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
SPMT09T308FP	9,53	9,53	0,8	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	●	●	-	-	-	-	-	-

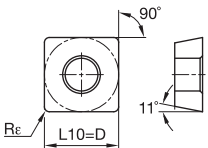


ISO katalogové číslo	D	L10	R _E	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35	KU10	K313	K68	KCS10	KCU10	KCU25	KCS010	KCS025	KCS410	KT315	KTP10
SPMT09T304LF	9,53	9,53	0,4	-	-	●	-	●	-	-	-	-	●	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
SPMT09T308LF	9,53	9,53	0,8	-	-	-	●	●	-	-	-	-	●	-	●	●	-	-	-	-	-	-	-	●	-	-	-	●	●	-	●	-

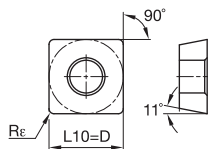
- první volba



ISO
katalogové číslo
SPMT09T308MF
SPMT120408MF



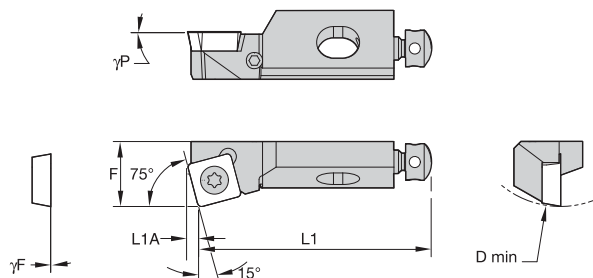
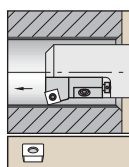
ISO
katalogové číslo
SPMT09T308MP
SPMT120408MP



ISO
katalogové číslo
SPMT09T304UF

kennametal.com

ISO soustružení



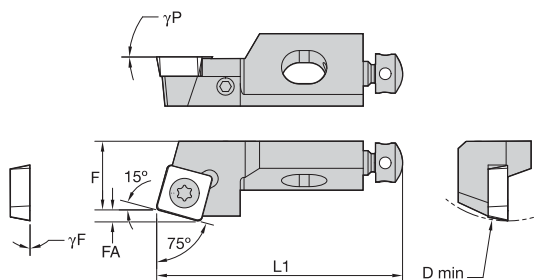
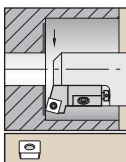
SSKP 75°

Objednací číslo	Katalogové číslo	D min	F	L1	λS°	γF°	γP°	velikost břitové destičky
pravostranné 1098570	SSKPR10CA09	40	14,0	50	0.0	0.0	0.0	SP..09T308/SP..3252

Náhradní díly



D min	šroub břitové destičky	Torx	radiální nastavovací šroub	šestihranný klíč	axiální nastavovací šroub	upínací šroub	šestihranný klíč	podložka
40	MS1155	T15	KUAM28	2 mm	KUAM30	191.405	4 mm	CSWM 060 050



■ SSRP 75°

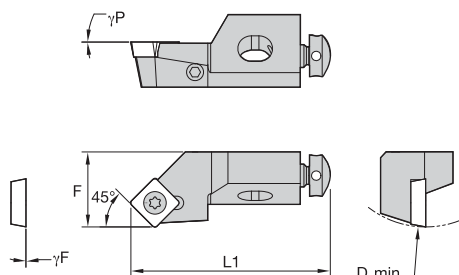
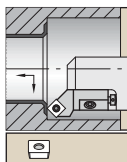
Objednací číslo	Katalogové číslo	D min	F	FA	L1	γF°	γP°	velikost břitové destičky
pravostranné 1098574	SSRPR10CA09	40	14,0	2,2	50	0.0	0.0	SP..09T308/SP..3252

■ Náhradní díly



D min	šroub břitové destičky	Torx	radiální nastavovací šroub	šestihranný klíč	axiální nastavovací šroub	upínací šroub	šestihranný klíč	podložka
40	MS1155	T15	KUAM28	2 mm	KUAM30	191.405	4 mm	CSWM 060 050

ISO soustružení



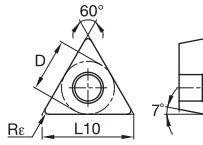
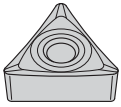
■ SSSP 45°

Objednací číslo	Katalogové číslo	D min	F	L1	γF°	γP°	velikost břitové destičky
pravostranné							
1098572	SSSPR10CA09	40	14,0	44	0.0	0.0	SP..09T308/SP..3252
levostranné							
1098764	SSSPL10CA09	40	14,0	44	0.0	0.0	SP..09T308/SP..3252

■ Náhradní díly

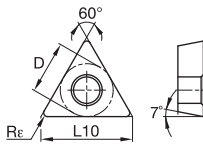
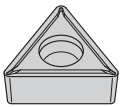


D min	šroub břitové destičky	Torx	radiální nastavovací šroub	šestihranný klíč	axiální nastavovací šroub	upínací šroub	šestihranný klíč	podložka
40	MS1155	T15	KUAM28	2 mm	KUAM30	191.405	4 mm	CSWM 060 050



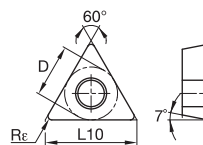
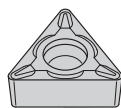
- první volba
- alternativní volba

■ TCGT-HP

[illegible]

■ TCGT-LF

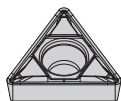
ISO katalogové číslo	D	L10	R _e	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35	KU10	K313	K68	KCS10	KCU10	KCU25	KC5010	KC5025	KCS410	KT315	KTP10
TCGT110201LF	6,35	11,00	0,1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	●	-	-	●	-	-	-
TCGT110204LF	6,35	11,00	0,4	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	●	-	●	●	-	-	-	-
TCGT16T301LF	9,53	16,50	0,1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	●	-	-	-	-	-	-
TCGT16T302LF	9,53	16,50	0,2	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	●	-	-	-	-
TCGT16T304LF	9,53	16,50	0,4	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	●	●	●	-	-	-	-	-
TCGT16T308LF	9,53	16,50	0,8	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	●	●	●	●	-	-	-	-



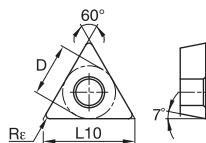
■ TCMT-11

[illegible]

ISO soustružení

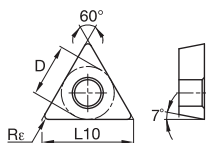
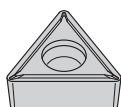


- první volba
○ alternativní volba



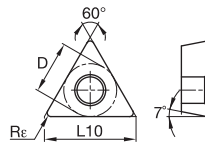
■ TCMT-FP

ISO katalogové číslo	D	L10	Re	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35	KU10	K313	K68	KCS10	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KTP10
TCMT090204FP	5,56	9,63	0,4	-	-	-	●	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
TCMT090208FP	5,56	9,63	0,8	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
TCMT110202FP	6,35	11,00	0,2	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
TCMT110204FP	6,35	11,00	0,4	-	-	●	-	●	-	-	-	-	-	-	●	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
TCMT110304FP	6,35	11,00	0,4	-	●	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
TCMT110208FP	6,35	11,00	0,8	-	-	-	-	●	-	-	-	-	-	-	-	-	-	-	●	-	-	-	-	-	-	-	-	-	-	-	-	-
TCMT110308FP	6,35	11,00	0,8	●	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
TCMT110312FP	6,35	11,00	1,2	●	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
TCMT16T304FP	9,53	16,50	0,4	-	-	●	-	●	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
TCMT16T308FP	9,53	16,50	0,8	-	-	●	-	●	-	-	-	-	-	-	-	-	-	-	-	●	-	-	-	-	-	-	-	-	-	-	-	●
TCMT16T312FP	9,53	16,50	1,2	-	-	●	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
TCMT220408FP	12,70	22,00	0,8	●	-	-	-	●	-	-	-	-	-	-	-	-	-	-	-	●	-	-	-	-	-	-	-	-	-	-	-	-



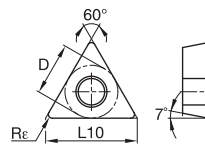
■ TCMT-LF

ISO katalogové číslo	D	L10	Re	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35	KU10	K313	K68	KCS10	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KTP10
TCMT110202LF	6,35	11,00	0,2	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
TCMT110204LF	6,35	11,00	0,4	-	●	-	●	●	-	-	-	-	●	-	●	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
TCMT110208LF	6,35	11,00	0,8	-	-	●	●	●	-	-	-	-	●	-	●	-	-	-	●	-	-	-	-	-	-	-	-	-	-	-	-	-
TCMT16T302LF	9,53	16,50	0,2	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
TCMT16T304LF	9,53	16,50	0,4	-	●	-	●	●	-	-	-	-	●	-	●	-	-	-	-	●	-	-	-	-	-	-	-	-	-	-	-	-
TCMT16T308LF	9,53	16,50	0,8	-	●	-	●	●	-	-	-	-	●	-	●	-	-	-	-	●	-	-	-	-	-	-	-	-	-	-	-	-
TCMT16T312LF	9,53	16,50	1,2	-	●	-	-	●	-	-	-	-	-	-	●	-	-	-	-	●	-	-	-	-	-	-	-	-	-	-	-	-
TCMT220408LF	12,70	22,00	0,8	-	●	-	-	●	-	-	-	-	●	-	●	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-

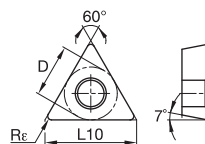


ISO soustružení

ISO
katalogové číslo

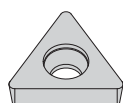
[illegible]

ISO
katalogové číslo

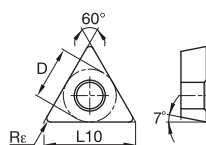


ISO
katalogové číslo

TCMT110204UF	6,35	11,00	0,4
TCMT110208UF	6,35	11,00	0,8
TCMT16T308UF	9,53	16,50	0,8



- první volba
○ alternativní volba



TCMW

ISO katalogové číslo	D	L10	R _e	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35	KU10	K313	K68	KCS10	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KTP10
TCMW16T304	9,53	16,50	0,4	-	-	-	-	-	-	-	-	-	-	-	●	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
TCMW16T308	9,53	16,50	0,8	-	-	-	-	-	-	-	-	-	-	-	●	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	

Aplikace pro mobilní telefony

Kennametal aplikace pro mobilní telefony umožňují snadný přístup ke kalkulátorům a k informacím o produktech na obou platformách mobilních zařízení iPhone® i Android™. Zde uvádíme několik klíčových funkcí...

Jsou zde aplikace například pro:

RYCHLOSTI & POSUVY

Zobrazte si informace o posuvech a řezných rychlostech v oblasti kovoobrábění.

DOSTUPNOST PRODUKTŮ

Zkontrolujte globální dostupnost produktů. Po zadání přihlašovací údajů do Kennametal Konnect uvidíte i dostupná množství.

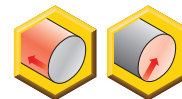
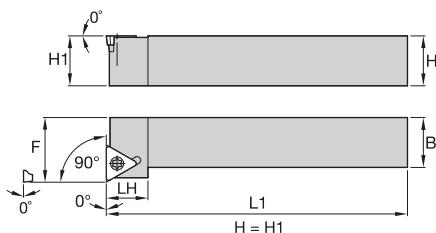
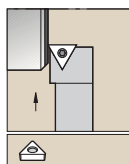
KALKULÁTORY

Využijte naše kalkulátory obrábění pro aplikace vrtání a frézování.

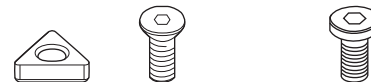
➔ Naskenováním čárového kódu můžete získat řezné podmínky pro nejvyšší produktivitu, životnost, nejlepší cyklový čas a kontrolu třísky.

POZNÁMKA: Tyto aplikace jsou aktuálně dostupné pouze v Anglické verzi. Do budoucna je v plánu přeložení těchto aplikací do dalších jazykových verzí.

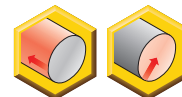
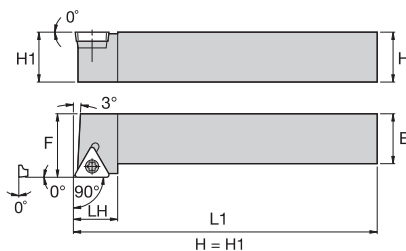
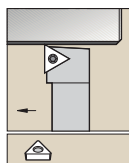




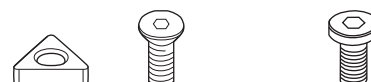
STFC 90°



Objednáací číslo	Katalogové číslo	H	B	F	L1	LH	velikost břitové destičky	podložka	šroub podložky	šestihranný klíč	šroub břitové destičky	Torx
pravostranné												
1244940	STFCR1616H11	16	16	20,0	100	16,0	TC..110204	—	—	—	MS1153	T7
1097880	STFCR1616H16	16	16	20,0	100	20,0	TC..16T308	SKTP343	SRS3	3.5 mm	MS1156	T15
1097877	STFCR2020K16	20	20	25,0	125	20,0	TC..16T308	SKTP343	SRS3	3.5 mm	MS1156	T15
1097878	STFCR2525M16	25	25	32,0	150	20,0	TC..16T308	SKTP343	SRS3	3.5 mm	MS1156	T15
levostranné												
1098022	STFCL2020K16	20	20	25,0	125	20,0	TC..16T308	SKTP343	SRS3	3.5 mm	MS1156	T15
1098023	STFCL2525M16	25	25	32,0	150	20,0	TC..16T308	SKTP343	SRS3	3.5 mm	MS1156	T15

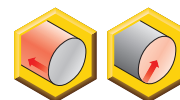
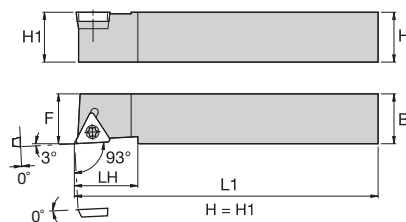
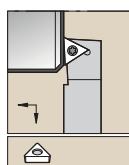


STGC 90°



Objednáací číslo	Katalogové číslo	H	B	F	L1	LH	velikost břitové destičky	podložka	šroub podložky	šestihranný klíč	šroub břitové destičky	Torx
pravostranné												
1097869	STGCR1212N11	12	12	16,0	160	16,0	TC..110204	—	—	—	MS1153	T7
1244944	STGCR1616H11	16	16	20,0	100	16,0	TC..110204	—	—	—	MS1153	T7
1097874	STGCR1616H16	16	16	20,0	100	20,0	TC..16T308	SKTP343	SRS3	3.5 mm	MS1156	T15
1097870	STGCR2020K16	20	20	25,0	125	20,0	TC..16T308	SKTP343	SRS3	3.5 mm	MS1156	T15
1097871	STGCR2525M16	25	25	32,0	150	20,0	TC..16T308	SKTP343	SRS3	3.5 mm	MS1156	T15
levostranné												
1098014	STGCL1212N11	12	12	16,0	160	16,0	TC..110204	—	—	—	MS1153	T7
1244943	STGCL1616H11	16	16	20,0	100	16,0	TC..110204	—	—	—	MS1153	T7
1098019	STGCL1616H16	16	16	20,0	100	20,0	TC..16T308	SKTP343	SRS3	3.5 mm	MS1156	T15
1098015	STGCL2020K16	20	20	25,0	125	20,0	TC..16T308	SKTP343	SRS3	3.5 mm	MS1156	T15
1098016	STGCL2525M16	25	25	32,0	150	20,0	TC..16T308	SKTP343	SRS3	3.5 mm	MS1156	T15

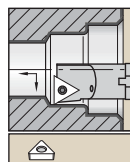
ISO soustružení



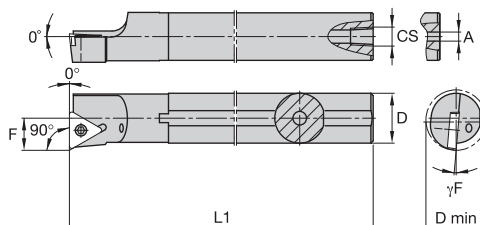
STJC-F 90°



Objednáací číslo	Katalogové číslo	H	B	F	L1	LH	velikost břitové destičky	šroub břitové destičky	Torx
pravostranné									
1772197	STJCRF1212M11Q	12	12	12,0	150	16,0	TC..110204	MS1153	T7
levostranné									
1772198	STJCLF1212M11Q	12	12	12,0	150	16,0	TC..110204	MS1153	T7



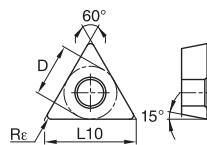
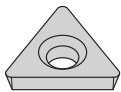
Ocelová stopka s vnitřním rozvodem chlazení.



A-STFC 90°



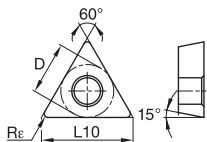
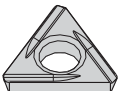
Objednáací číslo	Katalogové číslo	D	D min	F	L1	A	CS	γF°	velikost břitové destičky	podložka	šroub podložky	šes-tihránný klíč	šroub břitové destičky	Torx
pravostranné														
1098207	A10KSTFCR11	10	13,0	7,0	125	3,2	—	-7.0	TC..110204	—	—	—	MS1153	T7
1098211	A12MSTFCR11	12	16,0	9,0	150	—	1/16-27 NPT	-6.0	TC..110204	—	—	—	MS1153	T7
1098286	A32TSTFCR16	32	40,0	22,0	300	—	1/4-18 NPT	-2.0	TC..16T308	SKTP343	SRS3	3.5 mm	MS1156	T15
levostranné														
1098209	A10KSTFCL11	10	13,0	7,0	125	3,2	—	-7.0	TC..110204	—	—	—	MS1153	T7
1098213	A12MSTFCL11	12	16,0	9,0	150	—	1/16-27 NPT	-6.0	TC..110204	—	—	—	MS1153	T7



- první volba
- alternativní volba

TDHB

ISO katalogové číslo	D	L10	Rε
TDHB07T12S0	4,06	7,04	0,1
TDHB07T1202	4,06	7,04	0,2
TDHB07T1204	4,06	7,04	0,4
TDHB07T1208	4,06	7,04	0,8



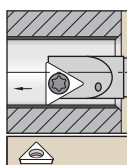
■ TDHH

ISO katalogové číslo	D	L10	R8
TDHH07T1202L	4,06	7,04	0,2
TDHH07T1202R	4,06	7,04	0,2
TDHH07T1204L	4,06	7,04	0,4
TDHH07T1204R	4,06	7,04	0,4

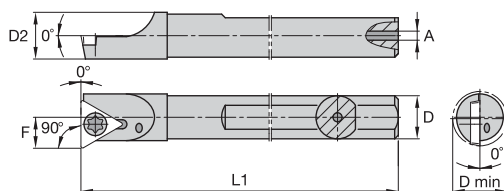
POZNÁMKA: Pravostranné břitové destičky jsou určeny pro levostranné vyvrtávací tyče.
Levostranné břitové destičky jsou určeny pro pravostranné vyvrtávací tyče.

[illegible]

ISO soustružení



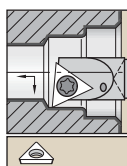
Ocelová stopka s vnitřním rozvodem chlazení.



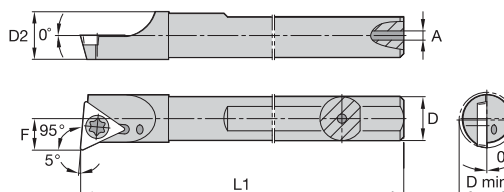
■ A-STFD 90°



Objednáací číslo	Katalogové číslo	D	D min	D2	F	L1	A	velikost břitové destičky	šroub břitové destičky	Torx
pravostranné										
1288884	A06HSTFDR07	6	7,1	6,2	3,7	100	1,0	TD..07S102	FC11	T7
1288898	A08HSTFDR07	8	9,1	8,2	4,8	102	1,5	TD..07S102	FC14	T7
levostranné										
1930573	A12MSTFDL11	12	13,2	12,2	6,8	152	3,0	TP..110202	QC26	T9



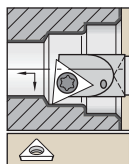
Ocelová stopka s vnitřním rozvodem chlazení.



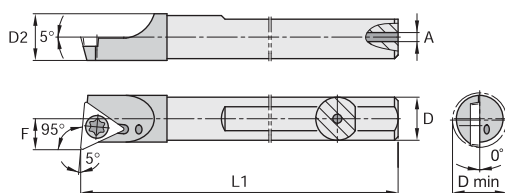
■ A-STLD 95°



Objednáací číslo	Katalogové číslo	D	D min	D2	F	L1	A	velikost břitové destičky	šroub břitové destičky	Torx
pravostranné										
1288886	A06HSTLDR07	6	7,1	6,2	3,7	100	1,0	TD..07S102	FC11	T7
1288900	A08HSTLDR07	8	9,1	8,2	4,8	102	1,5	TD..07S102	FC14	T7



Karbidová stopka s průchozím vedením chladicí kapaliny.

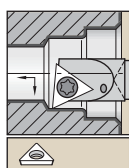


ISO soustružení

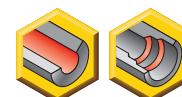
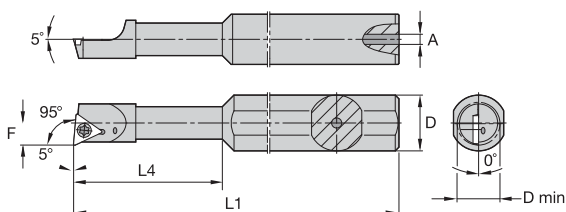
■ E-STLD 95°



Objednáací číslo	Katalogové číslo	D	D min	F	L1	A	velikost břitové destičky	šroub břitové destičky	Torx
pravostranné									
1270982	E06MSTLDR07	6	7,1	3,7	152	1,2	TD..07S102	FC11	T7
1270992	E08MSTLDR07	8	9,2	4,8	152	2,4	TD..07S102	FC11	T7
levostranné									
1270981	E06MSTLDL07	6	7,1	3,7	152	1,2	TD..130805	FC11	T7
1270991	E08MSTLDL07	8	9,1	4,8	152	2,4	TD..07S102	FC14	T7



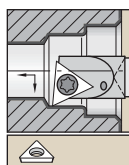
Ocelová stopka s hrdlem a vnitřním rozvodem chlazení.



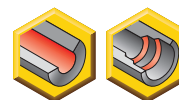
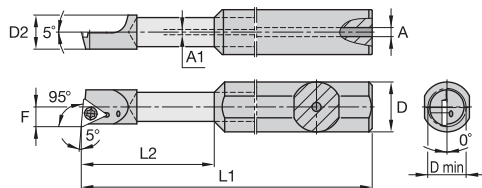
■ A-STLD 95° • Stupňovité



Objednáací číslo	Katalogové číslo	D	D min	F	L1	L4	A	velikost břitové destičky	šroub břitové destičky	Torx
pravostranné										
1289155	A0612XSTLDR0731	12	7,5	4,0	76	31,75	1,0	TD..07T1202	FC11	T7
levostranné										
1930492	A0616HSTLDR0731	16	7,5	4,0	102	31,75	1,0	TD..07S102	FC14	T7



Karbidová stopka s hrdlem a vnitřním rozvodem chlazení.

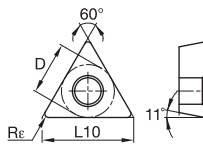
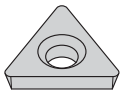


■ E-STLD 95° • Stupňovité



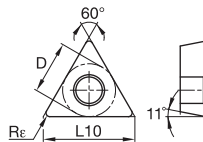
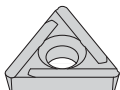
Objeđnací číslo	Katalogové číslo	D	D min	D2	F	L1	L2	A	A1	velikost břitové destičky	šroub břitové destičky	Torx
pravostranné												
1930512	E0812XSTLDR0738	12	9,1	7,9	4,8	76	38,1	3,2	2,0	TD..07S102	FC14	T7

● první volba
○ alternativní volba



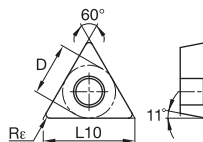
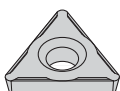
TPCB

ISO katalogové číslo	D	L10	Rε	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35	KU10	K313	K68	KCS10	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KTP10
TPCB110202	6,35	—	0,2	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—
TPCB160302	9,53	16,50	0,2	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—
TPCB160304	9,53	16,50	0,4	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—
TD6P	9,53	16,50	0,8	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—
TPCB160308	9,53	16,50	0,8	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—



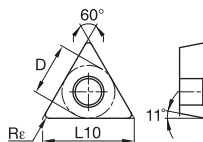
TPCG

ISO katalogové číslo	D	L10	Rε	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35	KU10	K313	K68	KCS10	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KTP10
TPCG110202L	6,35	11,00	0,2	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—
TPCG110204L	6,35	11,00	0,4	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—
TPCG110208L	6,35	11,00	0,8	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—



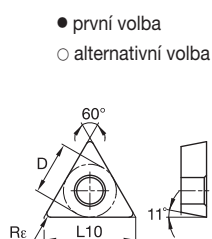
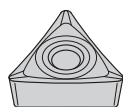
TPCH

ISO katalogové číslo	D	L10	Rε	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35	KU10	K313	K68	KCS10	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KTP10
TPCH110202	6,50	11,26	0,2	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—
TPCH110204	6,50	11,26	0,4	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—



TPGH

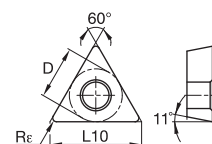
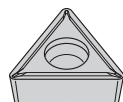
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TPGH160304	9,53	16,50	0,4	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—
TPGH160308	9,53	16,50	0,8	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—



- první volba
○ alternativní volba

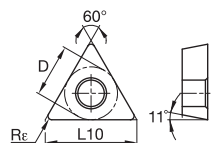
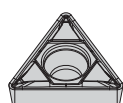
■ TPGT-HP

ISO katalogové číslo	D	L10	Rε	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35	KU10	K313	K68	KCS10	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KTP10
TPGT110202HP	6,35	11,00	0,2	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
TPGT110204HP	6,35	11,00	0,4	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
TPGT110208HP	6,35	11,00	0,8	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
TPGT16T302HP	9,53	16,50	0,2	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
TPGT16T304HP	9,53	16,50	0,4	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
TPGT16T308HP	9,53	16,50	0,8	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-



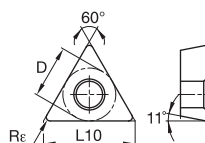
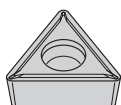
■ TPGT-LF

ISO katalogové číslo	D	L10	Rε	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35	KU10	K313	K68	KCS10	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KTP10
TPGT090204LF	5,56	9,62	0,4	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
TPGT090202LF	5,56	9,63	0,2	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
TPGT110201LF	6,35	11,00	0,1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
TPGT110202LF	6,35	11,00	0,2	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
TPGT110204LF	6,35	11,00	0,4	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
TPGT110208LF	6,35	11,00	0,8	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
TPGT16T304LF	9,53	16,50	0,4	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
TPGT16T308LF	9,53	16,50	0,8	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-



■ TPMT-FP

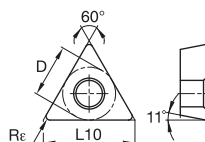
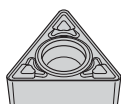
ISO katalogové číslo	D	L10	Rε	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35	KU10	K313	K68	KCS10	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KTP10
TPMT090204FP	5,56	9,63	0,4	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
TPMT090208FP	5,56	9,63	0,8	-	-	-	-	●	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
TPMT110202FP	6,35	11,00	0,2	-	-	-	-	●	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
TPMT110204FP	6,35	11,00	0,4	-	-	●	-	●	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
TPMT110304FP	6,35	11,00	0,4	-	●	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
TPMT110208FP	6,35	11,00	0,8	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
TPMT110308FP	6,35	11,00	0,8	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
TPMT16T304FP	9,53	16,50	0,4	-	-	●	-	●	-	-	-	-	-	-	-	●	-	-	-	●	-	-	-	-	-	-	-	-	-	-	-	-
TPMT16T308FP	9,53	16,50	0,8	-	-	●	-	●	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-



- první volba
- alternativní volba

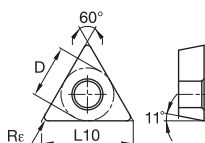
■ TPMT-LF

ISO katalogové číslo	D	L10	Re
TPMT090202LF	5,56	9,63	0,2
TPMT090204LF	5,56	9,63	0,4
TPMT110202LF	6,35	11,00	0,2
TPMT110204LF	6,35	11,00	0,4
TPMT110208LF	6,35	11,00	0,8
TPMT16T304LF	9,53	16,50	0,4
TPMT16T308LF	9,53	16,50	0,8
TPMT220408LF	12,70	22,00	0,8



■ TPMT-MF

ISO katalogové číslo	D	L10	Rε
TPMT110208MF	6,35	11,00	0,8
TPMT16T308MF	9,53	16,50	0,8
TPMT16T312MF	9,53	16,50	1,2

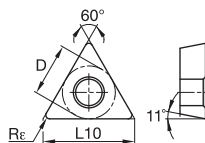
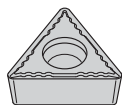


■ TPMT-MP

ISO katalogové číslo	D	L10	Rε
TPMT110208MP	6,35	11,00	0,8
TPMT16T308MP	9,53	16,50	0,8
TPMT16T312MP	9,53	16,50	1,2

[illegible]

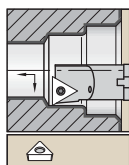
ISO soustružení



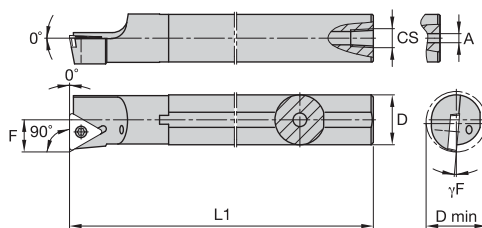
- první volba
- alternativní volba

TPMT-UF

ISO katalogové číslo	D	L10	Rε	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35	KU10	K313	K68	KCS10	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KTP10
TPMT110202UF	6,35	11,00	0,2	●	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
TPMT110204UF	6,35	11,00	0,4	●	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	●	-	-	-	
TPMT16T308UF	9,53	16,50	0,8	-	-	●	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	



Ocelová stopka s
vnitřním rozvodem
chlazení.

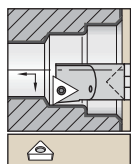


ISO soustružení

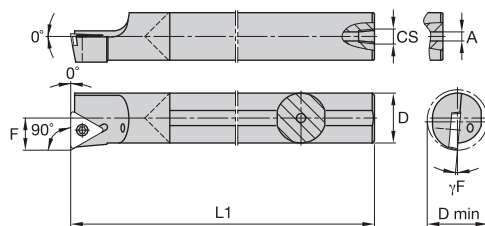
■ A-STFP 90°



Objednací číslo	Katalogové číslo	D	D min	F	L1	A	CS	γF°	velikost břitové destičky	podložka	šroub pod- ložky	šes- tihanný klíč	šroub břitové destičky	Torx
pravostranné														
1098154	A08JSTFPR09	8	11,0	6,0	110	2,4	—	-8.0	TP..090204	—	—	—	MS1933	T7
1098204	A10KSTFPR11	10	13,0	7,0	125	3,2	—	-4.0	TP..110204	—	—	—	MS1153	T7
1098210	A12MSTFPR11	12	16,0	9,0	150	4,0	1/16-27 NPT	-2.0	TP..110204	—	—	—	MS1153	T7
1098214	A16RSTFPR11	16	20,0	11,0	200	4,0	1/8-27 NPT	0.0	TP..110204	—	—	—	MS1153	T7
1098255	A20SSTFPR16	20	25,0	13,0	250	4,0	1/8-27 NPT	-2.0	TP..16T308	—	—	—	MS1155	T15
1098273	A25TSTFPR16	25	32,0	17,0	300	6,4	1/4-18 NPT	0.0	TP..16T308	—	—	—	MS1155	T15
1098285	A32TSTFPR16	32	40,0	22,0	300	—	1/4-18 NPT	-2.0	TP..16T308	SKTP343	SRS3	3.5 mm	MS1156	T15
levostranné														
1098155	A08JSTFPL09	8	11,0	6,0	110	2,4	—	-8.0	TP..090204	—	—	—	MS1933	T7
1098208	A10KSTFPL11	10	13,0	7,0	125	3,2	—	-4.0	TP..110204	—	—	—	MS1153	T7
1098212	A12MSTFPL11	12	16,0	9,0	150	4,0	1/16-27 NPT	-2.0	TP..110204	—	—	—	MS1153	T7
1098215	A16RSTFPL11	16	20,0	11,0	200	4,0	1/8-27 NPT	0.0	TP..110204	—	—	—	MS1153	T7
1098256	A20SSTFPL16	20	25,0	13,0	250	4,0	1/8-27 NPT	-2.0	TP..16T308	—	—	—	MS1155	T15
1098276	A25TSTFPL16	25	32,0	17,0	300	6,4	1/4-18 NPT	0.0	TP..16T308	—	—	—	MS1155	T15



Karbidová stopka s vnitřním rozvodem chlazení.



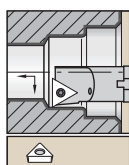
■ E-STFP 90°



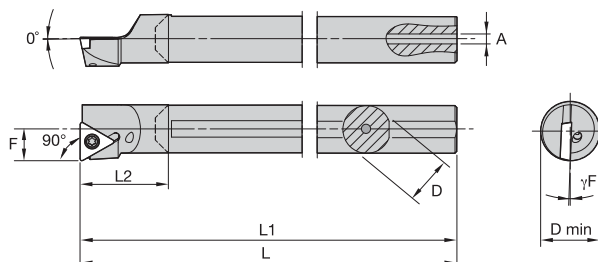
Objednáací číslo	Katalogové číslo	D	D min	F	L1	A	γF°	velikost břitové destičky	šroub břitové destičky	Torx
pravostranné										
1152860	E08KSTFPR09A	8	11,0	6,0	125	2,4	-6.0	TP..090204	MS1933	T7
1152862	E10MSTFPR11A	10	13,0	7,0	150	3,2	-4.0	TP..110204	MS1153	T7
1104311	E12QSTFPR11	12	16,0	9,0	180	4,8	-2.0	TP..110204	MS1153	T7
1152874	E16RSTFPR11	16	20,0	11,0	200	5,5	0.0	TP..110204	MS1153	T7
1152908	E20SSTFPR16	20	25,0	13,0	250	7,1	-2.0	TP..16T308	MS1155	T15
levostranné										
1152863	E10MSTFPL11A	10	13,0	7,0	150	3,2	-4.0	TP..110204	MS1153	T7
1152873	E12QSTFPL11	12	16,0	9,0	180	4,8	-2.0	TP..110204	MS1153	T7
1152875	E16RSTFPL11	16	20,0	11,0	200	5,5	0.0	TP..110204	MS1153	T7
1152909	E20SSTFPL16	20	25,0	13,0	250	7,1	-2.0	TP..16T308	MS1155	T15



ISO soustružení



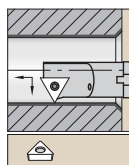
Těžká kovová ty s vnitřním rozvodem chlazení.



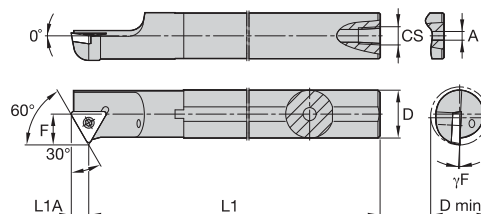
■ L-STFP 90°



Objednací číslo	Katalogové číslo	D	D min	F	L1	L2	A	γF°	velikost břitové destičky	šroub břitové destičky	Torx
pravostranné											
3331128	L08KSTFP09	8	11,0	6,0	125	19,1	2,4	-6,0	TP..090204..	MS1933	T7
3331123	L12QSTFP09	12	16,0	9,0	183	24,4	4,0	-2,0	TP..110204..	MS1153	T7
levostranné											
3331131	L08KSTFPL09	8	11,0	6,0	125	19,1	2,4	-6,0	TP..090204..	MS1933	T7



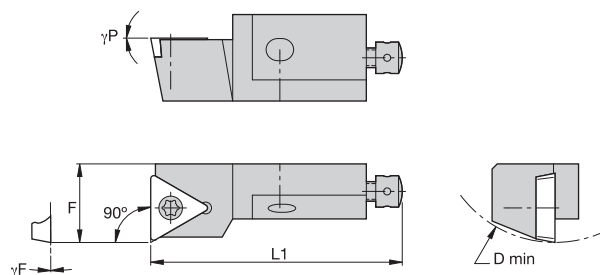
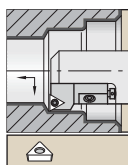
Ocelová stopka s vnitřním rozvodem chlazení.



■ A-STWP 60°



Objednací číslo	Katalogové číslo	D	D min	F	L1	L1A	A	CS	γF°	velikost břitové destičky	šroub břitové destičky	Torx
pravostranné												
1098205	A10KSTWPR11	10	13,0	7,0	125	5,0	3,2	—	-4,0	TP..110204	MS1153	T7
1098216	A12MSTWPR11	12	16,0	9,0	150	—	4,0	1/16-27 NPT	-2,0	TP..110204	MS1153	T7
1098218	A16RSTWPR11	16	20,0	11,0	200	—	4,0	1/8-27 NPT	-2,0	TP..110204	MS1153	T7
levostranné												
1098206	A10KSTWPL11	10	13,0	7,0	125	—	3,2	—	-4,0	TP..110204	MS1153	T7



STFP 90°

Objednací číslo	Katalogové číslo	D min	F	L1	γF°	γP°	velikost břitové destičky
pravostranné							
1098565	STFPR08CA09	25	10,0	32	0.0	0.0	TP..090204/TP..18151
1098563	STFPR10CA11	40	14,0	50	0.0	0.0	TP..110204/TP..2151
1098562	STFPR12CA16	50	20,0	55	0.0	0.0	TP..16T308/TP..3252
levostranné							
1098561	STFPL08CA09	25	10,0	32	0.0	0.0	TP..090204/TP..18151
1098559	STFPL10CA11	40	14,0	50	0.0	0.0	TP..110204/TP..2151
1098558	STFPL12CA16	50	20,0	55	0.0	0.0	TP..16T308/TP..3252

POZNÁMKA: ANSI/ISO kompatibilní s břitovými destičkami se zahloubeným otvorem 60°.

U tohoto nástroje je také možné použít břitové destičky TPGM/TPGT/TPGW-21.5_.

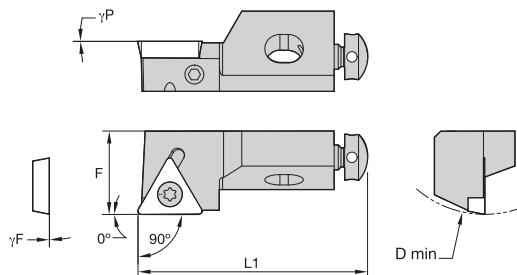
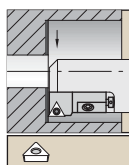
ANSI/ISO kompatibilní s břitovými destičkami se zahloubeným otvorem 60° (tj. TPMT/TPGT/TPGW-32.5_).

Do tohoto nástroje nelze použít břitové destičky se zahloubeným otvorem 90° (tj. TPGM/TPGB-32.5_).

Náhradní díly



D min	šroub břitové destičky	Torx	radiální nastavovací šroub	šestihranný klíč	axiální nastavovací šroub	upínací šroub	upínací šroub	šestihranný klíč	podložka
25	MS1152	T7	KUAM34	1.5 mm	KUAM20	MS2175	—	2.5 mm	CSWM 040 050
40	MS1153	T7	KUAM28	2 mm	KUAM30	191.405	—	4 mm	CSWM 060 050
50	MS1155	T15	KUAM23	2.5 mm	KUAM31	—	191.406	4 mm	CSWM 060 050



STGP 90°

Objednáací číslo	Katalogové číslo	D min	F	L1	γF°	γP°	velikost břitové destičky
pravostranné							
1098567	STGPR10CA11	40	14,0	50	0.0	0.0	TP..110204/TP..2151
1098566	STGPR12CA16	50	20,0	55	0.0	0.0	TP..16T308/TP..3252
levostranné							
1098762	STGPL08CA09	25	10,0	32	0.0	0.0	TP..090204/TP..18151
1098760	STGPL10CA11	40	14,0	50	0.0	0.0	TP..110204/TP..2151

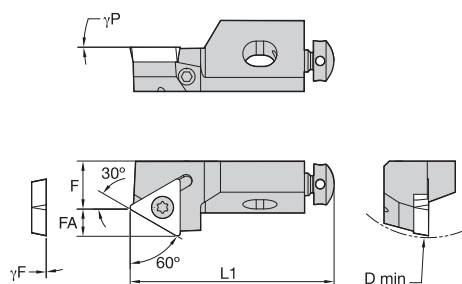
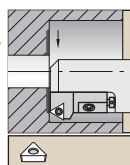
POZNÁMKA: ANSI/ISO kompatibilní s břitovými destičkami se zahluobeným otvorem 60°.
U tohoto nástroje je také možné použít břitové destičky TPGM/TPGT/TPGW-21.5_.
ANSI/ISO kompatibilní s břitovými destičkami se zahluobeným otvorem 60° (tj. TPMT/TPGT/TPGW-32.5_).
Do tohoto nástroje nelze použít břitové destičky se zahluobeným otvorem 90° (tj. TPGM/TPGB-32.5_).

Náhradní díly



D min	šroub břitové destičky	Torx	radiální nastavovací šroub	šestihranný klíč	axiální nastavovací šroub	upínací šroub	upínací šroub	šestihranný klíč	podložka
25	MS1152	T7	KUAM34	1.5 mm	KUAM20	MS2175	—	2.5 mm	CSWM 040 050
40	MS1153	T7	KUAM28	2 mm	KUAM30	191.405	—	4 mm	CSWM 060 050
50	MS1155	T15	KUAM23	2.5 mm	KUAM31	—	191.406	4 mm	CSWM 060 050

ISO soustružení



STTP 60°

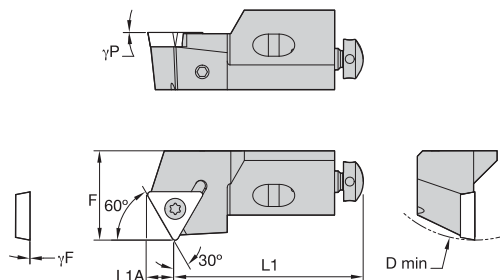
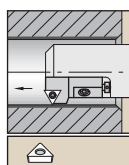
Objednací číslo	Katalogové číslo	D min	F	L1	γF°	γP°	velikost břitové destičky
pravostranné							
1098744	STTPR08CA09	25	6,0	32	0.0	0.0	TP..090204/TP..18151
1098742	STTPR10CA11	40	9,0	50	0.0	0.0	TP..110204/TP..2151
1098741	STTPR12CA16	50	13,0	55	0.0	0.0	TP..16T308/TP..3252

POZNÁMKA: ANSI/ISO kompatibilní s břitovými destičkami se zahluobeným otvorem 60°.
U tohoto nástroje je také možné použít břitové destičky TPGM/TPGT/TPGW-21.5_.

Náhradní díly



D min	šroub břitové destičky	Torx	radiální nastavovací šroub	šestihranný klíč	axiální nastavovací šroub	upínací šroub	upínací šroub	šestihranný klíč	podložka
25	MS1152	T7	KUAM34	1.5 mm	KUAM20	MS2175	—	2.5 mm	CSWM 040 050
40	MS1153	T7	KUAM28	2 mm	KUAM30	191.405	—	4 mm	CSWM 060 050
50	MS1155	T15	KUAM23	2.5 mm	KUAM31	—	191.406	4 mm	CSWM 060 050



■ STWP 60°

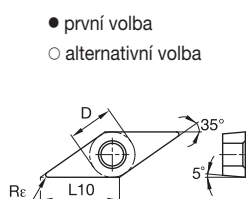
Objednací číslo	Katalogové číslo	D min	F	L1	γF°	γP°	velikost břitové destičky
pravostranné							
1098750	STWPR10CA11	40	14,0	44	0.0	0.0	TP..110204/TP..2151
1098749	STWPR12CA16	50	20,0	47	0.0	0.0	TP..16T308/TP..3252

POZNÁMKA: ANSI/ISO kompatibilní s břitovými destičkami se zahluženým otvorem 60°.
U tohoto nástroje je také možné použít břitové destičky TPGM/TPGT/TPGW-21.5_.

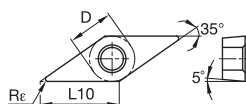
■ Náhradní díly



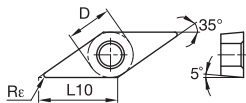
D min	šroub břitové destičky	Torx	radiální nastavovací šroub	šestihranný klíč	axiální nastavovací šroub	upínací šroub	upínací šroub	šestihranný klíč	podložka
40	MS1153	T7	KUAM28	2 mm	KUAM30	191.405	—	4 mm	CSWM 060 050
50	MS1155	T15	KUAM23	2.5 mm	KUAM31	—	191.406	4 mm	CSWM 060 050



- první volba
- alternativní volba

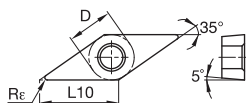
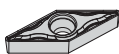
[illegible]

ISO
katalogové číslo

[illegible]

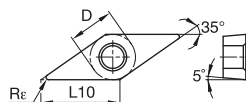
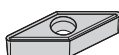
ISO
katalogové číslo

[illegible]

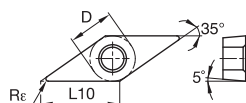


- první volba
- alternativní volba

■ VBMT-FP

[illegible]

■ VBMT-LF

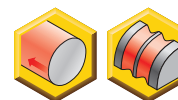
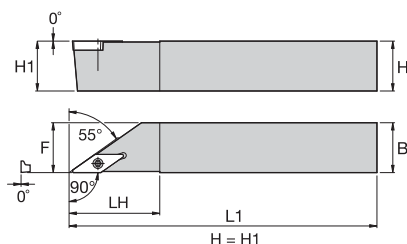
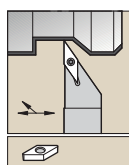
[illegible]

VBMT-MP

[illegible]

ISO soustružení

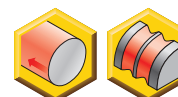
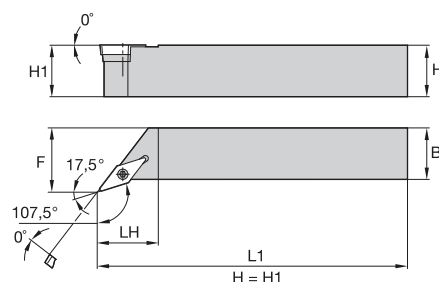
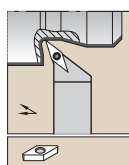
ISO soustružení



SVAB 90°

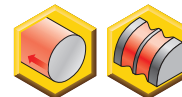
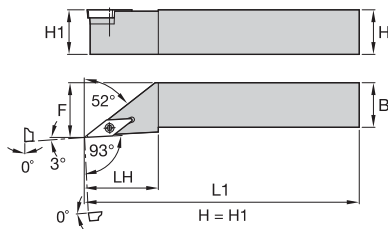
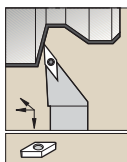


Objednací číslo	Katalogové číslo	H	B	F	L1	LH	velikost břitové destičky	šroub břitové destičky	Torx
pravostranné									
1097722	SVABR1010M11Q	10	10	10,0	150	22,0	VB..110304	MS1153	T7
1097724	SVABR1212M11Q	12	12	12,0	150	22,0	VB..110304	MS1153	T7
1097726	SVABR1616K16Q	16	16	16,0	125	30,0	VB..160408	MS1155	T15
levostranné									
1097725	SVABL1212M11Q	12	12	12,0	150	22,0	VB..110304	MS1153	T7
1097727	SVABL1616K16Q	16	16	16,0	125	30,0	VB..160408	MS1155	T15



SVHB 107,5°

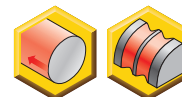
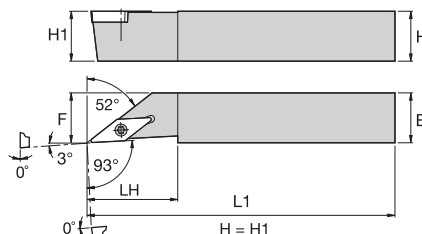
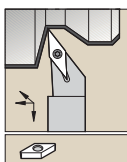
Objednací číslo	Katalogové číslo	H	B	F	L1	LH	velikost břitové destičky	podložka	šroub podložky	šestihranný klíč	šroub břitové destičky	Torx
pravostranné												
1097804	SVHBR1212N11	12	12	16,0	160	19,0	VB..110304	—	—	—	MS1153	T7
1097805	SVHBR1616H11	16	16	20,0	100	19,0	VB..110304	—	—	—	MS1153	T7
1244953	SVHBR2020K11	20	20	25,0	125	26,0	VB..110304	—	—	—	MS1153	T7
1097806	SVHBR2020K16	20	20	25,0	125	28,0	VB..160408	SKVN343	SRS3	3.5 mm	MS1156	T15
1097807	SVHBR2525M16	25	25	32,0	150	28,0	VB..160408	SKVN343	SRS3	3.5 mm	MS1156	T15
levostranné												
1097949	SVHBL1212N11	12	12	16,0	160	19,0	VB..110304	—	—	—	MS1153	T7
1097950	SVHBL1616H11	16	16	20,0	100	19,0	VB..110304	—	—	—	MS1153	T7
1244949	SVHBL2020K11	20	20	25,0	125	26,0	VB..110304	—	—	—	MS1153	T7
1097951	SVHBL2020K16	20	20	25,0	125	28,0	VB..160408	SKVN343	SRS3	3.5 mm	MS1156	T15
1097952	SVHBL2525M16	25	25	32,0	150	28,0	VB..160408	SKVN343	SRS3	3.5 mm	MS1156	T15



SVJB 93°



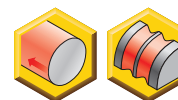
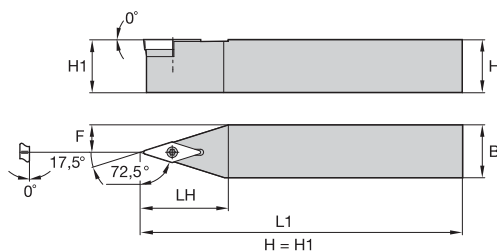
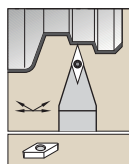
Objednací číslo	Katalogové číslo	H	B	F	L1	LH	velikost břitové destičky	podložka	šroub podložky	šestihranný klíč	šroub břitové destičky	Torx
pravostranné												
1097800	SVJBR1212N11	12	12	16,0	160	22,0	VB..110304	—	—	—	MS1153	T7
1097801	SVJBR1616H11	16	16	20,0	100	22,0	VB..110304	—	—	—	MS1153	T7
1244959	SVJBR1616H16	16	16	20,0	100	35,0	VB..160408	SKVN343	SRS3	3.5 mm	MS1156	T15
1252235	SVJBR2020K11	20	20	25,0	125	26,0	VB..110304	—	—	—	MS1153	T7
1097802	SVJBR2020K16	20	20	25,0	125	35,0	VB..160408	SKVN343	SRS3	3.5 mm	MS1156	T15
1097803	SVJBR2525M16	25	25	32,0	150	35,0	VB..160408	SKVN343	SRS3	3.5 mm	MS1156	T15
1244992	SVJBR3225P16	32	25	32,0	170	35,0	VB..160408	SKVN343	SRS3	3.5 mm	MS1156	T15
levostranné												
1097945	SVJBL1212N11	12	12	16,0	160	22,0	VB..110304	—	—	—	MS1153	T7
1097946	SVJBL1616H11	16	16	20,0	100	22,0	VB..110304	—	—	—	MS1153	T7
1244957	SVJBL1616H16	16	16	20,0	100	35,0	VB..160408	SKVN343	SRS3	3.5 mm	MS1156	T15
1252234	SVJBL2020K11	20	20	25,0	125	26,0	VB..110304	—	—	—	MS1153	T7
1097947	SVJBL2020K16	20	20	25,0	125	35,0	VB..160408	SKVN343	SRS3	3.5 mm	MS1156	T15
1097948	SVJBL2525M16	25	25	32,0	150	35,0	VB..160408	SKVN343	SRS3	3.5 mm	MS1156	T15
1192560	SVJBL3225P16	32	25	32,0	170	35,0	VB..160408	SKVN343	SRS3	3.5 mm	MS1156	T15



SVJB-F 93°



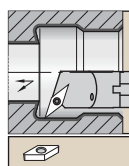
Objednací číslo	Katalogové číslo	H	B	F	L1	LH	velikost břitové destičky	šroub břitové destičky	Torx
pravostranné									
1097797	SVJBRF1010M11Q	10	10	10,0	150	23,0	VB..110304	MS1153	T7
1097798	SVJBRF1212M11Q	12	12	12,0	150	23,0	VB..110304	MS1153	T7
1097799	SVJBRF1616K16Q	16	16	16,0	125	31,0	VB..160408	MS1155	T15
levostranné									
1097942	SVJBLF1010M11Q	10	10	10,0	150	23,0	VB..110304	MS1153	T7
1097943	SVJBLF1212M11Q	12	12	12,0	150	23,0	VB..110304	MS1153	T7
1097944	SVJBLF1616K16Q	16	16	16,0	125	31,0	VB..160408	MS1155	T15



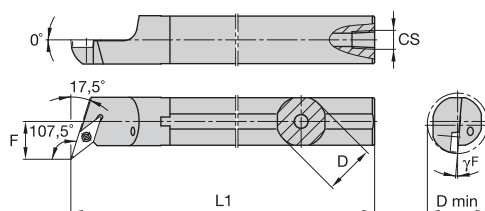
SVVB 72,5°

Objednací číslo	Katalogové číslo	H	B	F	L1	LH	velikost břitové destičky	podložka	šroub podložky	šestihranný klíč	šroub břitové destičky	Torx
1097990	SVVB1212N11	12	12	6,0	160	26,0	VB..110304	—	—	—	MS1153	T7
1097991	SVVB1616H11	16	16	8,0	100	26,0	VB..110304	—	—	—	MS1153	T7
1244961	SVVB1616H16	16	16	8,0	100	33,0	VB..160408	SKVN343	SRS3	3.5 mm	MS1156	T15
1244962	SVVB2020K11	20	20	10,0	125	26,0	VB..110304	—	—	—	MS1153	T7
1097992	SVVB2020K16	20	20	10,0	125	33,0	VB..160408	SKVN343	SRS3	3.5 mm	MS1156	T15
1097993	SVVB2525M16	25	25	12,5	150	33,0	VB..160408	SKVN343	SRS3	3.5 mm	MS1156	T15
1192561	SVVB3225P16	32	25	12,5	170	33,0	VB..160408	SKVN343	SRS3	3.5 mm	MS1156	T15

Vyvrťovací tyče s upínáním šroubem



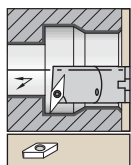
Ocelová stopka s vnitřním rozvodem chlazení.



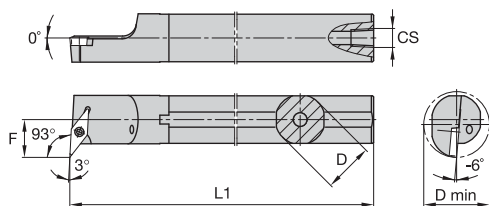
A-SVQB 107,5°

Objednací číslo	Katalogové číslo	D	D min	F	L1	CS	γF°	velikost břitové destičky	šroub břitové destičky	Torx
pravostranné										
1098232	A16RSVQBR11	16	20,0	11,0	200	1/8-27 NPT	-7.0	VB..110304	MS1153	T7
1098248	A20SSVQBR11	20	25,0	13,0	250	1/8-27 NPT	-6.0	VB..110304	MS1153	T7
1098274	A25TSVQBR16	25	32,0	17,0	300	1/4-18 NPT	-6.0	VB..160408	MS1155	T15
levostranné										
1098233	A16RSVQBL11	16	20,0	11,0	200	1/8-27 NPT	-7.0	VB..110304	MS1153	T7
1098253	A20SSVQBL11	20	25,0	13,0	250	1/8-27 NPT	-6.0	VB..110304	MS1153	T7
1098277	A25TSVQBL16	25	32,0	17,0	300	1/4-18 NPT	-6.0	VB..160408	MS1155	T15





Ocelová stopka s
vnitřním rozvodem
chlazení.

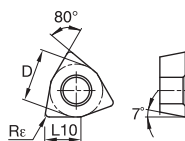
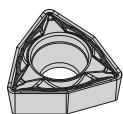


ISO soustružení

■ A-SVUB 93°



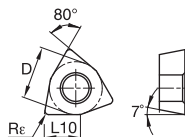
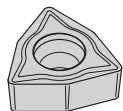
Objednací číslo	Katalogové číslo	D	D min	F	L1	CS	velikost břitové destičky	šroub břitové destičky	Torx
pravostranné									
1098249	A20SSVUBR11	20	25,0	13,0	250	1/8-27 NPT	VB..110304	MS1153	T7
1098275	A25TSVUBR16	25	32,0	17,0	300	1/4-18 NPT	VB..160408	MS1155	T15
levostranné									
1098254	A20SSVUBL11	20	25,0	13,0	250	1/8-27 NPT	VB..110304	MS1153	T7
1098278	A25TSVUBL16	25	32,0	17,0	300	1/4-18 NPT	VB..160408	MS1155	T15



- první volba
○ alternativní volba

■ WCMT-FP

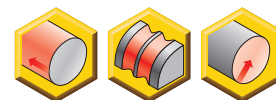
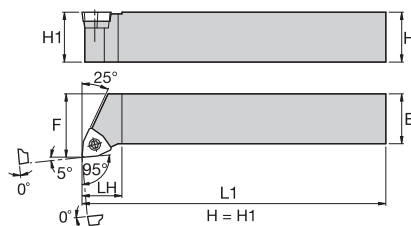
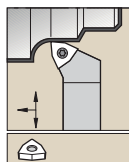
ISO katalogové číslo	D	L10	Rε	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35	KU10	K313	K68	KCS10	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KTP10
WCMT040204FP	6,35	4,34	0,4	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	●	●	-	-	-	-	-
WCMT06T308FP	9,53	6,52	0,8	-	-	-	-	●	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	●	-	-	-	-	-	-



■ WCMT-LF

ISO katalogové číslo	D	L10	Rε	KCP05	KCP10B	KCP10	KCP25B	KCP25	KCP30	KCP40	KCK05B	KCK05	KCK15B	KCK15	KCK20B	KCK20	KCM15B	KCM15	KCM25B	KCM25	KCM35	KU10	K313	K68	KCS10	KCU10	KCU25	KC5010	KC5025	KC5410	KT315	KTP10
WCMT040204LF	6,35	4,34	0,4	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	●	-	-	-	-
WCMT06T308LF	9,53	6,52	0,8	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	●	●	-	-	-	-

P	●	●	●	●	●	●	●	●	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○
M	●	●	●	●	●	●	●	●	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○
K	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○
N	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○
S	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○
H	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○

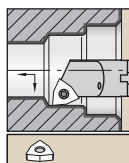


ISO soustružení

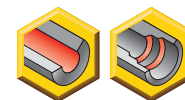
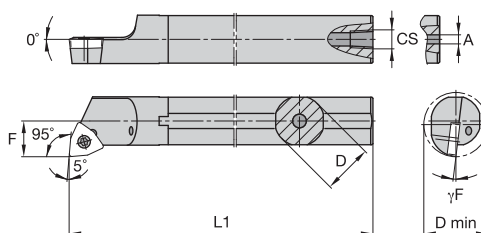
SWLC 95°

Objednací číslo	Katalogové číslo	H	B	F	L1	LH	velikost břitové destičky	podložka	šroub podložky	šestihranný klíč	šroub břitové destičky	Torx
pravostranné												
1097732	SWLCR2020K06	20	20	25,0	125	16,0	WC..06T308	SKWP343	SRS3	3.5 mm	MS1156	T15

Vyrtávací tyče s upínáním šroubem



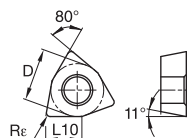
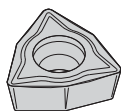
Ocelová stopka s průchozím vedením chladicí kapaliny.



A-SWLC 95°

Objednací číslo	Katalogové číslo	D	D min	F	L1	A	CS	γF°	velikost břitové destičky	šroub břitové destičky	Torx
pravostranné											
1328642	A06MSWLCR2	10	12,2	6,4	152	3,2	—	-8.0	WC..2151	MS1939	T7
1328644	A08RSWLCR2	13	15,2	7,9	203	4,0	1/16-27 NPT	-6.0	WC..2151	MS1153	T7
1098062	A10KSWLCR04	10	13,0	7,0	125	3,0	—	-7.0	WC..040204	MS1153	T7
1328646	A10SSWLCR3	16	19,6	10,3	254	4,0	1/8-27 NPT	-7.0	WC..3252	MS1155	T15
1098063	A12MSWLCR04	12	16,0	9,0	150	—	1/16-27 NPT	-6.0	WC..040204	MS1153	T7
1098064	A16RSWLCR06	16	20,0	11,0	200	4,0	1/8-27 NPT	-7.0	WC..06T308	MS1155	T15
1098065	A20SSWLCR06	20	25,0	13,0	250	4,0	1/8-27 NPT	-5.0	WC..06T308	MS1155	T15
levostranné											
1098069	A16RSWLCR06	16	20,0	11,0	200	4,0	1/8-27 NPT	-7.0	WC..06T308	MS1155	T15



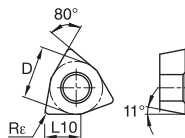
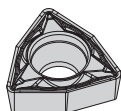


- první volba

☐ alternativní volba

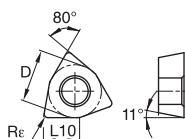
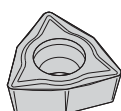
■ WPGT-UF

ISO katalogové číslo	D	L10	R _e
WPGTS30101UF	4,76	3,26	0,1
WPGTS30102UF	4,76	3,26	0,2
WPGT040202UF	6.35	4.34	0.2



■ WPMT-FP

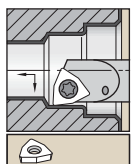
ISO katalogové číslo	D	L10	Rε
WPMTS3T104FP	4,76	3,25	0,4
WPMT040204FP	6,35	4,34	0,4
WPMT06T304FP	9,53	6,52	0,4
WPMT06T308FP	9,53	6,52	0,8



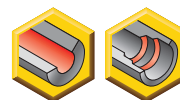
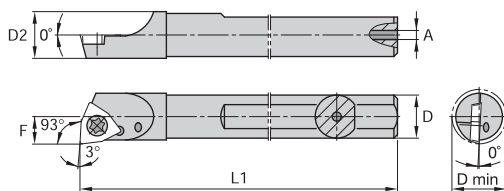
■ WPMT-LF

ISO katalogové číslo	D	L10	R ₀
WPMTS3T104LF	4,76	3,25	0,4
WPMT040204LF	6,35	4,34	0,4
WPMT06T304LF	9,53	6,52	0,4
WPMT06T308LF	9,53	6,52	0,8

[illegible]



Ocelová stopka s
vnitřním rozvodem
chlazení.

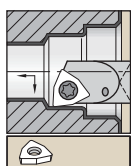


ISO soustružení

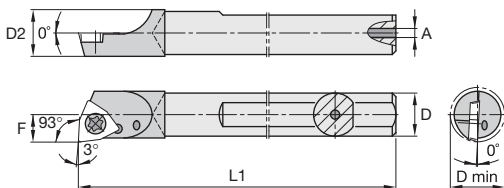
■ A-SWUP 93°



Objednací číslo	Katalogové číslo	D	D min	D2	F	L1	A	velikost břitové destičky	šroub břitové destičky	Torx
pravostranné										
1930544	A06HSWUPRS3	6	6,8	6,2	3,4	102	1,0	WP..S30104	CT11	T6
1930546	A08HSWUPRS3	8	8,8	8,2	4,4	102	2,4	WP..S30104	CT11	T6
1930556	A12MSWUPR04	12	12,9	12,2	6,6	152	4,0	WP..040204	QTM20	T7



Karbidová
stopka s vnitřním
rozvodem
chlazení.



■ E-SWUP 93°



Objednací číslo	Katalogové číslo	D	D min	D2	F	L1	A	velikost břitové destičky	šroub břitové destičky	Torx
pravostranné										
1930550	E06MSWUPRS3	6	6,8	6,2	3,4	152	1,2	WP..S30104	CT11	T6
1930552	E08MSWUPRS3	8	8,8	—	4,4	152	2,4	WP..S30104	CT11	T6
1930558	E10SSWUPR04	10	11,0	—	5,6	254	3,2	WP..040204	QTM20	T7
1930560	E12SSWUPR04	12	12,9	—	6,6	254	4,7	WP..040204	QTM20	T7
levostranné										
1930549	E06MSWUPLS3	6	6,8	6,2	3,4	152	1,2	WP..S30104	CT11	T6